

## **GRAPHICS LCD MODULE SPECIFICATIONS**



Crystalfontz Model Number	CFAX12864U1-TFH
Product Pages	http://www.crystalfontz.com/product/CFAX12864U1TFH.html

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## **REVISION HISTORY**

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HARDWARE				

	DATA SHEET
2010/12/06	Current Data Sheet In Section 11. Backlight Information, corrected specifications for Supply Voltage and Reverse Voltage. Specifications were reversed.
2009/02/24	Data Sheet version: Preliminary New Data Sheet.

#### The Fine Print

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## 1. Module Classification Information

# $\begin{array}{c|c} \underline{CFA} \underbrace{X} \\ \hline 0 \\ \hline \end{array} & \begin{array}{c} \underline{1} & \underline{2} & \underline{8} & \underline{6} & \underline{4} \\ \hline 3 \\ \hline \end{array} & \begin{array}{c} \underline{U1} \\ \hline \\ \hline \end{array} & \begin{array}{c} \underline{T} & \underline{F} & \underline{H} \\ \hline \\ \hline \\ \hline \\ \hline \end{array} & \begin{array}{c} \underline{S} & \underline{6} \\ \hline \end{array} & \begin{array}{c} \overline{O} \\ \hline \end{array} & \begin{array}{c} \underline{CFA} \\ \hline \end{array} & \begin{array}{c} \underline{X} \\ \underline{C} \\ \hline \end{array} & \begin{array}{c} \underline{CFA} \\ \underline{S} \\ \underline{C} \\ \hline \end{array} & \begin{array}{c} \underline{CFA} \\ \underline{S} \\ \underline{C} \\ \hline \end{array} & \begin{array}{c} \underline{CFA} \\ \underline{C} \\ \underline{C} \\ \underline{C} \\ \hline \end{array} & \begin{array}{c} \underline{CFA} \\ \underline{C} \\ \underline$

1	Brand : CRYSTALF	ONTZ AMERICA, INCORPOR	RATED				
2	Display Type : $H \rightarrow$ Character Type, $G \rightarrow$ Graphic Type, $X \rightarrow TAB$ Type						
3	Display's logical dimensions: 128 pixels by 64 pixels						
4	Model variant: U (1→	module with ZIF tail)					
5	Backlight Type:	$N \rightarrow Without backlight$	P→LED, Bule				
		B→EL, Blue green	A→LED, Amber				
		D→EL, Green	R→LED, Red				
		$W \rightarrow EL$ , White	O→LED, Orange				
		$F \rightarrow CCFL$ , White	G→LED, Green				
		Y→LED, Yellow Green	$T \rightarrow LED$ , White				
6	LCD Mode:	B→TN Positive, Gray	T→FSTN Negative				
		N→TN Negative,					
		G→STN Positive, Gray					
		$Y \rightarrow STN$ Positive, Yellow Green					
		M→STN Negative, Blue					
		F→FSTN Positive					
Ø	LCD Polarizer Type/	A→Reflective, N.T, 6:00	H→Transflective, W.T,6:00				
	Temperature range/ View direction	D→Reflective, N.T, 12:00	$K \rightarrow$ Transflective, W.T,12:00				
	view direction	G→Reflective, W. T, 6:00	$C \rightarrow$ Transmissive, N.T,6:00				
		J→Reflective, W. T, 12:00	$F \rightarrow$ Transmissive, N.T, 12:00				
		B→Transflective, N.T,6:00	I→Transmissive, W. T, 6:00				
		$E \rightarrow$ Transflective, N.T.12:00	L→Transmissive, W.T,12:00				
8	Special Code	CB:					

# 2. Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

# **3.General Specification**

Item	Dimension	Unit
Number of Characters	128 x 64	-
Module dimension	56.0 x 42.5 x 1.9(MAX)	mm
View area	52.0x 33.5	mm
Active area	47.34x 30.29	mm
Dot size	0.35 x 0.4	mm
Dot pitch	0.37 x 0.42	mm
LCD type	FSTN Positive, Transflective	
Duty	1/64	
View direction	6 o'clock	
Backlight Type	LED white	

# 4. Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T <sub>OP</sub>	-20	_	+70	°C
Storage Temperature	T <sub>ST</sub>	-30	_	+80	°C
Input Voltage	VI	V <sub>SS</sub>	_	V <sub>DD</sub>	V
Supply Voltage For Logic	VDD-V <sub>SS</sub>	1.8	_	3.6	V
Supply Voltage For LCD	Vout-V <sub>SS</sub>	6.0		14.2	V

# 5. Electrical Characteristics

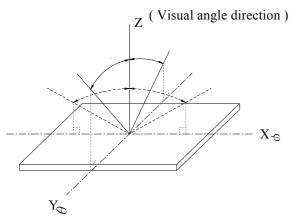
Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	$V_{DD}$ - $V_{SS}$	—	3.0	3.3	3.6	V
		Ta=-20°C	_	_	_	V
Supply Voltage For LCD	$V_{DD}$ - $V_{0UT}$	Ta=25°C	_	8.5	_	V
		Ta=70°C	_		_	V
Input High Volt.	$V_{\mathrm{IH}}$	_	0.8 V <sub>DD</sub>	_	V <sub>DD</sub>	V
Input Low Volt.	V <sub>IL</sub>	_	Vss	_	0.2 V <sub>DD</sub>	V
Output High Volt.	V <sub>OH</sub>	_	0.8 V <sub>DD</sub>	_	V <sub>DD</sub>	V
Output Low Volt.	V <sub>OL</sub>	_	Vss	_	0.2 V <sub>DD</sub>	V
Supply Current	I <sub>DD</sub>	V <sub>DD</sub> =3.3V	0.18	0.18	0.18	mA

# 6. Optical Characteristics

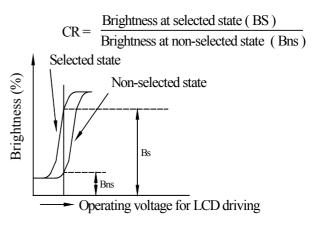
Item	Symbol	Condition	Min	Тур	Max	Unit
	$(V) \theta$	$CR \ge 2$	30	—	60	deg
View Angle	(H) $\varphi$	$CR \ge 2$	-45	_	45	deg
Contrast Ratio	CR	_	_	5		_
	T rise	_	_	110	220	ms
Response Time	T fall	_	_	260	520	ms

#### 6.1 Definitions

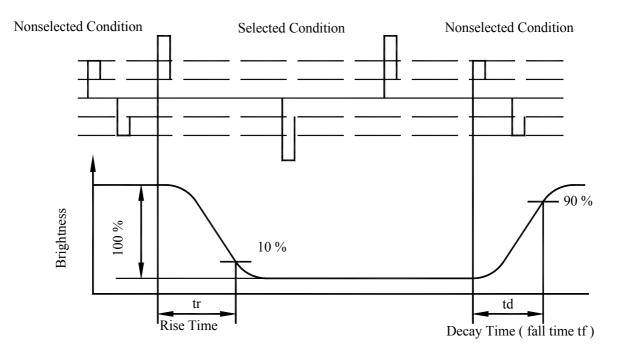
#### View Angles



#### **Contrast Ratio**



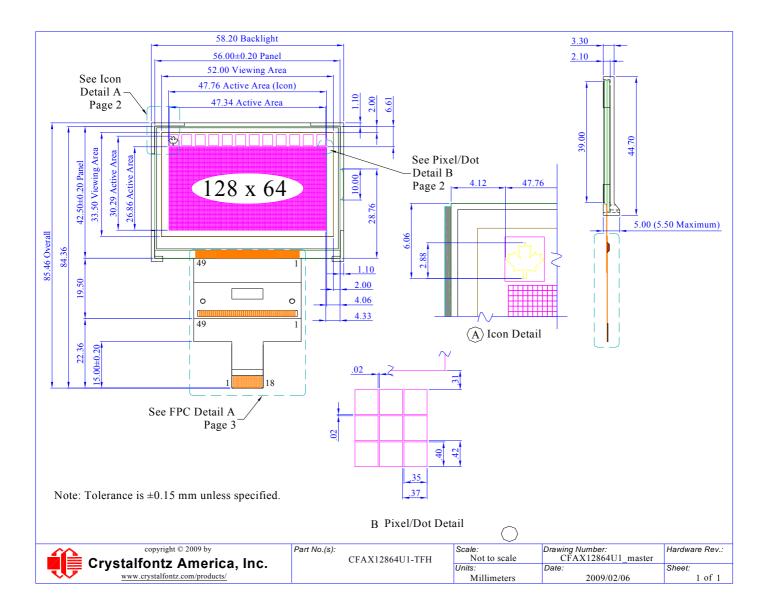
#### Response Time



## 7.Interface Description

Pin No.	Symbol	I/O	Description						
1	VDD		Power supply pin for logic.						
2	VSS			Ground pin, connected to 0V					
3	CS1B	1	Chip se	elect input pins					
				struction i/o is enable	ed only wher	n CS1Bis"L"an	d CS2"H".		
			When c	hip select is non-acti	ve,DB0 TO	DB7 may be hi	gh impedance.		
4	CS2	1		elect input pins	,	2	0 1		
			-	Data/instruction i/o is enabled only when CS1Bis"L"and CS2"H".					
			When c	hip select is non-acti	ve,DB0 TO	DB7 may be hi	gh impedance.		
5	RES	I	Reset in	Reset input pin					
				RESETB is "L", initi					
			This is	connected to the leas	st significant	bit of the norm	al MPU address	bus,	
6	A0			etermines whether th			nmand.		
0	AU	Ι		A0="H": Indicate that D0 to D7 are display data					
				": Indicate that D0 to		rol data			
7	R/W	I		connected to 80-fami	•				
				nable clock input pir	. The data O	N DB0~DB7 a	re latched at the	rising	
			•	edge of the /WR signal.					
				connected to 68-fami	ly MPU:				
				'H'': read					
0	E			L": write					
8	E	I		connected to 80-fami	•		D7 are in an outr		
			status	hable clock input pin	. when /RD	IS L, DB0~D	B / are in an outp	but	
				connected to 68-fami					
				"H": When E is "H",		re in an output	status		
				"L": The data on DB(		-		F	
			signal			tened at the fai	ling edge of the l		
9-16	DB0-DB7	I/O	0	-directional data bus	that is conne	ected to the star	dard 8-bit		
0 10				rocessor data bus.					
			-	he serial interface se	lected(PS="I	_")			
				B5: high impedance		,			
				erial input clock (SC					
				erial input data (SID)					
			When c	chip select is not activ	ve, DB0~DB	7 may be high	impedance.		
				the MPU interface sy		al			
17	C86	Ι		'H":6800 Series MP					
			C86 = "L":8080 Series MPU interface						
				the parallel data inpu		input switch ter	rminal		
				H":Parallel data inpu	it				
				L":Serial data input	1. (1				
			I ne toi	lowing applies deper	aing on the	P/S status:	<b>i</b>		
			P/S	Data/Command	Data	Read/Write	Serial Clock		
18	P/S	Ι	"H"	4.0					
			н	A0	D0 to D7	/RD, /WR	-		
			"L"	A0	SI (D7)	Write only	SCL (D6)		
			When I	D/Q = "I" fix D0 D5	node to VDI	+ O or VSS lovel	/DD(E) and /W/	) )	
				$P/S = "L", fix D0 \sim D5$					
				are fixed to either "H	UIL.WI	ii serai uata inp	ui, raivi display	uala	
			reading is not supported.						

# 8. Contour Drawing & Block Diagram



# 9. Fuction Description

Refer to IC NT7534 data sheet

# 10.<u>RELIABILITY</u>

#### Content of Reliability Test (wide temperature, -20°c~70°C)

	<b>Environmental Test</b>		
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70℃ 200hrs	
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60℃,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation $-20^{\circ}C$ $25^{\circ}C$ $70^{\circ}C$ 30min 5min 30min 1 cycle	-20°C /70°C 10 cycles	
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 15mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5kΩ CS=100pF 1 time	

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: Vibration test will be conducted to the product itself without putting it in a container.

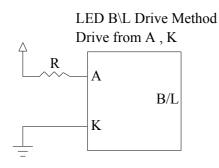
# 11.Backlight Information

SYMBOL	MIN	ТҮР	MAX	UNIT	TEST CONDITION
ILED	43.2	48	75	mA	V=3.5V
V			5	V	_
VR		3.4	3.5	3.6	V –
IV	120	150		CD/M <sup>2</sup>	ILED=48mA
_	_	10K	_	Hr.	ILED=48mA 25°C,50-60%RH, (Note 1)
	ILED V VR	V VR	ILED       43.2       48         V	ILED       43.2       48       75         V       5       5         VR       3.4       3.5         IV       120       150	ILED       43.2       48       75       mA         V       5       V         VR       3.4       3.5       3.6         IV       120       150       CD/M <sup>2</sup>

Note: The LED of B/L is drive by current only, drive voltage is for reference only.

drive voltage can make driving current under safety area (current between minimum and maximum).

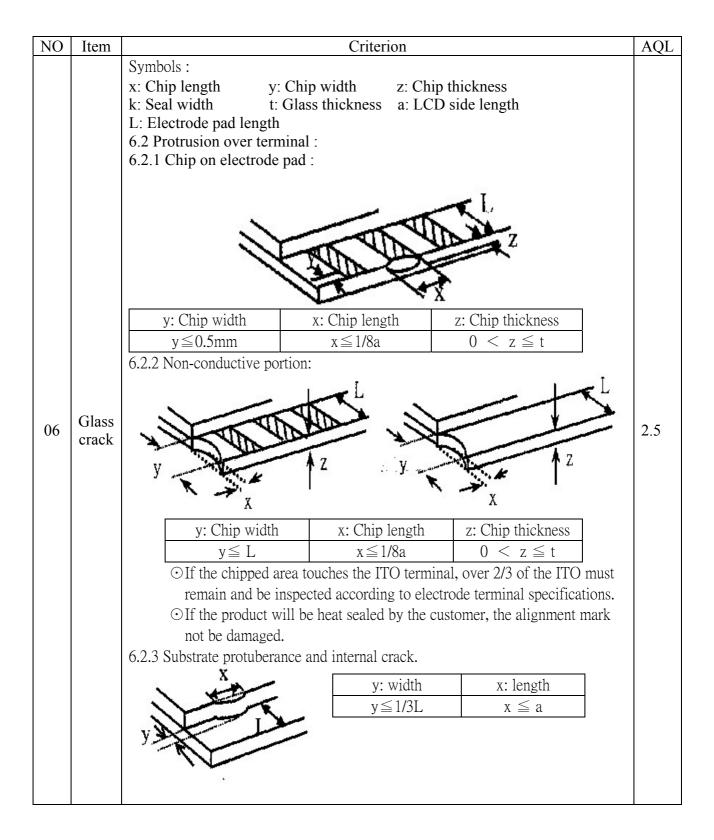
Note1 : 10K hours is only an estimate for reference.



# 12. Inspection specification

NO	Item		Criterion		AQL
01	Electrical Testing	<ul> <li>1.1 Missing vertical, horizontal segment, segment contrast defect.</li> <li>1.2 Missing character , dot or icon.</li> <li>1.3 Display malfunction.</li> <li>1.4 No function or no display.</li> <li>1.5 Current consumption exceeds product specifications.</li> <li>1.6 LCD viewing angle defect.</li> <li>1.7 Mixed product types.</li> <li>1.8 Contrast defect.</li> </ul>			0.65
02	Black or white spots on LCD (display only)	<ul> <li>2.1 White and black spots on display ≤0.25mm, no more than three white or black spots present.</li> <li>2.2 Densely spaced: No more than two spots or lines within 3mm</li> </ul>			2.5
03	LCD black spots, white spots, contamination (non-display)	3.1 Round type : As $\Phi = (x + y) / 2$ $A$	following drawing $SIZE$ $\Phi \leq 0$ $0.10 < \Phi \leq 0$ $0.20 < \Phi \leq 0$ $0.25 < \Phi$	0.20 2	2.5
			ollowing drawing)         ength       Width $W \le 0.02$ $\le 3.0$ $0.02 < W \le 0.02$ $\le 2.5$ $0.03 < W \le 0.02$ $0.05 < W$	/)	2.5
04	Polarizer bubbles	If bubbles are visible, judge using black spot specifications, not easy to find, must check in specify direction.	Size $\Phi$ $\Phi \leq 0.20$ $0.20 < \Phi \leq 0.50$ $0.50 < \Phi \leq 1.00$ $1.00 < \Phi$ Total Q TY	Acceptable Q TY Accept no dense 3 2 0 3 3	2.5

Item	Criterion			AQL
Scratches	Follow NO.3 LCD black spots, white spots, contamination			
	Symbols Define: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length: 6.1 General glass chip : 6.1.1 Chip on panel surface and crack between panels:			
	z: Chip thickness	y: Chip width	x: Chip length	
	Z≦1/2t	Not over viewing area	x≦1/8a	
glass	$1/2t < z \leq 2t$	Not exceed 1/3k	x≦1/8a	2.5
	6.1.2 Corner crack:	y: Chip width Not over viewing area Not exceed 1/3k	$x: Chip length$ $x \le 1/8a$ $x \le 1/8a$	
	Scratches	ScratchesFollow NO.3 LCD blackSymbols Define: x: Chip length k: Seal width t L: Electrode pad length 6.1 General glass chip 6.1.1 Chip on panel sum $6.1.1$ Chip on panel sum $1.1$ Chip on panel sum $z \le 1/2t$ $1/2t < z \le 2t$ $\odot$ If there are 2 or more $6.1.2$ Corner crack: $z:$ Chip thickness $Z \le 1/2t$ $1/2t < z \le 2t$ $chip thickness$ $Z \le 1/2t$ $z \le 1/2t$ $1/2t < z \le 2t$	ScratchesFollow NO.3 LCD black spots, white spots, contSymbols Define: x: Chip length k: Seal width t: Glass thickness t: Glass thickness a: LCE L: Electrode pad length:6.1 General glass chip : 6.1.1 Chip on panel surface and crack between pChipped glassZ: Chip thickness glassy: Chip width Z $\leq 1/2t$ Not over viewing area 1/2t < z $\leq 2t$ Not exceed 1/3k $\odot$ $\odot$ If there are 2 or more chips, x is total length of e 6.1.2 Corner crack: $z: Chip thicknessy: Chip widthZ \leq 1/2tZ: Chip thicknessy: Chip widthZ \leq 1/2tX: Chip thicknessy: Chip widthZ \leq 1/2t$	ScratchesFollow NO.3 LCD black spots, white spots, contaminationSymbols Define: x: Chip length L: Electrode pad length:Symbols Define: x: Chip width t: Glass thickness a: LCD side length L: Electrode pad length:6.1 General glass chip : 6.1.1 Chip on panel surface and crack between panels:6.1 General glass chip : 6.1.1 Chip on panel surface and crack between panels:Chipped glassZ: Chip thickness Z $\leq 1/2t$ Not over viewing areax $\leq 1/8a$ 1/2tNot exceed 1/3kx $\leq 1/8a$ Off there are 2 or more chips, x is total length of each chip.6.1.2 Corner crack:Image: Chip width x: Chip length Z $\leq 1/2t$ Not exceed 1/3kx $\leq 1/8a$ Off there are 2 or more chips, x is total length of each chip.6.1.2 Corner crack:Image: Chip width x: Chip length Z $\leq 1/2t$ Not over viewing areax $\leq 1/8a$



NO	Item	Criterion	
07	Cracked glass	The LCD with extensive crack is not acceptable.	
08	Backlight elements	<ul> <li>8.1 Illumination source flickers when lit.</li> <li>8.2 Spots or scratched that appear when lit must be judged. Using LCD spot, lines and contamination standards.</li> <li>8.3 Backlight doesn' t light or color wrong.</li> </ul>	
09	Bezel	<ul><li>9.1 Bezel may not have rust, be deformed or have fingerprints, stains or other contamination.</li><li>9.2 Bezel must comply with job specifications.</li></ul>	
10 PCB \ COB		<ul> <li>10.1 COB seal may not have pinholes larger than 0.2mm or contamination.</li> <li>10.2 COB seal surface may not have pinholes through to the IC.</li> <li>10.3 The height of the COB should not exceed the height indicated in the assembly diagram.</li> <li>10.4 There may not be more than 2mm of sealant outside the seal area on the PCB. And there should be no more than three places.</li> <li>10.5 No oxidation or contamination PCB terminals.</li> <li>10.6 Parts on PCB must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.</li> <li>10.7 The jumper on the PCB should conform to the product characteristic chart.</li> <li>10.8 If solder gets on bezel tab pads, LED pad, zebra pad or screw hold pad, make sure it is smoothed down.</li> <li>10.9 The Scraping testing standard for Copper Coating of PCB</li> </ul>	2.5 2.5 0.65 2.5 2.5 0.65 0.65 2.5 2.5 2.5
11	Soldering	<ul> <li>11.1 No un-melted solder paste may be present on the PCB.</li> <li>11.2 No cold solder joints, missing solder connections, oxidation or icicle.</li> <li>11.3 No residue or solder balls on PCB.</li> <li>11.4 No short circuits in components on PCB.</li> </ul>	2.5 2.5 2.5 0.65

NO	Item	Criterion	AQL
12	General appearance	<ul> <li>12.1 No oxidation, contamination, curves or, bends on interface Pin (OLB) of TCP.</li> <li>12.2 No cracks on interface pin (OLB) of TCP.</li> <li>12.3 No contamination, solder residue or solder balls on product.</li> <li>12.4 The IC on the TCP may not be damaged, circuits.</li> <li>12.5 The uppermost edge of the protective strip on the interface pin must be present or look as if it causes the interface pin to sever.</li> <li>12.6 The residual rosin or tin oil of soldering (component or chip component) is not burned into brown or black color.</li> <li>12.7 Sealant on top of the ITO circuit has not hardened.</li> <li>12.8 Pin type must match type in specification sheet.</li> <li>12.9 LCD pin loose or missing pins.</li> <li>12.10 Product packaging must the same as specified on packaging specification sheet.</li> <li>12.11 Product dimension and structure must conform to product specification sheet.</li> </ul>	<ol> <li>2.5</li> <li>0.65</li> <li>2.5</li> <li>2.5</li> <li>2.5</li> <li>2.5</li> <li>2.5</li> <li>0.65</li> <li>0.65</li> <li>0.65</li> <li>0.65</li> </ol>