

# INTELLIGENT USB LCD MODULE SPECIFICATIONS



Crystalfontz Model Number	CFA633-TMI-KU
Hardware Version	Revision v2.0, November 2010
Firmware Version	Revision u2.0, November 2010
Data Sheet Version	Revision 0.1, November 2010
Product Pages	http://www.crystalfontz.com/product/CFA633TMIKU.html

## **Crystalfontz America, Incorporated**

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# PART NUMBER CHANGE

For more information, see PCN #10286 and PCN #10291.

Old Part Number CFA633 HW v1.5x	New Part Number CFA633 HW v2.0
CFA633-TMC-KS	CFA633-TMI-KS
CFA633-TMC-KU	CFA633-TMI-KU
CFA633-YYB-KS	CFA633-YYH-KS
CFA633-YYB-KU	CFA633-YYH-KU

# **REVISION HISTORY**

HARDWARE		
2010/11/22	<ul> <li>Current Hardware Revision: v2.0</li> <li>The v2.0 should be a drop-in replacement for any CFA633 v1.5a or v1.5c application.</li> <li>Changes since last revision (v1.5c): <ul> <li>Improved temperature range from "normal" to "wide". Increased range is:</li> <li>Operation minimum -20°C to +70°C maximum.</li> <li>Storage minimum -30°C to +80°C maximum.</li> </ul> </li> <li>USB interface is integrated. This module no longer needs a mounted USB interface board. Weight decreased from 48 grams (typical) to 42 grams (typical).</li> <li>Improved corners of PCB by changing corner shape from right angle to chamfered.</li> <li>Some PCB components have changed, including jumpers. Location of mounting holes and connectors have not changed.</li> <li>Improved ESD / frame ground layout with 4-layer PCB.</li> <li>PCN 10282 issued on 2010-0-06 announced that we are transitioning to an improved keypad from "10.5" millimeters to "12.00" millimeters high. All v2.0 modules are shipped with the "12.00" millimeters high keypad.</li> <li>In Supply Voltages and Current (Pg. 22) typical current consumption, - +5v for logic (LCD + microcontroller) changed from "13 mA" to "12 mA" - +12v for backlight (at 100%) changed from "42 mA" to "27 mA".</li> </ul>	



	HARDWARE (Continued)
2010/08/12	<ul> <li>Hardware Revision: v1.5c</li> <li>The v1.5c should be a drop-in replacement for any v1.5a application.</li> <li>Changes since last revision (v1.5a): <ul> <li>Improved bezel. Changed from black printed bezel to stainless steel bezel.</li> <li>This change should not affect the appearance of your product. In most situations, a front panel will hide the bezel. If your product design exposes part of the module's black bezel, that area will now show as stainless steel.</li> <li>Increased keep-out clearance on PCB around the mounting holes.</li> <li>Minor PCB layout changes.</li> <li>Some factory configuration jumpers have changed.</li> </ul> </li> <li>Please see the document linked here for photographs comparing the hardware versions: <u>CFA633_v1-5a_to_v1-5c_changes.pdf</u>.</li> </ul>
2010/06/06	<ul> <li>Hardware version: v1.5a (revision number has not changed)</li> <li>Changes:</li> <li>Effective June 2010, we are transitioning to an improved keypad from "10.5" mm to "12.00" mm high. See <u>PCN 10282</u>.</li> <li>Factories have ISO certification.</li> </ul>
2005/08/01	Hardware version: v1.5a Start Public Version Tracking.





	FIRMWARE
2010/11/22	<ul> <li>Current firmware version: u2.0</li> <li>Code is compatible with previous vk1.9. Changes are:</li> <li>Command 1 (0x01): Get Hardware &amp; Firmware Version (Pg. 35) returns changed from</li> <li>X.X is the hardware revision, "1.5c" for example yY.Y is the firmware version, "k1.9" for example to</li> <li>X.X is the hardware revision, "2.0" for example</li> <li>Y.Y is the firmware version, "U2.0" for example</li> <li>More efficient boot-up sequence.</li> <li>Enhanced low voltage behavior.</li> <li>Improved USB interface when the module is set up for ATX functionality. See ATX Power Supply Power and Control Connections (Pg. 25).</li> <li>In command 5 (0x05): Reboot CFA633, Reset Host, or Power Off</li> <li>Host (Pg. 37), the module now knows if it is coming from a power up or from a reset. This in turn improves the bootup sequence.</li> <li>In command 12 (0x0C): Set LCD Cursor Style (Pg. 41),</li> <li>Changed from</li> <li>a = blinking underscore below a blinking block (Note: Looks 14ke a large solid blinking block.) to</li> <li>a = blinking underscore.</li> <li>(Note: This behavior is different from the CFA633 HW v1.x series, which had a blinking block with a static underscore.)</li> <li>The rate at which the cursor blinks is faster than in previous CFA633 versions (HW v1.x).</li> <li>For command 28 (0x1C): Set ATX Power Switch Functionality (Pg. 51), added auto polarity to ATX functionality.</li> </ul>
2005/08/01	Firmware version: vk1.9 Start Public Version Tracking.



	DATA SHEET
2010/11/22	<ul> <li>Current Data Sheet version: v0.1</li> <li>Changes since last revision (v2.0):</li> <li>Wherever listed, changed part numbers to reflect improvement from "standard" to "wide temperature".</li> <li>Operating temperature range from a "minimum 0°C to maximum +50°C" to "minimum -20°C to +70°C maximum".</li> <li>Storage temperature range from a "minimum-10°C to maximum +60°C" to "minimum -30°C to +80°C maximum".</li> <li>In Physical Characteristics (Pg. 14), decreased weight from 48 grams (typical) to 42 grams (typical). USB interface is integrated and no longer needs a mounted USB interface board.</li> <li>Revised illustrations in Module Outline Drawings (Pg. 15) to show layout changes on the back of the PCB.</li> <li>Revised Jumper Locations and Functions (Pg. 17) to reflect new PCB layout.</li> <li>In Supply Voltages and Current (Pg. 22) typical current consumption, changed specifications for +5v for logic (LCD + microcontroller) and +12v for backlight (at 100%). For changes, see Hardware revision table above.</li> <li>Illustrations throughout <u>CONNECTION INFORMATION (Pg. 24</u>) section have been revised to reflect changes in PCB layout.</li> <li>In addition to the list above, wherever needed, made minor modifications in text and illustrations to improve clarity.</li> </ul>



DATA SHEET (Continued)	
2010/09/28	<ul> <li>Data Sheet version: v2.0</li> <li>Changes since last revision (k1.9b):</li> <li>The previous version had all three USB variants (CFA633-RDI-KU, CFA633-TMI-KU, and CFA633-YNE-KU) in one datasheet. For this version, a separate datasheet was made for each variant.</li> <li>Wherever listed, deleted dash ("-") from module part numbers to match how they now appear on our website without the dash ("-").</li> <li>Wherever listed, added dash ("-") to cable part numbers to match how they now appear on our website.</li> <li>Added boxed note "Fine Print" at the bottom of this Revision History. Please read these disclaimers.</li> <li>Wherever listed or shown, changed keypad dimensions from "10.5 mm" to "12 mm" height and module overall depth with keypad from "24.10 mm" to nominal "25.9 mm" maximum. We started this gradual transition June 2010. See PCN 10282.</li> <li>In Wain Features,</li> <li>Deleted "Built-in reprogrammable microcontroller (factory operation)" and "Expandable firmware and configurable hardware can be customized to add specific features for your system needs (tooling fee and minimum order may apply)".</li> <li>Added "Factories have ISO certification". Factories have had certification for several yeas.</li> <li>In ORDERING INFORMATION, added a list of all variants in the CFA633 series.</li> <li>In CRDERING INFORMATION, added a list of all variants in the CFA633 series.</li> <li>In Physical Characteristios table,</li> <li>Corrected Active Area height from "11.2" to "11.5". Also corrected this dimension on website page under Tech Specs tab. Dimension was correct in all drawings, including Module Outline Drawings. Dimension has not changed.</li> <li>Added Character Pitch dimension.</li> <li>Changed weight from "45 grams" to "48 grams. This weight includes the USB interface board (PCB).</li> <li>In Jumper Locations and Functions, updated information on closing and opening jumpers.</li> <li>Reworded "Temperature Range" section to Temperature and Humidity Range and added humidity specification "RH from 1</li></ul>

	DATA SHEET (Continued)
2010/09/28	<ul> <li>In APPENDIX C: SAMPLE CODE (INCLUDES ALGORITHMS TO CALCULATE THE CRC),</li> <li>Added section with hypertext links to our free downloadable code.</li> <li>In sample code for Algorithm 1: "C" Table Implementation and Algorithm 2: "C" Bit Shift Implementation, added typedefs for "ubyte" and "word".</li> <li>Added Algorithm 2B: "C" Improved Bit Shift Implementation. This is a simplified algorithm that implements the CRC.</li> <li>In Algorithm 6: "Perl" Table Implementation, corrected code from "my \$packet = \$type . \$length . \$data ;" to "my \$packet = chr (hex \$type) .chr (hex \$length) .chr (hex \$data);".</li> <li>Added Algorithm 7: For PIC18F8722 or PIC18F2685).</li> <li>In APPENDIX D: QUALITY ASSURANCE STANDARDS, added information on Color Definitions.</li> <li>Improved drawing for Definition of Active Area And Viewing Area.</li> <li>Added APPENDIX E: VISUAL INSPECTION OF SOLDER BRIDGES.</li> <li>In addition to list above, wherever needed, made minor modifications in text and illustrations to improve clarity.</li> </ul>
2005/08/01	<ul> <li>Start Public Version Tracking.</li> <li>Data Sheet version: vk1.9b</li> <li>Changes since last released version (vk1.9a):</li> <li>Added note on length of command 30 reply (see 30: Read Reporting &amp; Status.</li> </ul>

#### The Fine Print

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# INTRODUCTION

## **COMPARISON TO CFA533**

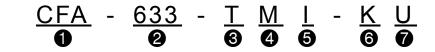
If your project does not need the fan connections, the CFA533 series is an economical replacement for the CFA633 series. In November 2010, we issued a Technical Bulletin that describes the differences between the CFA533 series and three versions of the CFA633 series. Please see <u>Part Change Notice #10291</u>.

#### **MAIN FEATURES**

- I6 characters x 2 lines LCD with keypad and high-level interface. Will fit nicely in a 1U rack mount case (35 mm overall height.
- □ Module has a 6 o'clock viewing direction. See <u>Definition of 6 O'clock and 12:00 O'clock Viewing Angles (Pg. 20)</u>.
- Bidirectional 19200 / 115200 baud ESD-protected RS-232 interface.
- Edge-lit white LED backlight with negative STN blue transmissive mode LCD. Displays light characters on blue background. Integrated white LED backlit 6-button translucent silicone keypad.
- An optional 5.25-inch half-height drive bay kit with mounting bracket is available. See <u>CFA633 Kit Configurator</u>.
- □ Fully decoded keypad: any key combination is valid and unique.
- □ Robust packet based communications protocol with 16-bit CRC.
- Nonvolatile memory capability (EEPROM);
  - Customize the "power-on" display settings.
  - 16-byte "scratch" register for storing IP address, netmask, system serial number . . .
- □ Firmware support for CFA633-TMI-KU allows:
  - ATX power supply control functionality allows the buttons on the CFA633-TMI-KU to replace the Power and Reset switches on your system, simplifying front panel design.
  - Four fan connectors with RPM monitoring and variable PWM fan power control. Fail-safe fan power settings allows safe host fan control based on temperature. See <u>25 (0x19): Set Fan Power Fail-Safe</u>.
  - Temperature monitoring: up to 32 channels at up to 0.5 degrees C absolute accuracy (using optional Crystalfontz <u>WR-DOW-Y17</u> cable with Dallas 1-Wire sensor).
  - Hardware watchdog can reset host system on host software failure.
  - "Live Display" shows up to eight temperature or four fan readings without host intervention, allowing fans and temperatures to be shown immediately at boot, even before the host operating system is loaded.
  - RS-232 to Dallas Semiconductor 1-Wire bridge functionality allows control of other 1-Wire compatible devices (ADC, voltage monitoring, current monitoring, RTC, GPIO, counters, identification/encryption). (Additional hardware required).
- □ RoHS compliant.
- □ Factories have ISO certification.
- Product materials are in compliance with the regulations related to the EU Directive 2006/121/EC for Registration, Evaluation, Authorization and Restriction of Chemicals (REACH).
- If you need a CE or MET (UL type) approved module, please see our XES635 USB series (<u>http://www.crystal-fontz.com/product/XES635BK-TYE-KU.html</u>, <u>http://www.crystalfontz.com/product/XES635BK-TMF-KU.html</u>, or <u>http://www.crystalfontz.com/product/XES635BK-TFE-KU.html</u>. The CFA633-TMI-KU does not have CE or MET (UL type) certification because it is not an end product. The module requires power and communications from another system in order to operate.



## **MODULE CLASSIFICATION INFORMATION**



0	Brand	Crystalfontz America, Inc.		
0	Model Identifier	633		
0	Backlight Type & Color	T – LED, white		
4	Fluid Type, Image (positive or negative), & LCD Glass Color	M – STN, negative blue		
6	Polarizer Film Type, Temperature Range, & View Angle (O 'Clock)	I – Transmissive, Wide Temperature Range <sup>1</sup> , 6:00		
6	Special Code 1	K – Manufacturer's code		
0	Special Code 2	U – USB		
<sup>1</sup> Wie	<sup>1</sup> Wide Temperature Range is -20°C minimum to +70°C maximum.			

# ORDERING INFORMATION .

PART NUMBER	FLUID	LCD GLASS COLOR	IMAGE	POLARIZER FILM	BACKLIGHT COLOR/TYPE	
CFA633-TMI-KU (USB)	STN	blue	negative	transmissive	LCD: white edge LEDs Keypad: blue LEDs	CPU-SX Series crustal forta.con
Additional variants (same form factor, different LCD mode or backlight):						
CFA633-YYH-KU (USB)	STN	yellow-green	positive	transflective	LCD: yellow-green edge LEDs Keypad: yellow-green LEDs	
CFA633-TMI-KS ("full swing" RS-232)	STN	blue	negative	transmissive	LCD: white edge LEDs Keypad: blue LEDs	Constant and a second and a sec
CFA633-YYH-KS ("full swing" RS-232)	STN	yellow-green	positive	transflective	LCD: yellow-green edge LEDs Keypad: yellow-green LEDs	Crutisfront.con



# **MECHANICAL CHARACTERISTICS**

#### **PHYSICAL CHARACTERISTICS**

4

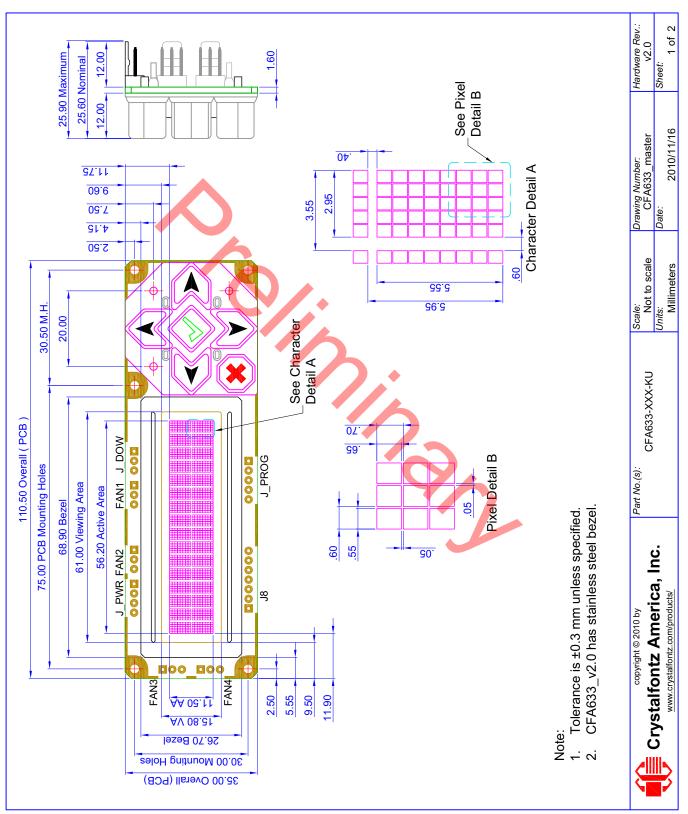
ITEM	SIZE (mm)
Module Overall Dimensions	
Width and Height	110.5 (W) x 35.0 (H)
Depth Without Keypad	20.1
Nominal Depth With Keypad	25.6
Maximum Depth With Keypad	25.9
Viewing Area	61.0 (W) x 15.8 (H)
Active Area	56.2 (W) x 11.5 (H)
Character Size	2.95 (W) x 5.55 (H)
Character Pitch	3.55 (W) x 5.95 (H)
Dot Size	0.55 (W) x 0.65 (H)
Dot Pitch	0.60 (W) x 0.70 (H)
Keystroke Travel (approximate)	2.4
Weight	42 grams (typical)



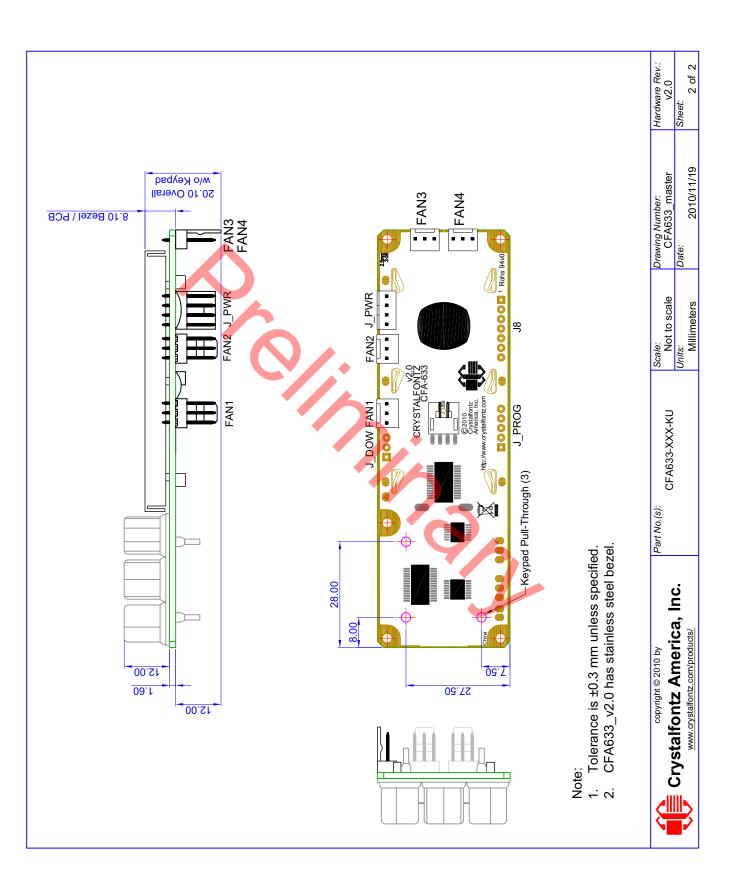


## MODULE OUTLINE DRAWINGS





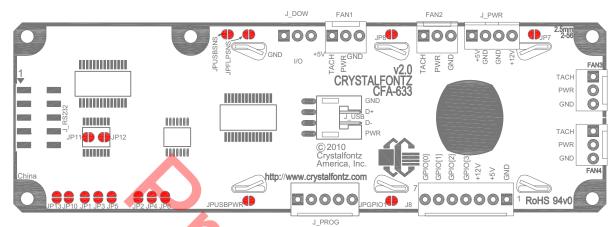






## JUMPER LOCATIONS AND FUNCTIONS

All jumpers are configurable but not all jumpers will affect your interface (serial or USB). Close jumpers by melting a ball of solder across their gap. Reopen the jumpers by removing the solder with solder wick.



CFA633 HW v2.0 Jumper Locations And Functions

JP1	<b>open</b> closed	J1 (RS232), Pin 10 is open LCD Tx/Host Rx to J1 (RS232), Pin 10	JP10	open closed	J1 (RS232), Pin 1 is open +12v backlight to J1 (RS232), Pin 1
JP2	open <b>closed</b>	J1 (RS232), Pin 2 is open (see also JP3 and JP11) LCD Tx/Host Rx to J1(RS232), Pin 2	JP11	open closed	J1 (RS232), Pin 2 is open (see also JP2 and JP3) Logic-level (0-5v) LCD Tx / Host Rx to J1 (RS232), Pin 2
JP3	open closed	J1 (RS232), Pin 2 is open (see also JP2 and JP11) LCD Tx/Host Rx to J1 (RS232), Pin 2	JP12	open closed	J1 (RS232), Pin 3 is open (see also JP4 and JP5) Logic-level (0-5v) LCD Rx / Host Tx to J1 (RS232), Pin 3
JP4	open <b>closed</b>	J1 (RS232), Pin 3 is open (see also JP5 and JP12) LCD Rx/Host Tx to J1 (RS232), Pin 3	JP13	open closed	J1 (RS232), Pin 4 is open +5v to J1 (RS232), Pin 4
JP5	open closed	J1 (RS232), Pin 3 is open (see also JP4 and JP12) Ground to J1 (RS232), Pin 3	JPUSBPWR	open closed	Module +5v power independent of USB Module +5v power supplied from USB
JP6	open <b>closed</b>	J1 (RS232), Pin 5 is open Ground to J1 (RS232), Pin 5	JPUSBSNS	open closed	No function +5v from USB is connected to processor's ATX SENSE
JP7	open <b>closed</b>	+12v fans is isolated from +12v backlight +12v fans is connected to +12v backlight	JPFLPSNS	open closed	No function +5v from floppy is connected to processor's ATX SENSE
JP8	open <b>closed</b>	+5v pin from PWR connector is open (see also JP9) +5v pin from PWR connector supplies power to module	JPGPIO1	open closed	Adds 5K Ω series resistor for ATX host power sense GPIO[1] direct connection

Figure 2. CFA633 Jumper Locations and Functions



### **KEYPAD DETAIL DRAWING**

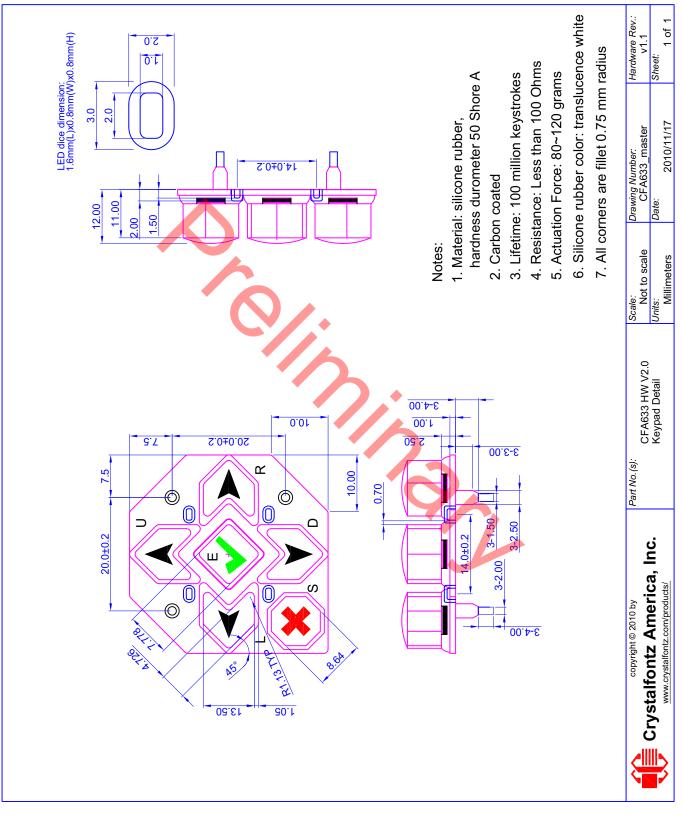
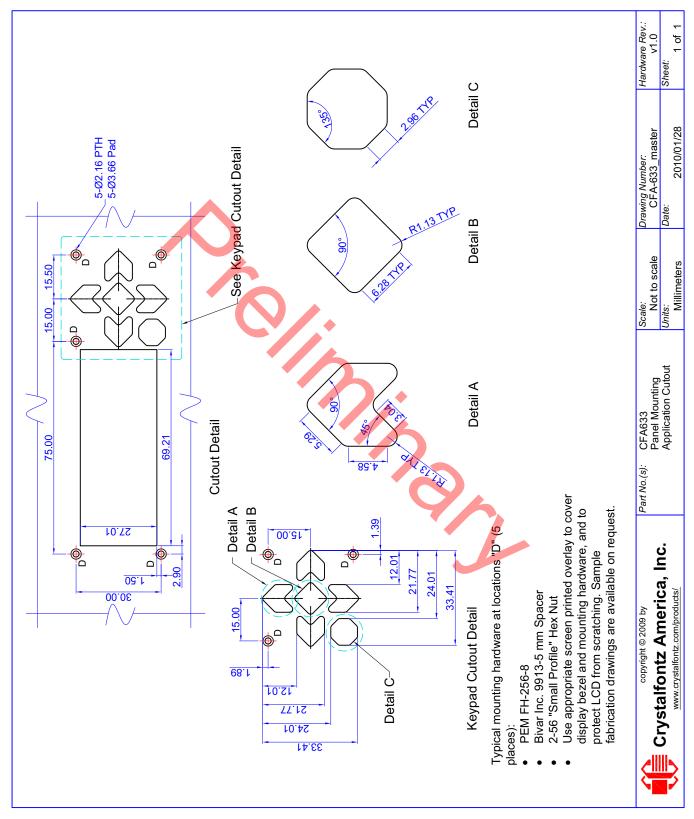


Figure 3. CFA633 Keypad Detail Drawing





### PANEL MOUNTING APPLICATION CUTOUT DRAWING

Figure 4. CFA633 Panel Mounting Application Cutout Drawing for Optional Bracket



# **OPTICAL CHARACTERISTICS**

Viewing Direction 6 o'clock

#### Definition of 6 O'clock and 12:00 O'clock Viewing Angles

This module has a 6:00 o'clock viewing angle. A 6:00 o'clock viewing angle is a bottom viewing angle like what you would see when you look at a cell phone or calculator. A 12:00 o'clock viewing angle is a top viewing angle like what you would see when you look at the gauges in a golf cart or airplane.

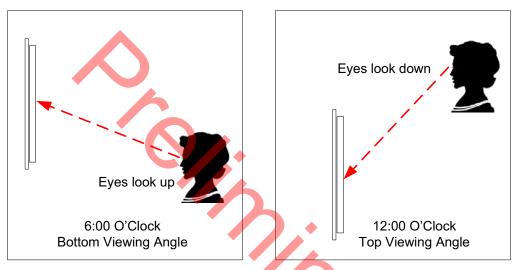
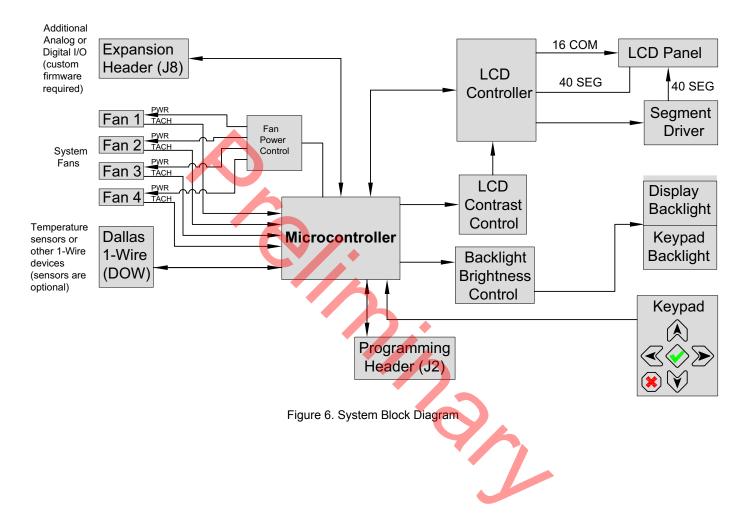


Figure 5. Definition of 6:00 O'clock and 12:00 O'clock Viewing Angles



# **ELECTRICAL SPECIFICATIONS**

## SYSTEM BLOCK DIAGRAM





## SUPPLY VOLTAGES AND CURRENT

DRIVING METHOD	SPECIFICATION	
Duty	1/16	
Bias	1.5	

SUPPLY VOLTAGE	MINIMUM	NOMINAL	MAXIMUM
Supply voltage for driving the LCD module (logic)	+4.75v	+5.0v	+5.25v
Supply voltage for backlight*	+11v	+12v	+13v
Supply voltage to run fans*	+4.75v	+12v	+13v

\*JP7 must be opened for the operating range of +12v fans to be different from +12v backlights (listed in this table). If JP7 is closed (which is the default), then the voltage specification range for backlights must be observed for both backlights AND fans. Please see <u>on Pg. 26</u>.

TYPICAL CURRENT CONSUMPTION	SPECIFICATION	
+5v for logic (LCD + microcontroller)	12 mA	
+12v for backlight (at 100%)	27 mA	
Note		

Draw on +12v for fans will vary, depending on user equipment connected to FAN1 through FAN4.

- Maximum continuous current draw must be <1.5 A per fan connector, no more than 4 A total.
- Maximum *pulsed* current draw may be up to 5 A per connector. The pulse width must be less than 50 mS. (This pulse specification allows for the fan's start-up current spike.)

GPIO CURRENT LIMITS	SPECIFICATION
Sink	25 mA
Source	10 mA



CRITERIA	SPECIFICATION	
Backlight PWM <sup>1</sup> Frequency	320 Hz nominal	
Fan Tachometer Speed Range (assuming two PPR <sup>2</sup>	600 RPM to 3,000,000 RPM	
Fan Power Control PWM <sup>1</sup> Frequency	18 Hz nominal	
<sup>1</sup> <i>PWM</i> is <i>Pulse Width Modulation</i> . PWM is a way to simulate intermediate levels by switching a level between full on and full off. PWM can be used to control the brightness of LED backlights, relying on the natural averaging done by the human		

eye, as well as for controlling fan power.

<sup>2</sup>PPR is Pulses Per Revolution, also written as p/r.

## TEMPERATURE AND HUMIDITY RANGE

CRITERIA	SPECIFICATION
Operating Temperature Range	-20°C minimum to +70°C maximum
Storage Temperature Range	-30°C minimum to +80°C maximum
Humidity	RH from 10% to 90% noncondensing

## ESD (ELECTRO-STATIC DISCHARGE) SPECIFICATIONS

The circuitry is industry standard CMOS logic and susceptible to ESD damage. Please use industry standard antistatic precautions as you would for any other static sensitive devices such as expansion cards, motherboards, or integrated circuits. Ground your body, work surfaces, and equipment.



# **CONNECTION INFORMATION**

### STANDARD POWER CONNECTION

The easiest way to provide power from a host to CFA633-TMI-KU is to connect a cable that would normally be used from the host's power supply to a peripheral. If an older PC is the host, this would be the cable for the 3.5-inch floppy drive connection. If a cable is not available, you may buy the Crystalfontz <u>WR-PWR-Y12</u> cable to connect to the large 4-pin power supply cable connector.

JP7 and JP8 are closed by default. JP7 can be opened to supply power to the fans separate from the power to the backlight. See <u>Jumper Locations and Functions (Pg. 17)</u>.

The connector loaded at J\_PWR is (<u>Tyco Electronics / Amp part number 4-171825-4, Mouser Electronics part number</u> <u>571-4-171825-4</u>).

#### <u>NOTE</u>

Do not connect high power fans to the module when +12v is supplied through J8, Pin 3 and JP7 is closed. Total fan current must be less than 500 mA if +12v is supplied through J8, Pin 3 and JP7 is closed. When using high power fans, supply the +12v through the J\_PWR connector.

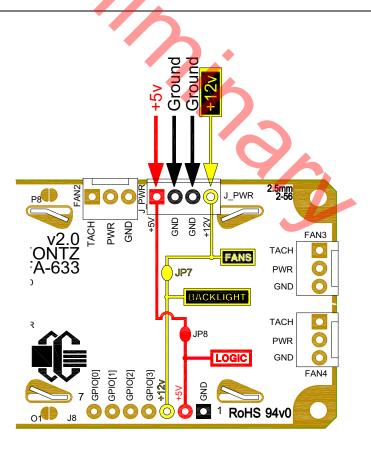


Figure 7. CFA633-TMI-KU Standard Power Supply Connection through J\_PWR



## ATX POWER SUPPLY POWER AND CONTROL CONNECTIONS

The CFA633-TMI-KU has the ability to control power on/off and reset functions of a standard ATX PC.

#### <u>NOTE</u>

The GPIO pins used for ATX control must not be configured as user GPIO, and must be configured to their default drive mode in order for the ATX functions to work correctly. These settings are the default but may be changed by the user. Please see command 34 (0x22): Set or Set and Configure GPIO Pins (Pq. 54).

The Crystalfontz <u>WR-PWR-Y14</u> cable simplifies ATX power control connections. When using this cable, please open jumper JP8 and JPGPIO1. Close jumper JPFLPSNS in order to ensure correct operation. See <u>Jumper Locations and</u> <u>Functions (Pg. 17)</u> for jumper positions and locations.

#### <u>NOTE</u>

If the Crystalfontz <u>WR-PWR-Y14</u> cable is ordered at the same time as the module, Crystalfontz will install the <u>WR-PWR-Y14</u> connector on the module, open jumper per JP8 and JPGPIO1. Close jumper JPFLPSNS, and send the following software configuration commands (unless we are otherwise instructed). Please note that once these changes are made, power must be applied to connector J\_PWR, pin +5v and connector J8, pin +5v for the module to power up:

For this functionality, this configuration of the CFA633-TMI-KU is powered from the PC's V<sub>SB</sub> signal (the "stand-by" or "always-on" +5v ATX power supply output).

By default, the pin labeled +5v on the CFA633-TMI-KU's connector J8 is electrically connected to the +5v pin on the CFA633-TMI-KU's J\_PWR connector. If you are using CFA633-TMI-KU to do ATX power control, you will want to open jumper JP8, which will disconnect the +5v of the J\_PWR connector from the +5v of connector J8.

Since the CFA633-TMI-KU must act differently depending on if the host's power supply is "on" or "off". By opening JPGPIO1, a 5K $\Omega$  resistor is added in series that will connect to the host's "switched +5v" through JPFLPSNS. The switched +5v power can be either the J\_PWR for serial or J\_USB for USB module.

The motherboard's power switch input is connected to Pin 5 of the CFA633-TMI-KU's connector J8 (labeled as GPIO[2]). This pin functions as POWER CONTROL. The POWER CONTROL pin is configured as a high-impedance input until the LCD module wants to turn the host on or off, then it will change momentarily to low impedance output, driving either low or high depending on the setting of POWER\_INVERT. (See command <u>28 (0x1C): Set ATX Power Switch</u> Functionality (Pg. 51).)

The motherboard's reset switch input is connected to Pin 4 of the CFA633-TMI-KU connector J8 (labeled as GPIO[3]). This pin functions as RESET. The RESET pin is configured as a high-impedance input until the LCD module wants to reset the host. Then it will change momentarily to low impedance output, driving either low or high depending on the



setting of RESET\_INVERT. (See command <u>28 (0x1C): Set ATX Power Switch Functionality (Pg. 51)</u>.) This connection is also used for the hardware watchdog.

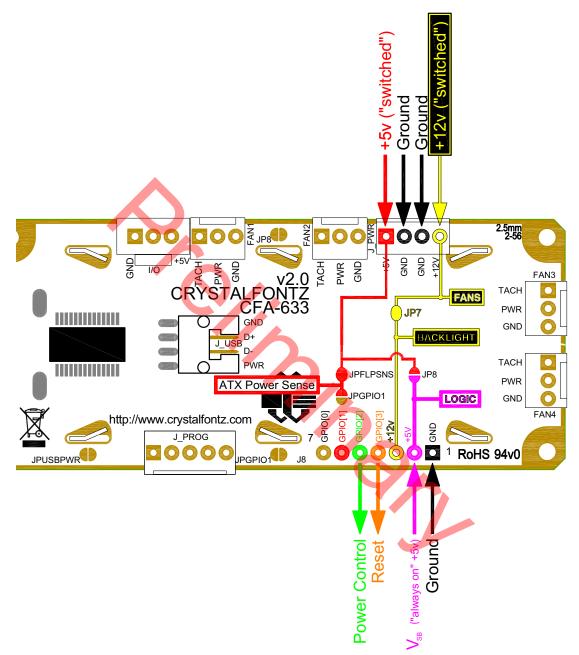


Figure 8. CFA633-TMI-KU ATX Power Supply and Control Connections

Once configured by the host software (see command <u>28 (0x1C): Set ATX Power Switch Functionality (Pg. 51)</u>), the following functions may be individually enabled:

• System power on. If POWER-ON SENSE is low (0v), pressing the green check key for 0.25 seconds will turn the unit on by driving POWER CONTROL line for the pulse width set by command 28: Set ATX Power Switch Functionality (1.0 seconds default).



- System hard power off. If POWER-ON SENSE is high (+5v) pressing the red X key for 4 seconds will turn the system off by driving the POWER CONTROL line. The line will be driven for a minimum of the pulse width set by command <u>28 (0x1C): Set ATX Power Switch Functionality (Pg. 51)</u> (1.0 seconds default). If the user continues to press the key, the CFA633-TMI-KU will continue to drive the line for up to an additional 5 seconds.
- System hard reset. If POWER-ON SENSE is high (+5v) pressing the green check key for 4 seconds will reset the system off by driving the RESET line for 1 second. The CFA633-TMI-KU will reboot itself immediately after resetting the host.

Since the computer and LCD module must look off if the computer's power is off, the CFA633-TMI-KU can be configured to monitor the POWER-ON SENSE line and blank its display any time the POWER-ON SENSE line is low. If +12v remains active (which would not be expected, since the host is "off"), the fans will remain on at their previous settings. Here is an illustration of how the optional Crystalfontz <u>WR-PWR-Y14</u> cable connects to the CFA633 connector J8 and your ATX power supply:

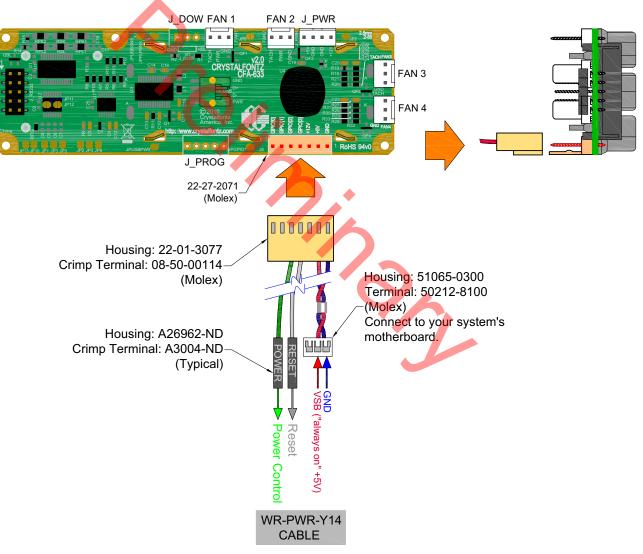


Figure 9. ATX Power Supply and Control Using Crystalfontz WR-PWR-Y14 Cable



## **USB HOST AND POWER CONNECTIONS**

To download and install the FTDI USB certified driver for Vista, XP, or a Mac operating system, follow the three-step installation instructions here: <u>http://www.crystalfontz.com/software/usb/index.html</u>.

See also CrystalControl2 software here: http://www.crystalfontz.com/product/CrystalControl2.

#### **USB** Connection to Host

In order to keep the CFA633-TMI-KU as thin as possible, the CFA633-TMI-KU uses a very low profile 2 mm latching polarized connector for USB connection. Crystalfontz offers two cables that make the connection between the CFA633-TMI-KU and the host. The <u>WRUSBY03</u> (6-foot) has the mating 2 mm connector on one end and a standard "USB A" on the other end. The <u>WRUSBY11</u> (27-inch) has the mating 2 mm connector on one end and standard single pin connectors on the opposite end. These single pin connectors are suitable to plug directly onto the USB headers typically found on motherboards.

If you would like to make your own cable, the connector on the CFA633-TMI-KU is: FCI/Berg 95000-004: SMT 2mm connector, 4-position, polarized

The mating housing and terminals for the cable are:

FCI/Berg 90312-004: Housing, 2 mm connector, 4-position, polarized FCI/Berg 77138-001: Terminal (4 pieces required)

### **FAN CONNECTIONS**

The CFA633-TMI-KU supports up to 4 standard "3-pin" cooling fans. The fan connectors are compatible with industry standard "3-pin" fans.

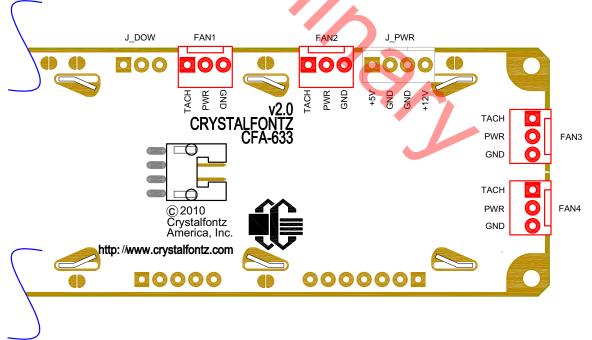


Figure 10. CFA633-TMI-KU's Four Fan Connections

The average power delivered to each fan may be set to any level between 0% and 100% through command  $\frac{17 (0x11)}{2}$ . Set Fan Power (Pg. 43). The power setting controls the PWM duty cycle of a high-performance open-drain FET connected between the system ground and the GND pin of each fan connector. The PWM frequency is nominally 18 Hz.



The CFA633-TMI-KU can measure the frequency of the fan's tachometer signal, and given the pulses-per-revolution, calculate the RPM and display it on the LCD or report the information needed to calculate the RPM to the host. If a fan's power is set to 100%, then the average frequency of each fan's tachometer signal is measured over a 1/8 second (125 ms) period of time. Each fan is measured in sequence, so updated fan speed information is available every 1/2 second (500 ms) for each fan.

The power to a fan must be on in order for the fan's tachometer signal to be valid. If a fan is configured to report its speed to the host, the power of the fan will be unconditionally set to 100% at the start of the 1/8 second period of time when the CFA633-TMI-KU is measuring the frequency of the tachometer signal, overriding the PWM. The CFA633-TMI-KU will leave the power to the fan on until the glitch delay (see command  $\frac{26 (0x1A)}{26 (0x1A)}$ : Set Fan Tachometer Glitch Filter (Pg. 49) has expired and two tachometer edges have been detected. The normal PWM cycle will then resume.

This technique allows the fan speed to be measured with a very minimal effect on the speed of the fan. If the fan power is set to 100% or if the speed of the fan and length of the PWM on time are such that the speed can be measured without stretching the PWM, then this override will not change the speed of the fan at all. If the fan power is set to some level other than 100% and the PWM on time is short compared to the tachometer signal frequency, then the fan speed will pulse slightly every 1/2 second due to the stretching of the PWM on time. During tachometer measuring, the maximum width of a stretched on pulse is 1/8 second. For some fans, the result is not very noticeable, and this technique will allow you to monitor the average speed of the fan while controlling the average power of the fan. For other fans (particularly high torque, high RPM models) the pulsing effect may be undesirable.

Since the on-time is dynamically stretched by the CFA633-TMI-KU to force the fan to produce two tachometer edges, the result is that the fan will resist stalling as power is reduced towards 0% and the RPM is being measured.

6000 RPM Measured No RPM Measured 5000 With RPM monitoring enabled, the module 4000 dynamically adjusts power to keep the fan just above stall speed at very low power FAN RPM setting 3000 Without RPM monitoring, the fan 2000 stalls at low power settings. 1000 0 0 10 20 30 40 50 60 70 80 90 100 FAN PWM Power (% on time)

Here is a graph of fan RPM vs. the fan power setting for a typical high-performance 80 mm fan (for example, <u>Delta</u><u>FFB0812SHE</u>):

Typically if the fan speed is not at 100% then it is being controlled by the host software to drive a temperature sensor to a given reading in a closed-loop arrangement. In this case, the temperature, rather than the fan speed would be

Figure 11. Graph showing fan PWM power (% on time) for various fan RPM



monitored for out-of-range conditions. If the temperature is within specification, you really do not care how fast the fan is turning. In an unattended system, it may be a good idea to set each fan to 100% for a few seconds during a test cycle — perhaps once a day or once a week — and log the steady-state RPM attained by the fan. If that steady state RPM were higher (this can be caused by a blocked airflow) or lower than expected (perhaps the fan's bearings are failing), a maintenance warning could be generated by the host software.

#### <u>NOTE</u>

For safety, enable the fan power fail-safe (see command <u>25 (0x19): Set Fan Power Fail-Safe (Pg. 48)</u>) on any fans involved in host-based speed control. By enabling the fail-safe on a fan that is being used in closed-loop control through host software, the CFA633-TMI-KU will turn that fan to 100% if the host fails to update the power of the fans within a given time interval. For instance, if the communications cable is dislodged, the host operating system hangs, or cooling control process is terminated, the CFA633-TMI-KU will automatically force those fans to 100%, preventing potential equipment damage due to lack of cooling.

We tested the CFA633-TMI-KU with a large range of fans and had good results. However, you are responsible for determining if the control and monitoring methods employed by the LCD module are acceptable for your application. In particular, if a fan's power is set too low, it may stall or fail to start, providing no cooling. Using a PWM to control fan speed is generally accepted; however we make no claims that it is compatible with any particular fan or that it does not affect the lifetime of the fans. Some higher torque fans (especially the ball-bearing models) may click, buzz, or growl at low power settings due to the torque in the fan going from positive to negative in each PWM cycle. If you limit the power setting to 0% or 100% there should be no compatibility issues. We do not recommend operating a fan below 20% PWM duty cycle for an extended period of time. Limiting the minimum PWM duty cycle to 30% or 40% should reduce the mechanical and electrical stresses in the fan, avoiding premature failure.

When power is applied to the CFA633-TMI-KU, it will set each fan's power to the default value of 100% or to the value that is stored in the boot state. To minimize peak current loading on the +12v supply during start-up, the fans are started in sequence with a 0.5 second delay between any fans that are on.

## DALLAS SEMICONDUCTOR 1-WIRE DEVICE CONNECTIONS

#### **Temperature Sensors**

The CFA633-TMI-KU supports Dallas Semiconductor 1-Wire (DOW) temperature sensors. Any combination of up to 32 <u>DS1822</u> Econo 1-Wire Digital Thermometer (2°C absolute accuracy) or <u>DS18B20</u> High Precision 1-Wire Digital Thermometer (0.5°C absolute accuracy) temperature sensors or other DOW compatible devices are directly supported. (See <u>Figure 12. on Pg. 31</u>.)

Crystalfontz supplies the <u>WR-DOW-Y17</u> cable, that contains a DS18B20 attached to a "daisy chain" cable. If a <u>WR-DOW-Y17</u> is ordered at the same time as a CFA633-TMI-KU, Crystalfontz can load the <u>WR-DOW-Y17</u>'s mating connector into the CFA633's DOW position. For reference, the mating connector for the <u>WR-DOW-Y17</u> is <u>Molex 70543-0002</u> available from Digi-Key.

Any temperature sensor can be configured to be automatically read and displayed to the CFA633-TMI-KU's LCD in °C or °F (see command <u>21 (0x15): Set Up Live Fan or Temperature Display (Pg. 46)</u>). Independently, any temperature sensor can be configured to report to the host (see <u>19 (0x13): Set Up Temperature Reporting (Pg. 45)</u>). Any sensors configured to be reported are updated once each second.

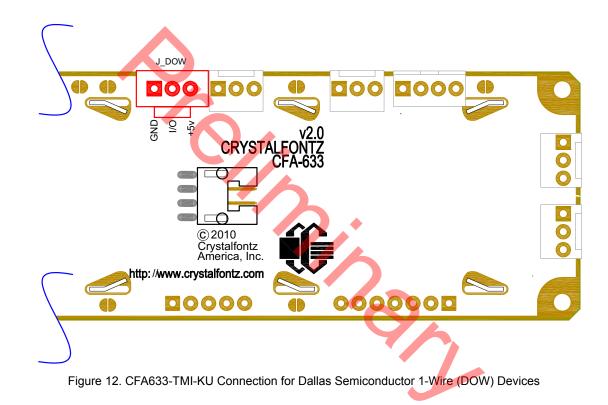


#### **Other 1-Wire Devices**

Any other <u>Dallas Semiconductor 1-Wire devices</u> may be connected to the 1-Wire bus, with the CFA633-TMI-KU acting as a bridge between USB and the 1-Wire bus (see command <u>21 (0x15): Set Up Live Fan or Temperature</u> <u>Display (Pg. 46)</u>). The total number of 1-Wire devices supported is 32, including directly supported temperature sensors and any other user-provided 1-Wire devices. (See CFA633-TMI-KU's DOW connection location in <u>Figure 12. on Pg. 31</u>.) The LCD module can send up to 15 bytes and receive up to 14 bytes. This will be sufficient for many devices but some devices require larger transactions and cannot be fully used with the module.

The CFA633-TMI-KU has a 1k $\Omega$  hardware pull-up on the DOW connector's I/O line.

Connect the 1-Wire sensors as detailed in the sensor's data sheet.



# **HOST COMMUNICATIONS**

CFA633 communicates with its host using an RS-232 interface. The port settings are 19200 baud, 8 data bits, no parity, 1 stop bit by factory default. The speed can be set to 115200 baud under software control (see command  $\frac{33 (0x21): Set}{Baud Rate (Pg. 54)}$ ).

## PACKET STRUCTURE

All communication between the CFA633 and the host takes place in the form of a simple and robust CRC checked packet. The packet format allows for very reliable communications between the CFA633 and the host without the traditional problems that occur in a stream-based serial communication (such as having to send data in inefficient ASCII format, to "escape" certain "control characters", or losing sync if a character is corrupted, missing, or inserted).



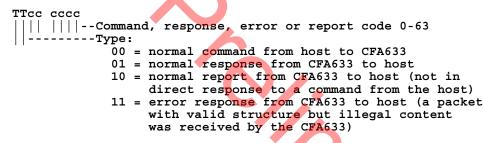
#### <u>NOTE</u>

Reconciling packets is recommended rather than using delays when communicating with the module. To reconcile your packets, please ensure that you have received the acknowledgement packet from the packet most recently sent before sending any additional packets to the LCD module. This practice will guarantee that you will not have any dropped packets or missed communication with the LCD module.

All packets have the following structure:

<type><data\_length><data><CRC>

type is one byte, and identifies the type and function of the packet:



data\_length specifies the number of bytes that will follow in the data field. The valid range of data\_length is 0 to 18.

data is the payload of the packet. Each type of packet will have a specified data\_length and format for data as well as algorithms for decoding data detailed below.

CRC is a standard 16-bit CRC of all the bytes in the packet except the CRC itself. The CRC is sent LSB first. At the port, the CRC immediately follows the last used element of data []. See <u>APPENDIX C: SAMPLE CODE</u> (INCLUDES ALGORITHMS TO CALCULATE THE CRC) (Pg. 67) for details.

The following C definition may be useful for understanding the packet structure.

```
typedef struct
{
    unsigned char
    command;
    unsigned char
    data_length;
    unsigned char
    data[MAX_DATA_LENGTH];
    unsigned short
    CRC;
    }COMMAND PACKET;
```

On our website, Crystalfontz supplies a demonstration and test program, <u>633\_WinTest</u> along with its C source code. Included in the <u>633\_WinTest</u> source is a CRC algorithm and an algorithm that detects packets. The algorithm will automatically re-synchronize to the next valid packet in the event of any communications errors. Please follow the algorithm in the sample code closely in order to realize the benefits of using the packet communications.



## **ABOUT HANDSHAKING**

The nature of CFA633's packets makes it unnecessary to implement traditional hardware or software handshaking.

The host should wait for a corresponding acknowledge packet from the CFA633 before sending the next command packet. The CFA633 will respond to all packets within 250 mS. The host software should stop waiting and retry the packet if the CFA633 fails to respond within 250 mS. The host software should report an error if a packet is not acknowledged after several retries. This situation indicates a hardware problem — for example, a disconnected cable.

Please note that some operating systems may introduce delays between when the data arrives at the physical port from the CFA633 until it is available to the user program. In this case, the host program may have to increase its timeout window to account for the additional overhead of the operating system.

The CFA633 can be configured to send several types of report packets along with regular acknowledge packets. The host should be able to buffer several incoming packets and must guarantee that it can process and remove packets from its input buffer faster than the packets can arrive given the baud rate and the reporting configuration of the CFA633. For any modern PC using reasonably efficient software, this requirement will not pose a challenge.

The report packets are sent asynchronously with respect to the command packets received from the host. The host should not assume that the first packet received after it sends a command is the acknowledge packet for that command. The host should inspect the type field of incoming packets and process them accordingly.

#### **REPORT CODES**

The CFA633 can be configured to report three items. The CFA633 sends reports automatically when the data becomes available. Reports are not sent in response to a particular packet received from the host. The three report types are (1) 0x80: Key Activity, (2) 0x81: Fan Speed Report, and (3) 0x82: Temperature Sensor Report. Details are below.

#### 0x80: Key Activity

If a key is pressed or released, the CFA633 sends a Key Activity report packet to the host. Key event reporting may be individually enabled or disabled by command <u>23 (0x17): Configure Key Reporting (Pg. 47)</u>.

```
type = 0x80
data length = 1
data[0] is the type of keyboard activity:
       KEY UP PRESS
                                  1
                                  2
       KEY DOWN PRESS
                                  3
       KEY LEFT PRESS
       KEY RIGHT PRESS
                                  4
       KEY ENTER PRESS
                                  5
       KEY EXIT PRESS
                                  6
       KEY UP RELEASE
                                  7
       KEY_DOWN RELEASE
                                  8
       KEY LEFT RELEASE
                                  9
       KEY RIGHT RELEASE
                                 10
       KEY ENTER RELEASE
                                 11
       KEY EXIT RELEASE
                                 12
```

These codes are identical to the codes returned by the <u>CFA533</u>, <u>CFA635</u>, and <u>XES635</u>. Please note that the <u>CFA631</u> will return codes 13 through 20. (See the <u>CFA631</u> Data Sheet on our website for more details).

#### 0x81: Fan Speed Report

If any of up to four fans connected to CFA633 is configured to report its speed information to the host, the CFA633 will send Fan Speed Reports for each selected fan every 1/2 second. See command <u>16 (0x10): Set Up Fan</u> <u>Reporting (Pg. 42)</u>.

```
type = 0x81
   data length = 4
   data[0] is the index of the fan being reported:
          0 = FAN 1
          1 = FAN 2
          2 = FAN 3
          3 = FAN 4
   data[1] is number_of_fan_tach_cycles
   data[2] is the MSB of Fan_Timer_Ticks
   data[3] is the LSB of Fan Timer Ticks
The following C function will decode the fan speed from a Fan Speed Report packet into RPM:
   int OnReceivedFanReport(COMMAND PACKET *packet, char * output)
     int
       return value;
     return_value=0;
     int
       number of fan tach cycles;
     number_of_fan_tach_cycles=packet->data[1];
     if (number of fan tach cycles<3)
       sprintf(output, " STOP")
     else if(number_of_fan_tach_cycles<4)
       sprintf(output, " SLOW");
     else if(0xFF==number_of_fan_tach cycles)
       sprintf(output, " ----");
     else
       //Specific to each fan, most commonly
       int
         pulses per revolution;
       pulses per revolution=2;
       int
         Fan Timer Ticks;
       Fan Timer Ticks=(*(unsigned short *)(&(packet->data[2])));
       return_value=((27692308L/pulses_per_revolution)*
                      (unsigned long) (number of fan tach cycles-3))/
                     (Fan Timer Ticks);
       sprintf(output, "%5d", return value);
     return(return_value);
```

#### 0x82: Temperature Sensor Report

If any of the up to 32 temperature sensors is configured to report to the host, the CFA633 will send Temperature Sensor Reports for each selected sensor every second. See the command <u>19 (0x13): Set Up Temperature Reporting (Pg. 45)</u>.

```
type = 0x82
data length = 4
data[0] is the index of the temperature sensor being reported:
        0 = temperature sensor 1
        1 = temperature sensor 2
        . .
        31 = temperature sensor 32
data[1] is the MSB of Temperature_Sensor_Counts
data[2] is the LSB of Temperature_Sensor_Counts
data[3] is DOW crc status
```



The following C function will decode the Temperature Sensor Report packet into °C and °F:

```
void OnReceivedTempReport(COMMAND PACKET *packet, char *output)
  //First check the DOW CRC return code from the CFA633
  if(packet->data[3]==0)
    strcpy(output, "BAD CRC");
  else
    double
      deac:
    degc=(*(short *)&(packet->data[1]))/16.0;
    double
      deaf:
    degf=(degc*9.0)/5.0+32.0;
    sprintf(output,"%9.4f°C =%9.4f°F",
            degc,
            degf);
    }
  }
```

#### **COMMAND CODES**

Below is a list of valid commands for the CFA633. Each command packet is answered by either a response packet or an error packet. The low 6 bits of the type field of the response or error packet is the same as the low 6 bits of the type field of the command packet being acknowledged.

#### 0 (0x00): Ping Command

The CFA633 will return the Ping Command to the host.

```
type: 0x00 = 0<sub>10</sub>
valid data_length is 0 to 16
data[0-(data_length-1)] can be filled with any arbitrary data
```

The return packet is identical to the packet sent, except the type will be 0x40 (normal response, Ping Command):

```
type: 0x40 | 0x00 = 0x40 = 64<sub>10</sub>
data_length = (identical to received packet)
data[0-(data length-1)] = (identical to received packet)
```

#### 1 (0x01): Get Hardware & Firmware Version

The CFA633 will return the hardware and firmware version information to the host.

```
type: 0x01 = 1<sub>10</sub>
valid data_length is 0
```

The return packet will be:

type: 0x40 | 0x01 = 0x41 = 65<sub>10</sub> data\_length = 16 data[] = "CFA633:hX.X,yY.Y" X.X is the hardware revision, "2.0" for example yY.Y is the firmware version, "u2.0" for example

#### 2 (0x02): Write User Flash Area

The CFA633 reserves 16 bytes of nonvolatile memory for arbitrary use by the host. This memory can be used to store a serial number, IP address, gateway address, netmask, or any other data required. All 16 bytes must be supplied.



The return packet will be:

type:  $0x40 | 0x02 = 0x42 = 66_{10}$ data length = 0

#### 3 (0x03): Read User Flash Area

This command will read the User Flash Area and return the data to the host.

```
type: 0x03 = 3<sub>10</sub>
valid data_length is 0
```

The return packet will be:

#### 4 (0x04): Store Current State As Boot State

The CFA633 loads its power-up configuration from nonvolatile memory when power is applied. The CFA633 is configured at the factory to display a "welcome" screen when power is applied. This command can be used to customize the "welcome" screen, as well as the following items:

- Characters shown on LCD, which are affected by:
  - command <u>6 (0x06): Clear LCD Screen (Pg. 39)</u>.
  - command <u>7 (0x07): Set LCD Contents, Line 1 (Pg. 39)</u>.
  - command <u>8 (0x08): Set LCD Contents, Line 2 (Pg. 40).</u>
  - command <u>31 (0x1F): Send Data to LCD (Pg. 54)</u>.
- Special character font definitions (command <u>9 (0x09): Set LCD Special Character Data (Pg. 40)</u>).
- Cursor position (command <u>11 (0x0B): Set LCD Cursor Position (Pg. 41)</u>).
- Cursor style (command <u>12 (0x0C): Set LCD Cursor Style (Pg. 41)</u>).
- Contrast setting (command <u>13 (0x0D): Set LCD Contrast (Pg. 41)</u>).
- Backlight setting (command <u>14 (0x0E): Set LCD & Keypad Backlight (Pg. 42)</u>).
- Fan power settings (command <u>17 (0x11): Set Fan Power (Pg. 43)</u>).
- Settings of any "live" displays (command 21 (0x15): Set Up Live Fan or Temperature Display (Pg. 46)).
- Key press and release masks (command <u>23 (0x17): Configure Key Reporting (Pg. 47)</u>).
- Fan glitch delay settings (command <u>26 (0x1A): Set Fan Tachometer Glitch Filter (Pg. 49)</u>).
- ATX function enable and pulse length settings (command <u>28 (0x1C): Set ATX Power Switch</u> <u>Functionality (Pg. 51)</u>).
- Baud rate (command <u>33 (0x21): Set Baud Rate (Pg. 54)</u>).
- GPIO settings (command <u>34 (0x22): Set or Set and Configure GPIO Pins (Pg. 54)</u>).

You cannot store the fan or temperature reporting (although the live display of fans or temperatures can be saved). You cannot store the fan fail-safe or host watchdog. The host software should enable these items once the system is initialized and it is ready to receive the data.

type: 0x04 = 4<sub>10</sub>
valid data\_length is 0



The return packet will be:

type:  $0x40 | 0x04 = 0x44 = 68_{10}$ data\_length = 0

#### 5 (0x05): Reboot CFA633, Reset Host, or Power Off Host

This command instructs the CFA633 to simulate a power-on restart of itself, reset the host, or turn the host's power off. The ability to reset the host may be useful to allow certain host operating system configuration changes to complete. The ability to turn the host's power off under software control may be useful in systems that do not have ACPI compatible BIOS.

#### <u>NOTE</u>

The GPIO pins used for ATX control must not be configured as user GPIO, and must be configured to their default drive mode in order for the ATX functions to work correctly. These settings are factory default, but may be changed by the user. Please see command <u>34 (0x22): Set or Set and Configure</u> <u>GPIO Pins (Pg. 54)</u>.

Rebooting the CFA633 may be useful when testing the boot configuration. It may also be useful to re-enumerate the devices on the 1-Wire bus. To reboot the CFA633, send the following packet:

type:  $0x05 = 5_{10}$ valid data\_length is 3 data[0] = 8 data[1] = 18 data[2] = 99 

#### <u>NOTE</u>

The reboot command may take up to 3 seconds to return its acknowledge packet.

At bootup, there is up to a 500ms (1/2 second) delay between turning on fans. By default, all four fans are set to "on" at 100%. If you are not using a fan, set power to 0% (command  $\frac{17 (0x11): Set Fan Power}{10x11}$ ) and save this setting as the default boot state (command  $\frac{4 (0x04): Store Current State As Boot State}{10x11}$ ). This will reduce the boot time.

If only one fan is on, there is no additional delay. If two fans are on, there is up to an additional 500ms delay. If three fans are on, there is a up to an additional 1,000ms delay. If all four fans are on, there is up to an additional 1,500ms delay.

# of Fans Powered On	Expected Boot Time
0 to 1	300ms - 500ms
2	800ms - 1,000ms
3	1.3s - 1.5s
4	1.8s - 2.0s

To reset the host, assuming the host's reset line is connected to GPIO[3] as described in command <u>28 (0x1C): Set ATX</u> <u>Power Switch Functionality (Pg. 51)</u>, send the following packet:

```
type: 0x05 = 5<sub>10</sub>
valid data_length is 3
data[0] = 12
data[1] = 28
data[2] = 97
```

#### <u>NOTE</u>

The CFA633 will return the acknowledge packet immediately, then reset the host. After resetting the host (~1.5 seconds), the module will reboot itself. The module will not respond to new command packets for up to 3 seconds (~4.5 seconds overall) after its reboot. Part of this delay is the intentional staggered sequencing of turning on power to the fans. If you are not using fans, you can speed the boot process by setting the fan power to 0 (command <u>17 (0x11)</u>: <u>Set Fan Power</u> and saving this as the default boot state (command <u>4 (0x04)</u>: <u>Store Current State As Boot State</u>). Normally, the host will be recovering from its own reset, so the boot delay of the module will not be of consequence.

To turn the host's power off, assuming the host's power control line is connected to GPIO[2] as described in command <u>28 (0x1C): Set ATX Power Switch Functionality (Pg. 51)</u>, send the following packet:

type:  $0x05 = 5_{10}$ valid data\_length is 3 data[0] = 3 data[1] = 11 data[2] = 95



#### <u>NOTE</u>

The CFA633 will return the acknowledge packet immediately, then power cycle the host. The power cycle length is dependent on the length of the power pulse (command <u>28 (0x1C): Set ATX Power Switch</u> <u>Functionality</u>). After power cycling the host, the module will reboot itself. The module will not respond to new command packets for up to 3 seconds after its reboot. Part of this delay is the intentional staggered sequencing of turning on power to the fans. If you are not using fans, you can speed the boot process by setting the fan power to 0 (command <u>17 (0x11): Set Fan Power</u> and saving this as the default boot state (command <u>4 (0x04): Store Current State As Boot State</u>). Normally the host will be off or recovering from its own power cycle, so the boot delay of the module will not be of consequence.

In any of the above cases, the return packet will be:

type:  $0x40 | 0x05 = 0x45 = 69_{10}$ data\_length = 0

### 6 (0x06): Clear LCD Screen

Sets the contents of the LCD screen DDRAM to ' = 0x20 = 32 and moves the cursor to the left-most column of the top line.

type:  $0x06 = 6_{10}$ valid data length is 0

The return packet will be:

```
type: 0x40 | 0x06 = 0x46 = 70_{10}
data length = 0
```

Clear LCD Screen changes the LCD. The LCD contents is one of the items stored by the command <u>4 (0x04): Store</u> Current State As Boot State (Pg. 36).

### 7 (0x07): Set LCD Contents, Line 1

Sets the center 16 characters displayed for the top line of LCD screen.

#### NOTE

Please use this command only if you need backwards compatibility with older CFA633 units. For new applications, please use the more flexible command <u>31 (0x1F): Send Data to LCD (Pg. 54)</u> which is also supported by the <u>CFA533, CFA631</u>, and <u>CFA635</u>.

```
type: 0x7 = 7<sub>10</sub>
valid data_length is 16
data[] = top line's display content (must supply 16 bytes)
```

The return packet will be:

type:  $0x40 \mid 0x07 = 0x47 = 71_{10}$ data\_length = 0

Set LCD Contents, Line 1 is one of the items stored by the command <u>4 (0x04): Store Current State As Boot</u> State (Pg. 36).



### 8 (0x08): Set LCD Contents, Line 2

Sets the center 16 characters displayed for the bottom line of LCD screen.

#### <u>NOTE</u>

Please use this command only if you need backwards compatibility with older CFA633 units. For new applications, please use the more flexible command <u>31 (0x1F): Send Data to LCD (Pg. 54)</u> which is also supported by the <u>CFA533</u>, <u>CFA631</u>, and <u>CFA635</u>.

```
type: 0x8 = 8<sub>10</sub>
valid data_length is 16
data[] = bottom line's display content (must supply 16 bytes)
```

The return packet will be:

type:  $0x40 | 0x08 = 0x48 = 72_{10}$ data\_length = 0

Set LCD Contents, Line 2 is one of the items stored by the command <u>4 (0x04): Store Current State As Boot</u> State (Pg. 36).

### 9 (0x09): Set LCD Special Character Data

Sets the font definition for one of the special characters (CGRAM).

```
type: 0x09 = 9_{10}
valid data_length is 9
data[0] = index of special character that you would like to modify, 0-7 are valid
data[1-8] = bitmap of the new font for this character
```

data [1-8] are the bitmap information for this character. Any value is valid between 0 and 63, the msb is at the left of the character cell of the row, and the lsb is at the right of the character cell.

data[1] is at the top of the cell. data[8] is at the bottom of the cell.

The return packet will be:

type:  $0x40 | 0x09 = 0x49 = 73_{10}$ data length = 0



Set LCD Special Character Data is one of the items stored by the command <u>4 (0x04): Store Current State As Boot</u> State (Pg. 36).

#### 10 (0x0A): Read 8 Bytes of LCD Memory

This command will return the contents of the LCD's DDRAM or CGRAM. This command is intended for debugging.

Note: firmware version prior to v1.9 did not return the address code.

```
type: 0x0A = 10<sub>10</sub>
valid data_length is 1
data[0] = address code of desired data
data[0] is the address code native to the LCD controller:
```



0x40 (\064) to 0x7F (\127) for CGRAM 0x80 (\128) to 0x93 (\147) for DDRAM, line 1 0xC0 (\192) to 0xD3 (\211) for DDRAM, line 2

The return packet will be:

type:  $0x40 | 0x0A = 0x4A = 74_{10}$ data length = 9

data [0] of the return packet will be the address code.

data [1-8] of the return packet will be the data read from the LCD controller's memory.

#### 11 (0x0B): Set LCD Cursor Position

This command allows the cursor to be placed at the desired location on the CFA633's LCD screen. If you want the cursor to be visible, you may also need to send a command <u>12 (0x0C): Set LCD Cursor Style (Pg. 41)</u>.

```
type: 0x0B = 11<sub>10</sub>
valid data_length is 2
data[0] = column (0-15 valid)
data[1] = row (0-1 valid)
```

The return packet will be:

```
type: 0x40 | 0x0B = 0x4B = 75_{10}
data_length = 0
```

Set LCD Cursor Position is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

#### 12 (0x0C): Set LCD Cursor Style

This command allows you to select among four hardware generated cursor options.

```
type: 0x0C = 12<sub>10</sub>
valid data_length is 1
data[0] = cursor style (0-3 valid)
    0 = no cursor.
    1 = blinking block cursor.
    2 = static underscore cursor.
    (Note for 3: This behavior is different from the previous CFA633 HW v1.x series
    which had a blinking block with a static underscore cursor.)
```

The return packet will be:

type:  $0x40 | 0x0C = 0x4C = 76_{10}$ data length = 0

Set LCD Cursor Style is one of the items stored by the command <u>4 (0x04): Store Current State As Boot</u> State (Pg. 36).

#### 13 (0x0D): Set LCD Contrast

This command sets the contrast or vertical viewing angle of the display. Initiated by the host, responded to by the CFA633.



```
type: 0x0D = 13_{10}
valid data_length is 1
data[0] = contrast setting (0-50 valid)
0 = light (Vlcd=4v)
16 = about right (Vlcd=5v)
29 = dark (Vlcd=6v)
30-50 = very dark (Vlcd=6.0 to 6.7v)
(may be useful at cold temperatures)
```

The return packet will be:

type =  $0x40 | 0x0D = 0x4D = 77_{10}$ data\_length = 0

Set LCD Contrast is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

### 14 (0x0E): Set LCD & Keypad Backlight

This command sets the brightness of the LCD and keypad backlights.

```
type: 0x0E = 14<sub>10</sub>
valid data_length is 1
data[0] = backlight power setting (0-100 valid)
        0 = off
    1-99 = variable brightness
        100 = on
```

The return packet will be:

```
type: 0x40 | 0x0E = 0x4E = 78_{10}
data length = 0
```

Set LCD & Keypad Backlight is one of the items stored by the command <u>4 (0x04): Store Current State As Boot</u> State (Pg. 36).

## 15 (0x0F): (Deprecated)

### 16 (0x10): Set Up Fan Reporting

This command will configure the CFA633 to report the fan speed information to the host every 500 mS.

```
type = 0x10 = 16<sub>10</sub>
valid data length is 1
data[0] = bitmask indicating which fans are enabled to
        report (0-15 valid)
---- 8421 Enable Reporting of this Fan's Tach Input
|||| |||-- Fan 1: 1 = enable, 0 = disable
|||| ||--- Fan 2: 1 = enable, 0 = disable
|||| || --- Fan 3: 1 = enable, 0 = disable
|||| || --- Fan 4: 1 = enable, 0 = disable
```

The return packet will be:

```
type = 0x40 | 0x10 = 0x50 = 80_{10}
data length = 0
```

If data[0] is not 0, then the CFA633 will start sending 0x81: Fan Speed Report packets for each enabled fan every 500 mS. (See <u>0x81: Fan Speed Report (Pg. 33)</u>.) Each of the report packets is staggered by 1/8 of a second.

Reporting a fan will override the fan power setting to 100% for up to 1/8 of a second every 1/2 second. Please see Fan Connections in <u>Fan Connections (Pg. 28)</u> for a detailed description.



### 17 (0x11): Set Fan Power

This command will configure the power for the fan connectors. The fan power setting is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

type =  $0x11 = 17_{10}$ valid data length is 4 data[0] = power level for FAN 1 (0-100 valid) data[1] = power level for FAN 2 (0-100 valid) data[2] = power level for FAN 3 (0-100 valid) data[3] = power level for FAN 4 (0-100 valid)

The return packet will be:

type =  $0x40 | 0x11 = 0x51 = 81_{10}$ data length = 0

Set Fan Power is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

ιs stored



### 18 (0x12): Read DOW Device Information

When power is applied to the CFA633, it detects any devices connected to the Dallas Semiconductor 1-Wire (DOW) bus and stores the device's information. This command will allow the host to read the device's information.

The first byte returned is the Family Code of the Dallas 1-Wire / iButton device. There is a list of the possible Dallas 1-Wire / iButton device family codes available in <u>App Note 155: 1-Wire Software Resource Guide</u> on the Maxim/Dallas website.

#### NOTE ON COMMAND 18: READ DOW DEVICE INFORMATION

The GPIO pin used for DOW must not be configured as user GPIO. It must be configured to its default drive mode in order for the DOW functions to work correctly.

These settings are factory default but may be changed by the user. Please see command <u>34 (0x22):</u> Set or Set and Configure GPIQ Pins (Pg. 54).

In order for the DOW subsystem to be enabled and operate correctly, user GPIO[4] must be configured as:

```
DDD = "111: 1=Hi-Z, 0=Slow, Strong Drive Down".
F = "0: Port unused for user GPIO."
```

This state is the factory default, but it can be changed and saved by the user. To ensure that GPIO[4] is set correctly and the DOW operation is enabled, send the following command:

```
command = 34
length = 3
data[0] = 4
data[1] = 100
data[2] = 7
```

This setting must be saved as the boot state, so when the CFA633 reboots it will detect the DOW devices.

```
type: 0x12 = 18<sub>10</sub>
valid data_length is 1
data[0] = device index (0-31 valid)
```

The return packet will be:

```
type: 0x40 | 0x12 = 0x52 = 82_{10}
data_length = 9
data[0] = device index (0-31 valid)
data[1-8] = ROM ID of the device
```

If data[1] is 0x22 (<u>DS1822</u> Econo 1-Wire Digital Thermometer temperature sensor) or 0x28 (<u>DS18B20</u> High Precision 1-Wire Digital Thermometer temperature sensor), then that device can be set up to automatically convert and report the temperature every second. See the command <u>19 (0x13): Set Up Temperature Reporting (Pg. 45)</u>.



### 19 (0x13): Set Up Temperature Reporting

This command will configure the CFA633 to report the temperature information to the host every second.

```
type: 0x13 = 19_{10}
valid data length is 4
data[0-3] = 32-bit bitmask indicating which temperature
            sensors fans are enabled to report (0-255 valid in each location)
data[0]
08 07 06 05
              04 03
                     02 01
                            Enable Reporting of sensor with
                            device index of:
                             0: 1 = enable, 0 = disable
                      - - - - -
                             1: 1 = enable, 0 = disable
                             2: 1 = enable, 0 = disable
                     .
_ _ _ _ _ _ _
                    _ _ _ _ _ _ _ _
                             3: 1 = enable, 0 = disable
                             4: 1 = enable, 0 = disable
                     - - - - - -
                         - -
                             5: 1 = enable, 0 = disable
                             6: 1 = enable, 0 = disable
                             7: 1 = enable, 0 = disable
                     .....
data[1]
16 15 14 13
              12 11 10 09
                            Enable Reporting of sensor with
                            device index of:
                             8:1 = enable, 0 = disable
                             9: 1 = enable, 0 = disable
                       ---- 10: 1 = enable, 0 = disable
                            11: 1 = enable, 0 = disable
                                1 = enable, 0 = disable
                        - - -
                            12:
                    ----- 13: 1 = enable, 0 = disable
                     ----- 14: 1 = enable, 0 = disable
                    ----- 15: 1 = enable, 0 = disable
data[2]
24 23 22 21
              20 19 18 17 Enable Reporting of sensor with
                            device index of:
                         -- 16: 1 = enable, 0 = disable
                            17: 1 = enable, 0 = disable
                      ----
                            18: 1 = enable, 0 = disable
                        --- 19: 1 = enable, 0 = disable
                        --- 20: 1 = enable, 0 = disable
                    ----- 21: 1 = enable, 0 = disable
                     ----- 22: 1 = enable, 0 = disable
          ----- 23: 1 = enable, 0 = disable
data[3]
32 31 30 29
              28 27 26 25 Enable Reporting of sensor with
                            device index of:
                            24: 1 = enable, 0 = disable
                         - -
                        --- 25: 1 = enable, 0 = disable
                        --- 26: 1 = enable, 0 = disable
                         -- 27: 1 = enable, 0 = disable
                       ---- 28: 1 = enable, 0 = disable
                    -----
                            29: 1 = enable, 0 = disables
               ----- 30: 1 = enable, 0 = disable
                  ----- 31: 1 = enable, 0 = disable
```

Any sensor enabled must have been detected as a 0x22 (DS1822 temperature sensor) or 0x28 (DS18B20 temperature sensor) during DOW enumeration. This can be verified by using the command <u>18 (0x12): Read DOW Device</u> Information (Pg. 44).

The return packet will be:

type:  $0x40 | 0x13 = 0x53 = 83_{10}$ data\_length = 0



#### 20 (0x14): Arbitrary DOW Transaction

The CFA633 can function as an RS-232 to Dallas 1-Wire bridge. This command allows you to specify arbitrary transactions on the 1-Wire bus. 1-Wire commands follow this basic layout:

<bus reset //Required
<address\_phase> //Must be "Match ROM" or "Skip ROM"
<write\_phase> //optional, but at least one of write\_phase or read\_phase must be sent
<read phase> //optional, but at least one of write phase or read phase must be sent

Please see <u>APPENDIX A: CONNECTING A DS2450 1-WIRE QUAD A/D CONVERTER (Pg. 62)</u> for an example of using this command.

```
type: 0x14 = 20<sub>10</sub>
valid data_length is 2 to 16
data[0] = device_index (0-32 valid)
data[1] = number_of_bytes_to_read (0-14 valid)
data[2-15] = data to be written[data length-2]
```

If device\_index is 32, then no address phase will be executed. If device\_index is in the range of 0 to 31, and a 1-Wire device was detected for that device\_index at power on, then the write cycle will be prefixed with a "Match ROM" command and the address information for that device.

If data\_length is two, then no specific write phase will be executed (although address information may be written independently of data\_length depending on the value of device\_index).

If data\_length is greater than two, then data\_length-2 bytes of data\_to\_be\_written will be written to the 1-Wire bus immediately after the address phase.

If number\_of\_bytes\_to\_read is zero, then no read phase will be executed. If number\_of\_bytes\_to\_read is not zero then number of bytes to read will be read from the bus and loaded into the response packet.

The return packet will be:

#### 21 (0x15): Set Up Live Fan or Temperature Display

You can configure the CFA633 to automatically update a portion of the LCD with a "live" RPM or temperature reading. Once the display is configured using this command, the CFA633 will continue to display the live reading on the LCD without host intervention. The Set Up Live Fan or Temperature Display is one of the items stored by command 4 (0x04): <u>Store Current State As Boot State (Pg. 36)</u>, so you can configure the CFA633 to immediately display fan speeds or system temperatures as soon as power is applied.

The live display is based on a concept of display slots. There are 8 slots, and each of the 8 slots may be enabled or disabled independently.

Any slot may be requested to display any data that is available. For instance, slot 0 could display temperature sensor 3 in °C, while slot 1 could simultaneously display temperature sensor 3 in °F.

Any slot may be positioned at any location on the LCD, as long as all the digits of that slot fall fully within the display area. It is legal to have the display area of one slot overlap the display area of another slot, but senseless. This situation should be avoided in order to have meaningful information displayed.



```
type: 0x15 = 21_{10}
valid data length is 7 or 2 (for turning a slot off)
data[0]: display slot (0-7)
data[1]: type of item to display in this slot
          0 = nothing (data length then must be 2)
1 = fan tachometer RPM (data_length then must be 7)
2 = temperature (data length then must be 7)
data[2]: index of the sensor to display in this slot:
          0-3 are valid for fans
          0-31 are valid for temperatures (and the temperature
               device must be attached)
data[3]: number of digits
          for a fan: 4 digits (0 to 9999) valid fan speed range
          for a fan: 5 digits (0 to 50000) valid fan speed range
          for a temperature: 3 digits ( -XX or
                                                  XXX)
          for a temperature: 5 digits (-XX.X or XXX.X)
data[4]: display column
          0-13 valid for a 3-digit temperature
          0-12 valid for a 4-digit fan
          0-11 valid for a 5-digit fan or temperature
data[5]: display row (0-1 valid)
data[6]: pulses per revolution or temperature units
          for a fan: pulses per revolution for this fan (1 to 32)
          for a temperature: units (0 = deg C, 1 = deg F)
```

If a 1-Wire CRC error is detected, the temperature will be displayed as "ERR" or "ERROR".

If the frequency of the tachometer signal is below the detectable range, the speed will be displayed as "SLOW" or "STOP".

Displaying a fan will override the fan power setting to 100% for up to 1/8 of a second every 1/2 second. Please see <u>Fan</u> <u>Connections (Pg. 28)</u> for a detailed description.

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The return packet will be:

```
type: 0x40 \mid 0x15 = 0x55 = 85_{10}
data_length = 0
```

### 22 (0x16): Send Command Directly to the LCD Controller

The controller on the CFA633 is HD44780 compatible. Generally you won't need low-level access to the LCD controller but some arcane functions of the HD44780 are not exposed by the CFA633's command set. This command allows you to access the CFA633's LCD controller directly. Note: It is possible to corrupt the CFA633 display using this command.

```
type: 0x16 = 22<sub>10</sub>
data_length: 2
data[0]: location code
        0 = "Data" register
        1 = "Control" register
data[1]: data to write to the selected register
```

The return packet will be:

type:  $0x40 | 0x16 = 0x56 = 86_{10}$ data\_length = 0

### 23 (0x17): Configure Key Reporting

By default, the CFA633 reports any key event to the host. This command allows the key events to be enabled or disabled on an individual basis. The key events set to report are one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).



```
#define KP_UP 0x01
#define KP_ENTER 0x02
#define KP_CANCEL 0x04
#define KP_LEFT 0x08
#define KP_RIGHT 0x10
#define KP_DOWN 0x20
type: 0x17 = 23<sub>10</sub>
data_length = 2
```

data\_length = 2
data[0]: press mask
data[1]: release mask

The return packet will be:

type:  $0x40 | 0x17 = 0x57 = 87_{10}$ data\_length = 0

Configure Key Reporting is one of the items stored by the command <u>4 (0x04): Store Current State As Boot</u> <u>State (Pg. 36)</u>.

## 24 (0x18): Read Keypad, Polled Mode

In some situations, it may be convenient for the host to poll the CFA633 for key activity. This command allows the host to detect which keys are currently pressed, which keys have been pressed since the last poll, and which keys have been released since the last poll.

This command is independent of the key reporting masks set by command <u>23 (0x17): Configure Key Reporting (Pg. 47)</u>. All keys are always visible to this command. Typically both masks of command 23 would be set to "0" if the host is reading the keypad in polled mode.

```
<u>s</u>r.
   #define KP UP
                      0 \times 01
   #define KP ENTER 0x02
   #define KP CANCEL 0x04
   #define KP_LEFT
                      0 \times 08
   #define KP_RIGHT
                      0 \times 10
   #define KP DOWN
                      0 \times 20
   type: 0x18 = 24_{10}
   data length = 0
The return packet will be:
   type: 0x40 | 0x18 = 0x58 = 88_{10}
   data length = 3
   data[0] = bit mask showing the keys currently pressed
   data[1] = bit mask showing the keys that have been pressed since
              the last poll
   data[2] = bit mask showing the keys that have been released since
              the last poll
```

### 25 (0x19): Set Fan Power Fail-Safe

The CFA633 can be used as part of an active cooling system. For instance, the fans in a system can be slowed down to reduce noise when a system is idle or when the ambient temperature is low, and sped up when the system is under heavy load or the ambient temperature is high.

Since there are a very large number of ways to control the speed of the fans (thresholds, thermostat, proportional, PID, multiple temperature sensors contributing to the speed of several fans . . .) there was no way to foresee the particular requirements of your system and include an algorithm in the CFA633's firmware that would be an optimal fit for your application.



Varying fan speeds under host software control gives the ultimate flexibility in system design but would typically have a fatal flaw: a host software or hardware failure could cause the cooling system to fail. If the fans were set at a slow speed when the host software failed, system components may be damaged due to inadequate cooling.

The fan power fail-safe command allows host control of the fans without compromising safety. When the fan control software activates, it should set the fans that are under its control to fail-safe mode with an appropriate timeout value. If for any reason the host fails to update the power of the fans before the timeout expires, the fans previously set to fail-safe mode will be forced to 100% power.

```
#define FAN 1
                        0 \times 01
   #define FAN 2
                        0 \ge 02
   #define FAN 3
                        0 \times 04
   #define FAN 4
                        0 \times 08
   type = 0x19 = 25_{10}
   data length = 2
   data[0] = bit mask of fans set to fail-safe (1-15 valid)
   data[1] = timeout value in 1/8 second ticks:
           1 = 1/8 second
           2 = 1/4 second
         255 = 31 7/8 seconds
The return packet will be:
                                   8910
   type = 0x40 | 0x19 = 0x59 =
   data length = 0
```

#### 26 (0x1A): Set Fan Tachometer Glitch Filter

The CFA633 controls fan speed by using PWM. Using PWM turns the power to a fan on and off quickly to change the average power delivered to the fan. The CFA633 uses approximately 18 Hz for the PWM repetition rate. The fan's tachometer output is only valid if power is applied to the fan. Most fans produce a valid tachometer output very quickly after the fan has been turned back on but some fans take time after being turned on before their tachometer output is valid.

This command allows you to set a variable-length delay after the fan has been turned on before the CFA633 will recognize transitions on the tachometer line. The delay is specified in counts, each count being nominally 552.5 µS long (1/100 of one period of the 18 Hz PWM repetition rate).

In practice, most fans will not need the delay to be changed from the default length of 1 count. If a fan's tachometer output is not stable when its PWM setting is other than 100%, simply increase the delay until the reading is stable. Typically you would (1) start at a delay count of 50 or 100, (2) reduce it until the problem reappears, and then (3) slightly increase the delay count to give it some margin.

Setting the glitch delay to higher values will make the RPM monitoring slightly more intrusive at low power settings. Also, the higher values will increase the lowest speed that a fan with RPM reporting enabled will seek at 0% power setting.

The Fan Glitch Delay is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

```
type = 0x1A = 26_{10}
data_length = 4
data[0] = delay count of fan 1
data[1] = delay count of fan 2
data[2] = delay count of fan 3
data[3] = delay count of fan 4
The return packet will be:
type = 0x40 | 0x1A = 0x5A = 90_{10}
data length = 0
```



### 27 (0x1B): Query Fan Power & Fail-Safe Mask

This command can be used to verify the current fan power and verify which fans are set to fail-safe mode.

#define FAN\_1 0x01
#define FAN\_2 0x02
#define FAN\_3 0x04
#define FAN\_4 0x08
type = 0x1B = 27<sub>10</sub>
data length = 0

The return packet will be:

type = 0x40 | 0x1B = 0x5B = 91<sub>10</sub> data\_length = 5 data[0] = fan 1 power data[1] = fan 2 power data[2] = fan 3 power data[3] = fan 4 power data[4] = bit mask of fans with fail-safe set



### 28 (0x1C): Set ATX Power Switch Functionality

The combination of the CFA633 with the optional Crystalfontz <u>WR-PWR-Y14</u> cable can be used to replace the function of the power and reset switches in a standard ATX-compatible system. The ATX Power Switch Functionality is one of the items stored by the command <u>4 (0x04)</u>: Store Current State As Boot State (Pg. 36).

```
NOTE ON COMMAND 28: SET ATX POWER SWITCH FUNCTIONALITY
 The GPIO pins used for ATX control must not be configured as user GPIO. The pins must be config-
 ured to their default drive mode in order for the ATX functions to work correctly.
 These settings are factory default but may be changed by the user. Please see command 34 (0x22):
 Set or Set and Configure GPIO Pins (Pg. 54). These settings must be saved as the boot state.
 To ensure that GPIO[1] will operate correctly as ATX SENSE, user GPIO[1] must be configured as:
     DDD = "011: 1=Resistive Pull Up, 0=Fast, Strong Drive Down".
     F = "0: Port unused for user GPIO."
 This configuration can be assured by sending the following command:
     command = 34
     length = 3
     data[0] = 1
     data[1] = 0
     data[2] = 3
 To ensure that GPIO[2] will operate correctly as ATX POWER, user GPIO[2] must be configured as:
     DDD = "010: Hi-Z, use for input".
     F = "0: Port unused for user GPIO."
 This configuration can be assured by sending the following command:
     command = 34
     length = 3
     data[0] = 2
     data[1] = 0
     data[2] = 2
 To ensure that GPIO[3] will operate correctly as ATX RESET, user GPIO[3] must be configured as:
     DDD = "010: Hi-Z, use for input".
     F = "0: Port unused for user GPIO."
 This configuration can be assured by sending the following command:
       command = 34
       length = 3
       data[0] = 3
       data[1] = 0
       data[2] = 2
 These settings must be saved as the boot state.
```

The RESET (GPIO[3]) and POWER CONTROL (GPIO[2]) lines on the CFA633 are normally high-impedance. Electrically, they appear to be disconnected or floating. When the CFA633 asserts the RESET or POWER\_CONTROL lines, they are momentarily driven high or low (as determined by the RESET\_INVERT and POWER\_INVERT bits, detailed below). To end the power or reset pulse, the CFA633 changes the lines back to high-impedance.



#### FOUR FUNCTIONS ENABLED BY COMMAND 28

#### Function 1: KEYPAD\_RESET

If POWER-ON SENSE (GPIO[1]) is high, holding the green check key for 4 seconds will pulse RESET (GPIO[3]) pin for 1 second. During the 1-second pulse, the CFA633 will show "RESET", and then the CFA633 will reset itself, showing its boot state as if it had just powered on. Once the pulse has finished, the CFA633 will not respond to any commands until after it has reset the host and itself.

#### Function 2: KEYPAD\_POWER\_ON

If POWER-ON SENSE (GPIO[1]) is low, pressing the green check key for 0.25 seconds will pulse POWER CONTROL (GPIO[2]) for the duration specified by in data[1] or the default of 1 second. During this time the CFA633 will show "POWER ON", then the CFA633 will reset itself.

#### Function 3: KEYPAD\_POWER\_OFF

If POWER-ON SENSE (GPIO[1]) is high, holding the red X key for 4 seconds will pulse POWER CONTROL (GPIO[2]) for the duration specified by in data[1] or the default of 1 second. If the user continues to hold the power key down, then the CFA633 will continue to drive the line for a maximum of 5 additional seconds. During this time the CFA633 will show "POWER OFF".

#### Function 4: LCD\_OFF\_IF\_HOST\_IS\_OFF

If LCD\_OFF\_IF\_HOST\_IS\_OFF is set, the CFA633 will blank its screen and turn off its backlight to simulate its power being off any time POWER-ON SENSE (GPIO[1]) is low. The CFA633 will still be active (since it is powered by V<sub>SB</sub>), monitoring the keypad for a power-on keystroke. If +12v remains active (which would not be expected, since the host is off), the fans will remain on at their previous settings. Once POWER-ON SENSE (GPIO[1]) goes high, the CFA633 will reboot as if power had just been applied to it.

```
0x01 //Automatically detects polarity for reset and
   #define AUTO POLARITY
                                            //power (recommended)
                                          0x02 //Reset pin drives high instead of low
   #define RESET INVERT
   #define POWER INVERT
                                          0x04 //Power pin drives high instead of low
   #define LCD OFF IF HOST IS OFF 0x10
   #define KEYPAD_RESET
                                       0 \times 20
   #define KEYPAD POWER ON
                                       0 \times 40
   #define KEYPAD POWER OFF
                                       0 \times 80
   type: 0x1C = 28_{10}
   data length = 1 \text{ or } 2
   data[0]: bit mask of enabled functions
   data[1]: (optional) length of power on & off pulses in 1/32 second
           1 = 1/32 sec
           2 = 1/16 \text{ sec}
          16 = 1/2 \text{ sec}
         255 = 8 \text{ sec}
The return packet will be:
   type: 0x40 \mid 0x1C = 0x5C = 92_{10}
   data length = 0
```



### 29 (0x1D): Enable/Disable and Reset the Watchdog

Some high-availability systems use hardware watchdog timers to ensure that a software or hardware failure does not result in an extended system outage. Once the host system has booted, a system monitor program is started. The system monitor program would enable the watchdog timer on the CFA633. If the system monitor program fails to reset the CFA633's watchdog timer, the CFA633 will reset the host system.

#### <u>NOTE</u>

The GPIO pins used for ATX control must not be configured as user GPIO. They must be configured to their default drive mode in order for the ATX functions to work correctly. These settings are factory default, but may be changed by the user. Please see the note under command 28 (0x1C): Set ATX Power Switch Functionality (Pg. 51) or command 34 (0x22): Set or Set and Configure GPIO Pins (Pg. 54).

```
type: 0x1D = 29<sub>10</sub>
data_length = 1
data[0] = enable/timeout
If timeout is 0, the watchdog is disabled.
If timeout is 1,255, then this seemand must be
```

If timeout is 1-255, then this command must be issued again within timeout seconds to avoid a watchdog reset.

```
To turn the watchdog off once it has been enabled, simply set timeout to 0.
```

If the command is not re-issued within timeout seconds, then the CFA633 will reset the host (see command 28 for details). Since the watchdog is off by default when the CFA633 powers up, the CFA633 will not issue another host reset until the host has once again enabled the watchdog.

The return packet will be:

type:  $0x40 | 0x1D = 0x5D = 93_{10}$ data\_length = 0

### 30: Read Reporting & Status

This command can be used to verify the current items configured to report to the host, as well as some other miscellaneous status information. Please note that the information returned by other modules is not identical to this.

```
type = 0x1E = 30_{10}
data_length = 0
```

The return packet will be:

```
type = 0x40 | 0x1E = 0x5E = 94_{10}
data length = 15
data[0] = fan 1-4 reporting status (as set by command 16)
data[1] = temperatures 1-8 reporting status (as set by command 19)
data[2] = temperatures 9-15 reporting status (as set by command 19)
data[3] = temperatures 16-23 reporting status (as set by command 19)
data[4] = temperatures 24-32 reporting status (as set by command 19)
data[5] = key presses (as set by <u>command 23</u>)
data[6] = key releases (as set by <u>command 23</u>)
data[7] = ATX Power Switch Functionality (as set by command 28),
data[8] = current watchdog counter (as set by command 29)
data[9] = fan RPM glitch delay[0] (as set by command 26)
data[10] = fan RPM glitch delay[1] (as set by command 26)
data[11] = fan RPM glitch delay[2] (as set by command 26)
data[12] = fan RPM glitch delay[3] (as set by command 26)
data[13] = contrast setting (as set by <u>command 13</u>)
data[14] = backlight setting (as set by command 14)
```



Please Note: Previous and future firmware versions may return fewer or additional bytes.

### 31 (0x1F): Send Data to LCD

This command allows data to be placed at any position on the LCD.

```
type: 0x1F = 31_{10}
data_length = 3 to 18
data[0]: col = x = 0 to 15
data[1]: row = y = 0 to 1
data[2-21]: text to place on the LCD, variable from 1 to 16 characters
```

The return packet will be:

type:  $0x40 | 0x1F = 0x5F = 95_{10}$ data\_length = 0

Send Data to LCD is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

### 32: Reserved for CFA631 Key Legends

#### 33 (0x21): Set Baud Rate

This command will change the CFA633's baud rate. The CFA633 will send the acknowledge packet for this command and change its baud rate to the new value. The host should send the baud rate command, wait for a positive acknowledge from the CFA633 at the old baud rate, and then switch itself to the new baud rate. The baud rate must be saved by the command <u>4 (0x04): Store Current State As Boot State (Pg. 36)</u> if you want the CFA633 to power up at the new baud rate.

The factory default baud rate is 19200.

```
type: 0x21 = 33_{10}
data_length = 0
data[0]: 0 = 19200 baud
1 = 115200 baud
```

The return packet will be:

type:  $0x40 | 0x21 = 0x61 = 97_{10}$ data length = 0



## 34 (0x22): Set or Set and Configure GPIO Pins

The CFA633 (hardware versions v1.4 and up, firmware versions 1.9 and up) has five pins for user-definable general purpose input / output (GPIO). These pins are shared with the DOW and ATX functions. Be careful when you configure the GPIO if you want to use the ATX or DOW at the same time.

The architecture of the CFA633 allows great flexibility in the configuration of the GPIO pins. They can be set as input or output. They can output constant high or low signals or a variable duty cycle 100 Hz PWM signal.

In output mode using the PWM (and a suitable current limiting resistor), an LED may be turned on or off and even dimmed under host software control. With suitable external circuitry, the GPIOs can also be used to drive external logic or power transistors.

The CFA633 continuously polls the GPIOs as inputs at 32 Hz. The present level can be queried by the host software at a lower rate. The CFA633 also keeps track of whether there were rising or falling edges since the last host query (subject



to the resolution of the 32 Hz sampling). This means that the host is not forced to poll quickly in order to detect short events. The algorithm used by the CFA633 to read the inputs is inherently "bounce-free".

The GPIOs also have "pull-up" and "pull-down" modes. These modes can be useful when using the GPIO as an input connected to a switch since no external pull-up or pull-down resistor is needed. For instance, the GPIO can be set to pull up. Then when a switch connected between the GPIO and ground is open, reading the GPIO will return a "1". When the switch is closed, the input will return a "0".

Pull-up/pull-down resistance values are approximately  $5k\Omega$ . Do not exceed current of 25 mA per GPIO.

#### NOTE ON SETTING AND CONFIGURING GPIO PINS

The GPIO pins may also be used for ATX control through header J8 and temperature sensing through the CFA633's DOW header. By factory default, the GPIO output setting, function, and drive mode are set correctly to enable operation of the ATX and DOW functions. The GPIO output setting, function, and drive mode must be set to the correct values in order for the ATX and DOW functions to work. Improper use of this command can disable the ATX and DOW functions. The <u>633\_WinTest</u> may be used to easily check and reset the GPIO configuration to the default state so the ATX and DOW functions will work.

The GPIO configuration is one of the items stored by the command 4 (0x04): Store Current State As Boot State (Pg. 36).

```
type: 0x22 = 34<sub>10</sub>
data_length:
    2 bytes to change value only
    3 bytes to change value and configure function and drive mode

data[0]: index of GPIO to modify
    0 = GPIO[0] = J8, Pin 7
    1 = GPIO[1] = J8, Pin 6 (default is ATX Host Power Sense)
    2 = GPIO[2] = J8, Pin 5 (default is ATX Host Power Control)
    3 = GPIO[3] = J8, Pin 4 (default is ATX Host Reset Control)
    4 = GPIO[4] = J9, Pin 2 (default is DOW I/O-always has 1kΩ hardware pull-up)
5-255 = reserved

Please note: Future versions of this command on future
hardware models may accept additional values for data[0],
which would control the state of future additional GPIO
pins
```

(Continues on the next page.)



```
data[1] = Pin output state (actual behavior depends on drive mode):
      0 = Output set to low
   1-99 = Output duty cycle percentage (100 Hz nominal)
    100 = Output set to high
101-255 = invalid
data[2] = Pin function select and drive mode (optional, 0-15 valid)
     ਸ਼ਹਹਰ
       || -- DDD = Drive Mode (based on output state of 1 or 0)
            000: 1=Fast, Strong Drive Up, 0=Resistive Pull Down
            001: 1=Fast, Strong Drive Up, 0=Fast, Strong Drive Down
            010: Hi-Z, use for input
            011: 1=Resistive Pull Up,
                                        0=Fast, Strong Drive Down
            100: 1=Slow, Strong Drive Up, 0=Hi-Z
             101: 1=Slow, Strong Drive Up, 0=Slow, Strong Drive Down
             110: reserved, do not use
            111: 1=Hi-Z,
                                        0=Slow, Strong Drive Down
       ---- F = Function
            -----
            0: Port unused for GPIO. It will take on the default
               function such as ATX, DOW or unused. The user is
               responsible for setting the drive to the correct
               value in order for the default function to work
               correctly.
             1: Port used for GPIO under user control. The user is
               responsible for setting the drive to the correct
               value in order for the desired GPIO mode to work
               correctly.
            reserved, must be 0
```

The return packet will be:

type =  $0x40 | 0x22 = 0x62 = 98_{10}$ data length = 0

### 35 (0x23): Read GPIO Pin Levels and Configuration State

Please see command 34 (0x22): Set or Set and Configure GPIO Pins (Pg. 54) for details on the GPIO architecture.

```
type: 0x23 = 35_{10}
data length: 1
data[0]: index of GPIO to query
        0 = GPIO[0] = J8, Pin 7
        1 = GPIO[1] = J8, Pin 6 (default is ATX Host Power Sense)
        2 = GPIO[2] = J8, Pin 5 (default is ATX Host Power Control)
3 = GPIO[3] = J8, Pin 4 (default is ATX Host Reset Control)
        4 = GPIO[4] = J9, Pin 2 (default is DOW I/O--always has 1K \Omega hardware pull-up on
           SCAB.)
   5-255 = reserved
  Please note: Future versions of this command on future
  hardware models may accept additional values for data[0],
  which would return the status of future additional GPIO
  pins
The return packet will be:
   type = 0x40 | 0x23 = 0x63 = 99_{10}
   data length = 4
```

(Continues on the next page.)



```
returns:
  data[0] = index of GPIO read
  data[1] = Pin state & changes since last poll
         -RFS Enable Reporting of this Fan's Tach Input
         |||-- S = state at the last reading
           --- F = at least one falling edge has
                  been detected since the last poll
          ---- R = at least one rising edge has
                  been detected since the last poll
         ---- reserved
      (This reading is the actual pin state, which may
      or may not agree with the pin setting, depending
      on drive mode and the load presented by external
      circuitry. The pins are polled at approximately
      32 Hz asynchronously with respect to this command.
      Transients that happen between polls will not be
      detected.)
  data[2] = Requested Pin level/PWM level
   0-100: Output duty cycle percentage
      (This value is the requested PWM duty cycle. The
      actual pin may or may not be toggling in agreement
      with this value, depending on the drive mode and
      the load presented by external circuitry)
  data[3] = Pin function select and drive mode
       - FDDD
         ||||-- DDD = Drive Mode
               ------
               000: 1=Fast, Strong Drive Up, 0=Resistive Pull Down
               001: 1=Fast, Strong Drive Up, 0=Fast, Strong Drive Down
               010: Hi-Z, use for input
               011: 1=Resistive Pull Up,
                                           0=Fast, Strong Drive Down
               100: 1=Slow, Strong Drive Up, 0=Hi-Z
               101: 1=Slow, Strong Drive Up, 0=Slow, Strong Drive Down
               110: reserved
               111: 1=Hi-Z,
                                            0=Slow, Strong Drive Down
         ---- F = Function
               0: Port unused for GPIO. It will take on the default
                  function such as ATX, DOW or unused. The user is
                  responsible for setting the drive to the correct
                  value in order for the default function to work
                  correctly.
               1: Port used for GPIO under user control. The user is
                  responsible for setting the drive to the correct
                  value in order for the desired GPIO mode to work
                  correctly.
         ----- reserved, will return 0
```



# **CHARACTER GENERATOR ROM (CGROM)**

To find the code for a given character, add the two numbers that are shown in bold for its row and column. For example, the Greek letter " $\beta$ " is in the column labeled "224d" and in the row labeled "2d". Add 224 + 2 to get 226. When you send a byte with the value of 226 to the display, the Greek letter " $\beta$ " will be shown.

upper 4 bits	<b>0</b> d	<b>16</b> ₄	<b>32</b> ₄	<b>48</b> ₀	1										<b>240</b> d
lower 4 bits	00002	00012	0010	0011 <sub>2</sub>	01002	01012	0110	1000 <sub>2</sub>	<b>1001</b> <sup>2</sup>	1010 <sub>2</sub>	<b>1011</b> <sup>2</sup>	<b>1100</b> <sup>2</sup>	<b>1101</b> <sup>2</sup>	11102	1111,
0d 0000₂	cgram [0]														
1d 0001₂	cgram														
2d 0010₂	cgram														
3d 0011₂	cgram [3]														
4d 0100₂	cgram [4]														
5d 0101₂	cgram <b>[5]</b>														
6d 0110₂	cgram <b>[6]</b>														
7d 0111₂	cgram [7]														
8d 1000₂	cgram														
9d 1001₂	cgram														
<b>10</b> d 1010₂	cgram														
11₀ 1011₂	cgram [3]														
12d 1100₂	cgram [4]														
13d 1101₂	cgram [5]														
14d 1110₂	cgram														
15₀ 1111₂	cgram [7]														

Figure 13. Character Generated ROM



# **RELIABILITY AND LONGEVITY**

# MODULE RELIABILITY

ITEM	SPECIFICATION			
LCD portion (excluding Keypad and Backlights)	50,000 to 100,000 hours (typical)			
Keypad	1,000,000 keystrokes			
White LED Display and Blue LED Keypad Backlights Note: We recommend that the backlight of the white LED backlit modules be dimmed or turned off during periods of	Power-On Hours	% of Initial Brightness		
inactivity to conserve the white LED backlight lifetime.	<10,000	>70%		
	<50,000	>50%		

# MODULE LONGEVITY (EOL7 REPLACEMENT POLICY)

Crystalfontz is committed to making all of our LCD modules available for as long as possible. For each module we introduce, we intend to offer it indefinitely. We do not preplan a module's obsolescence. The majority of modules we have introduced are still available.

We recognize that discontinuing a module may cause problems for some customers. However, rapidly changing technologies, component availability, or low customer order levels may force us to discontinue ("End of Life", EOL) a module. For example, we must occasionally discontinue a module when a supplier discontinues a component or a manufacturing process becomes obsolete. When we discontinue a module, we will do our best to find an acceptable replacement module with the same fit, form, and function.

In most situations, you will not notice a difference when comparing a "fit, form, and function" replacement module to the discontinued module it replaces. However, sometimes a change in component or process for the replacement module results in a slight variation, perhaps an improvement, over the previous design.

Although the replacement module is still within the stated Data Sheet specifications and tolerances of the discontinued module, changes may require modification to your circuit and/or firmware. Possible changes include:

- Backlight LEDs. Brightness may be affected (perhaps the new LEDs have better efficiency) or the current they draw may change (new LEDs may have a different VF).
- Controller. A new controller may require minor changes in your code.
- *Component tolerances.* Module components have manufacturing tolerances. In extreme cases, the tolerance stack can change the visual or operating characteristics.

Please understand that we avoid changing a module whenever possible; we only discontinue a module if we have no other option. We post Part Change Notices (PCN) on the product's website page as soon as possible. If interested, you can subscribe to future part change notifications.



# CARE AND HANDLING PRECAUTIONS

For optimum operation of the CFA633-TMI-KU and to prolong its life, please follow the precautions described below.

# **ESD (ELECTROSTATIC DISCHARGE)**

The circuitry is industry standard CMOS logic and susceptible to ESD damage. Please use industry standard antistatic precautions as you would for any other static sensitive devices such as expansion cards, motherboards, or integrated circuits. Ground your body, work surfaces, and equipment.

# **DESIGN AND MOUNTING**

- The exposed surface of the "glass" is actually a polarizer laminated on top of the glass. To protect the soft plastic polarizer from damage, the module ships with a protective film over the polarizer. Please peel off the protective film slowly. Peeling off the protective film abruptly may generate static electricity.
- The polarizer is made out of soft plastic and is easily scratched or damaged. When handling the module, avoid touching the polarizer. Finger oils are difficult to remove.
- CFA633-TMI-KU without Crystalfontz overlay: To protect the soft plastic polarizer from damage, place a transparent plate (for example, acrylic, polycarbonate or glass) in front of the module, leaving a small gap between the plate and the display surface. We use GE HP-92 Lexan, which is readily available and works well.
- Do not disassemble or modify the module.
- Do not modify the six tabs of the metal bezel or make connections to them.
- Do not reverse polarity to the power supply connections. Reversing polarity will immediately ruin the module.

# AVOID SHOCK, IMPACT, TORQUE, OR TENSION

- Do not expose the CFA633-TMI-KU to strong mechanical shock, impact, torque, or tension.
- Do not drop, toss, bend, or twist the CFA633-TMI-KU.
- Do not place weight or pressure on the CFA633-TMI-KU.
- If the LCD panel breaks, be careful to not get the liquid crystal fluid in your mouth or eyes. If the liquid crystal fluid touches your skin, clothes, or work surface, wash it off immediately using soap and plenty of water.

# **IF LCD PANEL BREAKS**

- If the LCD panel breaks, be careful to not get the liquid crystal fluid in your mouth or eyes.
- If the liquid crystal fluid touches your skin, clothes, or work surface, wash it off immediately using soap and plenty of water.

# CLEANING

- The polarizer (laminated to the glass) is soft plastic. The soft plastic is easily scratched or damaged. Be very careful when you clean the polarizer.
- Do not clean the polarizer with liquids. Do not wipe the polarizer with any type of cloth or swab (for example, Q-tips).
- Use the removable protective film to remove smudges (for example, fingerprints) and any foreign matter. If you no longer have the protective film, use standard transparent office tape (for example, Scotch® brand "Crystal Clear Tape"). If the polarizer is dusty, you may carefully blow it off with clean, dry, oil-free compressed air.



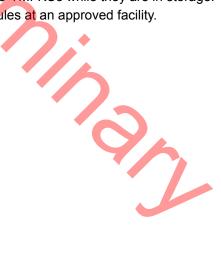
• *CFA633-TMI-KU without Crystalfontz overlay:* The exposed surface of the LCD "glass" is actually the front polarizer laminated to the glass. The polarizer is made out of a fairly soft plastic and is easily scratched or damaged. The polarizer will eventually become hazy if you do not take great care when cleaning it. Long contact with moisture (from condensation or cleaning) may permanently spot or stain the polarizer.

# **OPERATION**

- Your circuit should be designed to protect the CFA633-TMI-KU from ESD and power supply transients.
- Observe the operating temperature limitations: a minimum of -20°C to a maximum of +70°C with minimal fluctuation. Operation outside of these limits may shorten life and/or harm display.
  - At lower temperatures of this range, response time is delayed.
  - At higher temperatures of this range, display becomes dark. (You may need to adjust the contrast.)
- Operate away from dust, moisture, and direct sunlight.
- Adjust backlight brightness so the display is readable but not too bright. Dim or turn off the backlight during periods of inactivity to conserve the white LED backlight lifetime.

# STORAGE AND RECYCLING

- Store in an ESD-approved container away from dust, moisture, and direct sunlight.
- Observe the storage temperature limitations: -30°C minimum, +80°C maximum with minimal fluctuation. Rapid temperature changes can cause moisture to form, resulting in permanent damage.
- Do not allow weight to be placed on the CFA633-TMI-KUs while they are in storage.
- Please recycle your outdated Crystalfontz modules at an approved facility.



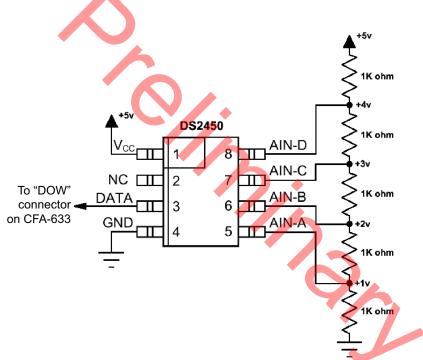


# APPENDIX A: CONNECTING A DS2450 1-WIRE QUAD A/D CONVERTER

This appendix describes a simple test circuit that demonstrates how to connect a Dallas Semiconductor DS2450 4channel ADC to the CFA633's DOW (Dallas One Wire) connector. It also gives a sample command sequence to initialize and read the ADC.

Up to 32 DOW devices can be connected to the CFA633. In this example the DS2450 appears at device index 0. Your software should query the connected devices using command <u>18 (0x12): Read DOW Device Information (Pg. 44)</u> to verify the locations and types of DOW devices connected in your application.

Please refer to the <u>DS2450 Data Sheet</u> and the description for command <u>20 (0x14): Arbitrary DOW Transaction (Pg. 46)</u> more information.



Appendix A, Figure 1. Test Circuit Schematic

Start <u>633\_WinTest</u> and open the Packet Debugger dialog.

Select Command 20 = Arbitrary DOW Transaction, then paste each string below into the data field and send the packet. The response should be similar to what is shown.



//Write 0x40 (=64) to address 0x1C (=28) to leave analog circuitry on //(see page 6 of the data sheet) <command 20> \000\002\085\028\000\064 //16 bit "i-button" CRC + 8-bit "DOW" CRC <response> C=84(d=0):2E,05,22 //Consult "i-button" docs to check 16-bit CRC //DOW CRC is probably useless for this device. //Write all 8 channels of control/status (16 bits, 5.10v range) <command 20> \000\002\085\008\000\000 // address = 8, channel A low
<response> C=84(d=0):6F,F1,68 // 16-bits, output off <command 20> \000\002\085\009\000\001 // address = 9, channel A high <response> C=84(d=0):FF,F1,AB // no alarms, 5.1v <command 20> \000\002\085\010\000\000 // address = 10, channel B low // 16-bits, output off <response> C=84(d=0):CE,31,88 <command 20> \000\002\085\011\000\001 // address = 11, channel B high <response> C=84(d=0):5E,31,4B // no alarms, 5.1v <command 20> \000\002\085\012\000\000 // address = 12, channel C low <response> C=84(d=0):2E,30,A3 // 16-bits, output off <command 20> \000\002\085\013\000\001 // address = 13, channel C high <response> C=84(d=0):BE,30,60 // no alarms, 5.1v <command 20> \000\002\085\014\000\000// address = 14, channel D low <response> C=84(d=0):8F,F0,43 // 16-bits, output off <command 20> \000\002\085\015\000\001///address = 15, channel D high <response> C=84(d=0):1F,F0,80 // no alarms, 5.1v //Read all 4 channels of control/status (check only) <command 20> \000\010\170\008\000 <response> C=84(d=0):00,01,00,01,00,01,00,01,E0,CF,01 //Repeat next two commands for each conversion (two cycles shown) //Start conversion on all channels <command 20> \000\002\060\015\000 <response> C=84(d=0):3A,03,28 //Read all 8 channels <command 20> \000\010\170\000\000 <response> C=84(d=0):00,33,DF,64,84,96,6A,C8,5A,6B,BE //Decoded response: 0x3300 = 130561.016015625 volts (channel A) 0x64DF = 258232.009541321 volts (channel B) 0x9684 = 385322.998553467 volts (channel C) 0xC86A = 513063.992623901 volts (channel D) //Start conversion on all channels <command 20> \000\002\060\015\000 <response> C=84(d=0):3A,03,28 //Read all 8 channels <command 20> \000\010\170\000\000 <response> C=84(d=0):6B,33,B2,64,97,96,42,C8,0F,C9,0A //Decoded response: 0x336B = 131631.024342346 volts (channel A) 0x64B2 = 257782.006039429 volts (channel B) 0x9697 = 385513.000032043 volts (channel C) 0xC842 = 512663.989511108 volts (channel D)



# **APPENDIX B: CONNECTING A DS1963S SHA IBUTTON**

This appendix describes connecting a Dallas Semiconductor DS1963S Monetary iButton with SHA-1 Challenge Response Algorithm and 4KB of nonvolatile RAM to the CFA633's DOW (Dallas One Wire) connector. It also gives a sample command sequence to read and write the DS1963S's scratch memory.

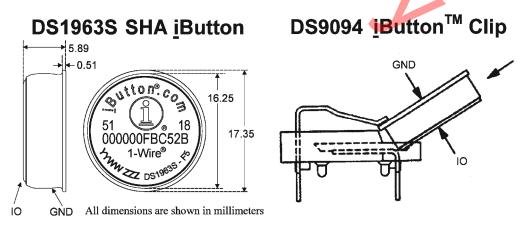
The DS1963S can be used as a secure dongle to protect your system's application software from being copied. Even if the communication channel is compromised or the host is not authentic, the SHA algorithm ensures that the data is still secure. Please see the following Maxim/Dallas white papers and application notes for more information:

- White Paper 1: SHA Devices Used in Small Cash Systems
- White Paper 2: Using the 1-Wire Public-Domain Kit
- White Paper 3: Why are 1-Wire SHA-1 Devices Secure?
- White Paper 4: Glossary of 1-Wire SHA-1 Terms
- <u>App Note 1201: White Paper 8: 1-Wire SHA-1 Overview</u>
- <u>App Note 150: Small Message Encryption using SHA Devices</u>
- <u>App Note 152: SHA iButton Secrets and Challenges</u>
- App Note 154: Passwords in SHA Authentication
- <u>App Note 156: DS1963S SHA 1-Wire API Users Guide</u>
- App Note 157: SHA iButton API Overview
- <u>App Note 190: Challenge and Response with 1-Wire SHA devices</u>

Up to 32 DOW devices can be connected to the CFA633. In this example the DS1963S appears at device index 0. Your software should query the connected devices using command <u>19 (0x13): Set Up Temperature Reporting (Pg. 45)</u> to verify the locations and types of DOW devices connected in your application.

Please refer to the <u>DS1963S Data Sheet</u> and the description for command <u>20 (0x14): Arbitrary DOW</u> <u>Transaction (Pg. 46)</u> for more information.

To connect the DS1963S to the CFA633, simply make one connection between the DS1963S's "GND" terminal and the CFA633 DOW connector's GND pin, and a second connection between the DS1963S's "IO" pin and the CFA633 DOW connector's I/O pin. By using a DS9094 iButton Clip, the connection is easy.



Appendix B, Figure 1. Connect CFA633 to Maxim/Dallas DS1963S SHA iButton using DS9094 iButton Clip



To demonstrate reading and writing the scratch memory on DS1963S, open the <u>633\_WinTest</u> Packet Debugger dialog and use it to experiment with the following commands: Erase Scratchpad, Read Scratchpad, and Write Scratchpad.

To use the full power of the DS1963S, a program based on the Dallas/Maxim application notes listed above is needed. The challenge/response sequence would be unwieldy to demonstrate using the 633\_WinTest Packet Debugger dialog.

First read the address of the DS1963S as detected by the CFA633 at boot. Since only one device is connected, you only need to query index 0. In a production situation, query all 32 indices to get a complete picture of the devices available on the DOW bus.

```
Command:
  18 = Read DOW Device Information
Data sent:
  \000
Data received:
  C=82(d=0):18,CC,D2,19;00,00,00,9E
```

The first byte returned is the Family Code of the Dallas One Wire / iButton device. 0x18 indicates that this device is a DS1963. A list of the possible Dallas One Wire / iButton device family codes is available in <u>App Note 155: 1-Wire</u> <u>Software Resource Guide</u> on the Maxim/Dallas website.

Erase Scratchpad Command (quote from the Maxim/Dallas DS1963S Data Sheet):

Erase Scratchpad [C3h]

The purpose of this command is to clear the HIDE flag and to wipe out data that might have been left in the scratchpad from a previous operation. After having issued the command code the bus master transmits a target address, as with the write scratchpad command, but no data. Next the whole scratchpad will be automatically filled with FFh bytes, regardless of the target address. This process takes approximately 32 µs during which the master reads 1's. After this the master reads a pattern of alternating 0's and 1's indicating that the command has completed. The master must read at least 8 bits of this alternating pattern. Otherwise the device might not properly respond to a subsequent Reset Pulse.

The "AA" bytes read are the pattern of alternating 0's and 1's indicating that the command has completed.

Read Scratchpad Command (quote from the Maxim/Dallas DS1963S Data Sheet)

```
Read Scratchpad Command [AAh]
```

```
HIDE = 0:
```

The Read Scratchpad command allows verifying the target address, ending offset and the integrity of the scratchpad data. After issuing the command code the master begins reading. The first 2 bytes will be the target address. The next byte will be the ending offset/data status byte (*E/S*) followed by the scratchpad data beginning at the byte offset (T4: T0). The master may read data until the end of the scratchpad after which it will receive the inverted CRC generated by the DS1963S. If the master continues reading after the CRC all data will be logic 1's.

Since you did an "Erase Scratchpad" as the previous command, the "Read Scratchpad" returns 0xFF bytes as expected.



Write Scratchpad Command (quote from the Maxim/Dallas DS1963S Data Sheet)

Write Scratchpad Command [0Fh]

*HIDE* = 0, *Target Address range 0000h to 01FFh only* 

After issuing the write scratchpad command, the master must first provide the 2–byte target address, followed by the data to be written to the scratchpad. The data will be written to the scratchpad starting at the byte offset (T4:T0). The ending offset (E4: E0) will be the byte offset at which the master stops writing data. Only full data bytes are accepted. If the last data byte is incomplete its content will be ignored and the partial byte flag PF will be set.

When executing the Write Scratchpad command the CRC generator inside the DS1963S (see Figure 12) calculates a CRC of the entire data stream, starting at the command code and ending at the last data byte sent by the master. This CRC is generated using the CRC16 polynomial by first clearing the CRC generator and then shifting in the command code (0FH) of the Write Scratchpad command, the Target Addresses TA1 and TA2 as supplied by the master and all the data bytes. The master may end the Write Scratchpad command at any time. However, if the ending offset is 1111b, the master may send 16 read time slots and will receive the CRC generated by the DS1963S.

Write 10 bytes of identifiable test data {0x11, 0x22, 0x33, 0x44, 0x55, 0x66, 0x77, 0x88, 0x99, 0xAA} to the scratch pad in location 0:0

```
Command:
  20 = Arbitrary DOW transaction
Data sent:
  \000\000\x0F\x00\x11\x22\x33\x44\x55\x66\x77\x88\x99\xAA
Data received:
  C=84(d=0):00
```

Use the Read Scratchpad Command [AAh] to read back the data.

```
Command:

20 = Arbitrary DOW transaction

Data sent:

\000\013\xAA

Data received:

C=84(d=0):00,00,09,11,22,33,44,55,66,77,88,99,AA,1E
```

Now write 10 bytes of identifiable test data {0x12, 0x23, 0x34, 0x45, 0x56, 0x67, 0x78, 0x89, 0x9A, 0xAB} to the scratch pad in location 0:0x0A

```
Command:
    20 = Arbitrary DOW transaction
Data sent:
    \000\000\x0F\x0A\x00\x12\x23\x34\x45\x56\x67\x78\x89\x9A\xAB
Data received:
    C=84(d=0):00
```

Use the Read Scratchpad Command [AAh] to read back the data.

```
Command:
    20 = Arbitrary DOW transaction
Data sent:
    \000\013\xAA
Data received:
    C=84(d=0):00,02,09,12,23,34,45,56,67,78,89,9A,AB,62
```

Reading and writing to the scratch pad is the first step required to communicate with the DS1863S. In order to fully use the DS1963S for a dongle application that securely protects your software from copying, become familiar with the SHA algorithm as it applies to the SHA iButton by studying the Maxim/Dallas white papers and application notes listed above. Then create a software application that implements the secure challenge/response protocol as outlined in the application notes.



# APPENDIX C: SAMPLE CODE (INCLUDES ALGORITHMS TO CALCULATE THE CRC)

# SAMPLE CODE

We encourage you to use the free sample code listed below. Please leave the original copyrights in the code.

- □ Windows compatible test/demonstration program and source. <u>http://www.crystalfontz.com/product/633WinTest#docs</u>
- □ Linux compatible command-line demonstration program with C source code. 8K. http://www.crystalfontz.com/product/linux\_cli\_examples#docs
- Supported by CrystalControl freeware. <u>http://www.crystalfontz.com/product/CrystalControl2.html</u>

# ALGORITHMS TO CALCULATE THE CRC

Below are eight sample algorithms that will calculate the CRC of a CFA633 packet. Some of the algorithms were contributed by forum members and originally written for the <u>CFA631</u> or <u>CFA635</u>. The CRC used in the CFA633 is the same one that is used in IrDA, which came from PPP, which seems to be related to a CCITT (ref: Network Working Group Request for Comments: 1171) standard. At that point, the trail was getting a bit cold and diverged into several referenced articles and papers, dating back to 1983.

The polynomial used is  $X^{16} + X^{12} + X^5 + X^0$  (0x8408) The result is bit-wise inverted before being returned.

## Algorithm 1: "C" Table Implementation

This algorithm is typically used on the host computer, where code space is not an issue.

```
//This code is from the IRDA LAP documentation, which appears to
//have been copied from PPP:
// http://irda.affiniscape.com/associations/2494/files/Specifications/
IrLAP11 Plus Errata.zip
//
//I doubt that there are any worries about the legality of this code,
//searching for the first line of the table below, it appears that
//the code is already included in the linux 2.6 kernel "Driver for
//ST5481 USB ISDN modem". This is an "industry standard" algorithm
//and I do not think there are ANY issues with it at all.
typedef unsigned char ubyte;
typedef unsigned short word;
word get crc(ubyte *bufptr,word len)
  //CRC lookup table to avoid bit-shifting loops.
  static const word crcLookupTable[256] =
    {0x00000,0x01189,0x02312,0x0329B,0x04624,0x057AD,0x06536,0x074BF,
    0x08C48,0x09DC1,0x0AF5A,0x0BED3,0x0CA6C,0x0DBE5,0x0E97E,0x0F8F7,
    0x01081,0x00108,0x03393,0x0221A,0x056A5,0x0472C,0x075B7,0x0643E,
    0x02102,0x0308B,0x00210,0x01399,0x06726,0x076AF,0x04434,0x055BD,
    0x0AD4A,0x0BCC3,0x08E58,0x09FD1,0x0EB6E,0x0FAE7,0x0C87C,0x0D9F5,
    0x03183,0x0200A,0x01291,0x00318,0x077A7,0x0662E,0x054B5,0x0453C,
    0x0BDCB,0x0AC42,0x09ED9,0x08F50,0x0FBEF,0x0EA66,0x0D8FD,0x0C974,
    0x04204,0x0538D,0x06116,0x0709F,0x00420,0x015A9,0x02732,0x036BB,
```

```
0x0CE4C,0x0DFC5,0x0ED5E,0x0FCD7,0x08868,0x099E1,0x0AB7A,0x0BAF3,
0x05285,0x0430C,0x07197,0x0601E,0x014A1,0x00528,0x037B3,0x0263A,
0x0DECD,0x0CF44,0x0FDDF,0x0EC56,0x098E9,0x08960,0x0BBFB,0x0AA72,
0x06306,0x0728F,0x04014,0x0519D,0x02522,0x034AB,0x00630,0x017B9,
0x0EF4E, 0x0FEC7, 0x0CC5C, 0x0DDD5, 0x0A96A, 0x0B8E3, 0x08A78, 0x09BF1,
0x07387,0x0620E,0x05095,0x0411C,0x035A3,0x0242A,0x016B1,0x00738,
0x0FFCF, 0x0EE46, 0x0DCDD, 0x0CD54, 0x0B9EB, 0x0A862, 0x09AF9, 0x08B70,
0x08408,0x09581,0x0A71A,0x0B693,0x0C22C,0x0D3A5,0x0E13E,0x0F0B7,
0x00840,0x019C9,0x02B52,0x03ADB,0x04E64,0x05FED,0x06D76,0x07CFF,
0x09489,0x08500,0x0B79B,0x0A612,0x0D2AD,0x0C324,0x0F1BF,0x0E036,
0x018C1,0x00948,0x03BD3,0x02A5A,0x05EE5,0x04F6C,0x07DF7,0x06C7E,
0x0A50A,0x0B483,0x08618,0x09791,0x0E32E,0x0F2A7,0x0C03C,0x0D1B5,
0x02942,0x038CB,0x00A50,0x01BD9,0x06F66,0x07EEF,0x04C74,0x05DFD,
0x0B58B,0x0A402,0x09699,0x08710,0x0F3AF,0x0E226,0x0D0BD,0x0C134,
0x039C3,0x0284A,0x01AD1,0x00B58,0x07FE7,0x06E6E,0x05CF5,0x04D7C,
0x0C60C,0x0D785,0x0E51E,0x0F497,0x08028,0x091A1,0x0A33A,0x0B2B3,
0x04A44,0x05BCD,0x06956,0x078DF,0x00C60,0x01DE9,0x02F72,0x03EFB,
0x0D68D,0x0C704,0x0F59F,0x0E416,0x090A9,0x08120,0x0B3BB,0x0A232,
0x05AC5,0x04B4C,0x079D7,0x0685E,0x01CE1,0x00D68,0x03FF3,0x02E7A,
0x0E70E,0x0F687,0x0C41C,0x0D595,0x0A12A,0x0B0A3,0x08238,0x093B1,
0x06B46,0x07ACF,0x04854,0x059DD,0x02D62,0x03CEB,0x00E70,0x01FF9,
0x0F78F, 0x0E606, 0x0D49D, 0x0C514, 0x0B1AB, 0x0A022, 0x092B9, 0x08330,
0x07BC7,0x06A4E,0x058D5,0x0495C,0x03DE3,0x02C6A,0x01EF1,0x00F78};
```

```
register word
newCrc;
newCrc=0xFFFF;
//This algorithm is based on the IrDA LAP example.
while(len--)
newCrc = (newCrc >> 8) ^ crcLookupTable[(newCrc ^ *bufptr++) & 0xff];
//Make this crc match the one's complement that is sent in the packet.
return(~newCrc);
}
```

## Algorithm 2: "C" Bit Shift Implementation

This algorithm was mainly written to avoid any possible legal issues about the source of the routine (at the request of the LCDproc group). This routine was "clean" coded from the definition of the CRC. It is ostensibly smaller than the table driven approach but will take longer to execute. This routine is offered under the GPL.

```
typedef unsigned char ubyte;
typedef unsigned short word;
word get crc(ubyte *bufptr,word len)
  register unsigned int
   newCRC;
  //Put the current byte in here.
  ubyte
    data;
  int
   bit_count;
  //This seed makes the output of this shift based algorithm match
  //the table based algorithm. The center 16 bits of the 32-bit
  //"newCRC" are used for the CRC. The MSb of the lower byte is used
  //to see what bit was shifted out of the center 16 bit CRC
  //accumulator ("carry flag analog");
  newCRC=0x00F32100;
  while(len--)
    //Get the next byte in the stream.
    data=*bufptr++;
    //Push this byte's bits through a software
    //implementation of a hardware shift & xor.
    for(bit_count=0;bit_count<=7;bit_count++)</pre>
```



```
{
//Shift the CRC accumulator
    newCRC>>=1;
    //The new MSB of the CRC accumulator comes
    //from the LSB of the current data byte.
    if(data&0x01)
     newCRC = 0x00800000;
    //If the low bit of the current CRC accumulator was set
    //before the shift, then we need to XOR the accumulator
    //with the polynomial (center 16 bits of 0x00840800)
    if(newCRC&0x0000080)
      newCRC<sup>^</sup>=0x00840800;
    //Shift the data byte to put the next bit of the stream
    //into position 0.
   data>>=1;
    }
  }
//All the data has been done. Do 16 more bits of 0 data.
for(bit count=0;bit count<=15;bit count++)</pre>
  //Shift the CRC accumulator
 newCRC>>=1;
  //If the low bit of the current CRC accumulator was set
  //before the shift we need to XOR the accumulator with
  //0x00840800.
  if(newCRC&0x0000080)
   newCRC<sup>^</sup>=0x00840800;
//Return the center 16 bits, making this CRC match the one's
//complement that is sent in the packet.
return((~newCRC)>>8);
                                          }
```



### Algorithm 2B: "C" Improved Bit Shift Implementation

This is a simplified algorithm that implements the CRC.

```
unsigned short get crc(unsigned char count, unsigned char *ptr)
  {
 unsigned short
          //Calculated CRC
   crc;
 unsigned char
          //Loop count, bits in byte
    i;
 unsigned char
   data; //Current byte being shifted
  crc = 0xFFFF; // Preset to all 1's, prevent loss of leading zeros
 while (count - - )
    {
   data = *ptr++;
    i = 8;
    do
      {
      if((crc ^ data) & 0x01)
                                     {
        crc >>= 1;
        crc ^= 0x8408;
        }
      else
        crc >>= 1;
      data >>= 1;
      } while(--i != 0);
    }
 return (~crc);
```

#### Algorithm 3: "PIC Assembly" Bit Shift Implementation

This routine was graciously donated by one of our customers.

```
; Crystalfontz CFA633 PIC CRC Calculation Example
; This example calculates the CRC for the hard coded example provided
; in the documentation.
; It uses "This is a test. " as input and calculates the proper CRC
; of 0x93FA.
#include "p16f877.inc"
; CRC16 equates and storage
;------
             40h
                    ; BYTE - CRC result register high byte
accuml
        equ
                    ; BYTE - CRC result register high low byte
accumh
        equ
             41h
                    ; BYTE - data register for shift
datareg
        equ
             42h
                    ; BYTE - bit counter for CRC 16 routine
        equ
             43h
÷.
Zero
             44h
                    ; BYTE - storage for string memory read
        equ
```



<pre>; seedlo equ 021h ; initial seed for CRC reg lo byte seedhi equ 0F3h ; initial seed for CRC reg hi byte ; polyL equ 008h ; polynomial low byte polyH equ 084h ; polynomial high byte ;====================================</pre>
<pre>; polyL equ 008h ; polynomial low byte polyH equ 084h ; polynomial high byte ; ; CRC Test Program ; CRC Test Program ; org 0 ; reset vector = 0000H ; clrf PCLATH ; ensure upper bits of PC are cleared clrf STATUS ; ensure page bits are cleared goto main ; jump to start of program ; ISR Vector ; org 4 ; start of ISR goto ; start of ISR when coded ; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.</pre>
<pre>polyH equ 084h ; polynomial high byte ;====================================</pre>
<pre>; CRC Test Program ;     org 0 ; reset vector = 0000H ;     clrf PCLATH ; ensure upper bits of PC are cleared     goto main ; jump to start of program ;     ISR Vector ;     org 4 ; start of ISR     goto \$ ; jump to ISR when coded ;     org 20 ; start of main program main     movlw seedhi ; setup intial CRC seed value.</pre>
<pre>, org 0 ; reset vector = 0000H ;</pre>
; clrf PCLATH ; ensure upper bits of PC are cleared clrf STATUS ; ensure page bits are cleared goto main ; jump to start of program ; ISR Vector ; org 4 ; start of ISR goto \$ ; jump to ISR when coded ; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.
<pre>clrf goto main ; ensure page bits are cleared goto main ; jump to start of program ; ISR Vector ; org 4 ; start of ISR goto 5 ; jump to ISR when coded ; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.</pre>
<pre>goto main ; jump to start of program ; ; ISR Vector ;     org 4 ; start of ISR     goto \$ ; jump to ISR when coded ;     org 20 ; start of main program main     movlw seedhi ; setup intial CRC seed value.</pre>
; ISR Vector ; org 4 ; start of ISR goto 5 ; jump to ISR when coded ; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.
; org 4 ; start of ISR goto \$ ; jump to ISR when coded ; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.
org 4 ; start of ISR goto 5 ; jump to ISR when coded ; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.
; org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.
org 20 ; start of main program main movlw seedhi ; setup intial CRC seed value.
main movlw seedhi ; setup intial CRC seed value.
movlw seedhi ; setup intial CRC seed value.
movwf accumh 🥂 ; This must be done prior to
movlw seedlo ; sending string to CRC routine.
movwf accuml ;
clrf index ; clear string read variables
; main1
maini movlw HIGH InputStr ; point to LCD test string
movwf PCLATH ; latch into PCL
movfw index ; get index
call InputStr ; get character
movwf Zero ; setup for terminator test
movf Zero,f ; see if terminator
btfsc STATUS,Z ; skip if not terminator
goto main2 ; else terminator reached, jump out of loop
call CRC16 ; calculate new crc call SENDUART ; send data to LCD
incf index, f ; bump index
goto main1 ; loop
;
main2
movlw 00h ; shift accumulator 16 more bits.
call CRC16 ; This must be done after sending
<pre>movlw 00h ; string to CRC routine. call CRC16 ;</pre>
;
, comf accumh,f ; invert result
comf accuml, f ;
;
movfw accuml ; get CRC low byte
call SENDUART ; send to LCD
<pre>movfw accumh ; get CRC hi byte call SENDUART ; send to LCD</pre>
;
stop goto stop ; word result of 0x93FA is in accumh/accuml
;
; calculate CRC of input byte
;CRC16
movwf savchr ; save the input character
movwf datareg ; load data register
movlw .8 ; setup number of bits to test
movwf j ; save to incrementor
_loop



	clrc		;	clear carry for CRC register shift
	rrf	datareg, f		perform shift of data into CRC register
	rrf	accumh, f		F
	rrf	accuml, f		
	btfss	STATUS, C	;	skip jump if if carry
	goto	notset		otherwise goto next bit
	movlw	polyL		
	xorwf	accuml,F	;	
	movlw	polyH	;	
	xorwf	accumh, F	;	
notset			'	
	decfsz	i,F	;	decrement bit counter
	qoto	loop	;	loop if not complete
	movfw	savchr		restore the input character
	return			return to calling routine
;======			==	-
; USER	SUPPLIED	Serial port tra	ns	mit routine
;				
SENDUAR	т			
	return		;	put serial xmit routine here
;======		<b></b>	==	
; test	string st	torage		
;				
	org	0100h		
;				
InputSt				
	addwf	PCL,f		
	dt	7h,10h,"This is	a	test. ",0
;				
;======	======			
	end			

#### Algorithm 4: "Visual Basic" Table Implementation

Visual BASIC has its own challenges as a language (such as initializing static arrays), and it is also challenging to use Visual BASIC to work with "binary" (arbitrary length character data possibly containing nulls—such as the "data" portion of the CFA633 packet) data. This routine was adapted from the C table implementation. The complete project can be found in our forums.

```
'This program is brutally blunt. Just like VB. No apologies.
'Written by Crystalfontz America, Inc. 2004 http://www.crystalfontz.com
'Free code, not copyright copyleft or anything else.
'Some visual basic concepts taken from:
'http://www.planet-source-code.com/vb/scripts/ShowCode.asp?txtCodeId=21434&lngWId=1
'most of the algorithm is from functions in 633 WinTest:
'http://www.crystalfontz.com/products/633/633 WinTest.zip
'Full zip of the project is available in our forum:
http://www.crystalfontz.com/forum/showthread.php?postid=9921#post9921
Private Type WORD
   Lo As Byte
   Hi As Byte
End Type
Private Type PACKET STRUCT
   command As Byte
   data_length As Byte
   data(22) As Byte
   crc As WORD
End Type
Dim crcLookupTable(256) As WORD
Private Sub MSComm OnComm()
'Leave this here
```



End Sub

```
'My understanding of visual basic is very limited--however it appears that there is no way
'to initialize an array of structures. Nice language. Fast processors, lots of memory, big
'disks, and we fill them up with this . . this . . this . . STUFF.
Sub Initialize CRC Lookup Table()
  crcLookupTable(0).Lo = \overline{\&}H0
  crcLookupTable(0).Hi = &H0
  . . .
'For purposes of brevity in this data sheet, I have removed 251 entries of this table, the
'full source is available in our forum:
http://www.crystalfontz.com/forum/showthread.php?postid=9921#post9921
  crcLookupTable(255).Lo = &H78
  crcLookupTable(255).Hi = &HF
End Sub
'This function returns the CRC of the array at data for length positions
Private Function Get Crc (ByRef data() As Byte, ByVal length As Integer) As WORD
  Dim Index As Integer
  Dim Table Index As Integer
  Dim newCrc As WORD
  newCrc.Lo = &HFF
  newCrc.Hi = &HFF
  For Index = 0 To length - 1
    'exclusive-or the input byte with the low-order byte of the CRC register
    'to get an index into crcLookupTable
    Table Index = newCrc.Lo Xor data(Index)
    'shift the CRC register eight bits to the right
    newCrc.Lo = newCrc.Hi
    newCrc.Hi = 0
    ' exclusive-or the CRC register with the contents of Table at Table Index
    newCrc.Lo = newCrc.Lo Xor crcLookupTable(Table Index).Lo
    newCrc.Hi = newCrc.Hi Xor crcLookupTable(Table Index).Hi
  Next Index
  'Invert & return newCrc
  Get Crc.Lo = newCrc.Lo Xor &HFF
  Get_Crc.Hi = newCrc.Hi Xor &HFF
End Function
Private Sub Send_Packet(ByRef packet As PACKET_STRUCT)
  Dim Index As Integer
  'Need to put the whole packet into a linear array
  'since you can't do type overrides. VB, gotta love it.
  Dim linear array(26) As Byte
  linear array(0) = packet.command
  linear array(1) = packet.data length
  For Index = 0 To packet.data length - 1
    linear array(Index + 2) = packet.data(Index)
  Next Index
  packet.crc = Get Crc(linear_array, packet.data_length + 2)
  'Might as well move the CRC into the linear array too
  linear_array(packet.data_length + 2) = packet.crc.Lo
  linear_array(packet.data_length + 3) = packet.crc.Hi
  'Now a simple loop can dump it out the port.
  For Index = 0 To packet.data_length + 3
    MSComm.Output = Chr(linear_array(Index))
  Next Index
End Sub
```

#### Algorithm 5: "Java" Table Implementation

This <u>code was posted in our forum</u> by user "norm" as a working example of a Java CRC calculation.

```
public class CRC16 extends Object
  {
   public static void main(String[] args)
```

```
byte[] data = new byte[2];
  // hw - fw
  data[0] = 0x01;
  data[1] = 0x00;
  System.out.println("hw -fw req");
  System.out.println(Integer.toHexString(compute(data)));
  // ping
  data[0] = 0 \times 00;
  data[1] = 0x00;
  System.out.println("ping");
  System.out.println(Integer.toHexString(compute(data)));
  // reboot
  data[0] = 0x05;
  data[1] = 0 \times 00;
  System.out.println("reboot");
  System.out.println(Integer.toHexString(compute(data)));
  // clear lcd
  data[0] = 0x06;
  data[1] = 0x00;
  System.out.println("clear lcd");
  System.out.println(Integer.toHexString(compute(data)));
  // set line 1
  data = new byte[18];
  data[0] = 0x07;
  data[1] = 0x10;
  String text = "Test Test Test /";
 byte[] textByte = text.getBytes();
  for (int i=0; i < text.length(); i++) data[i+2] = textByte[i];</pre>
  System.out.println("text 1");
  System.out.println(Integer.toHexString(compute(data)));
private CRC16()
private static final int[] crcLookupTable =
  0x00000,0x01189,0x02312,0x0329B,0x04624,0x057AD,0x06536,0x074BF,
  0x08C48,0x09DC1,0x0AF5A,0x0BED3,0x0CA6C,0x0DBE5,0x0E97E,0x0F8F7,
  0x01081,0x00108,0x03393,0x0221A,0x056A5,0x0472C,0x075B7,0x0643E,
  0x09CC9, 0x08D40, 0x0BFDB, 0x0AE52, 0x0DAED, 0x0CB64, 0x0F9FF, 0x0E876,
  0x02102,0x0308B,0x00210,0x01399,0x06726,0x076AF,0x04434,0x055BD,
  0x0AD4A,0x0BCC3,0x08E58,0x09FD1,0x0EB6E,0x0FAE7,0x0C87C,0x0D9F5,
  0x03183,0x0200A,0x01291,0x00318,0x077A7,0x0662E,0x054B5,0x0453C,
  0x0BDCB,0x0AC42,0x09ED9,0x08F50,0x0FBEF,0x0EA66,0x0D8FD,0x0C974,
  0x04204,0x0538D,0x06116,0x0709F,0x00420,0x015A9,0x02732,0x036BB,
  0x0CE4C,0x0DFC5,0x0ED5E,0x0FCD7,0x08868,0x099E1,0x0AB7A,0x0BAF3,
  0x05285,0x0430C,0x07197,0x0601E,0x014A1,0x00528,0x037B3,0x0263A,
  0x0DECD,0x0CF44,0x0FDDF,0x0EC56,0x098E9,0x08960,0x0BBFB,0x0AA72,
  0x06306,0x0728F,0x04014,0x0519D,0x02522,0x034AB,0x00630,0x017B9,
  0x0EF4E,0x0FEC7,0x0CC5C,0x0DDD5,0x0A96A,0x0B8E3,0x08A78,0x09BF1,
  0x07387,0x0620E,0x05095,0x0411C,0x035A3,0x0242A,0x016B1,0x00738,
  0x0FFCF, 0x0EE46, 0x0DCDD, 0x0CD54, 0x0B9EB, 0x0A862, 0x09AF9, 0x08B70,
  0x08408,0x09581,0x0A71A,0x0B693,0x0C22C,0x0D3A5,0x0E13E,0x0F0B7,
  0x00840,0x019C9,0x02B52,0x03ADB,0x04E64,0x05FED,0x06D76,0x07CFF,
  0x09489,0x08500,0x0B79B,0x0A612,0x0D2AD,0x0C324,0x0F1BF,0x0E036,
  0x018C1,0x00948,0x03BD3,0x02A5A,0x05EE5,0x04F6C,0x07DF7,0x06C7E,
  0x0A50A, 0x0B483, 0x08618, 0x09791, 0x0E32E, 0x0F2A7, 0x0C03C, 0x0D1B5,
  0x02942,0x038CB,0x00A50,0x01BD9,0x06F66,0x07EEF,0x04C74,0x05DFD,
  0x0B58B,0x0A402,0x09699,0x08710,0x0F3AF,0x0E226,0x0D0BD,0x0C134,
  0x039C3,0x0284A,0x01AD1,0x00B58,0x07FE7,0x06E6E,0x05CF5,0x04D7C,
```



```
0x0C60C,0x0D785,0x0E51E,0x0F497,0x08028,0x091A1,0x0A33A,0x0B2B3,
  0x04A44,0x05BCD,0x06956,0x078DF,0x00C60,0x01DE9,0x02F72,0x03EFB,
  0x0D68D,0x0C704,0x0F59F,0x0E416,0x090A9,0x08120,0x0B3BB,0x0A232,
  0x05AC5,0x04B4C,0x079D7,0x0685E,0x01CE1,0x00D68,0x03FF3,0x02E7A,
  0x0E70E, 0x0F687, 0x0C41C, 0x0D595, 0x0A12A, 0x0B0A3, 0x08238, 0x093B1,
  0x06B46,0x07ACF,0x04854,0x059DD,0x02D62,0x03CEB,0x00E70,0x01FF9,
  0x0F78F, 0x0E606, 0x0D49D, 0x0C514, 0x0B1AB, 0x0A022, 0x092B9, 0x08330,
  0x07BC7,0x06A4E,0x058D5,0x0495C,0x03DE3,0x02C6A,0x01EF1,0x00F78
public static int compute(byte[] data)
  int newCrc = 0x0FFFF;
  for (int i = 0; i < data.length; i++ )</pre>
    int lookup = crcLookupTable[(newCrc ^ data[i]) & 0xFF];
    newCrc = (newCrc >> 8) ^ lookup;
  return(~newCrc);
  }
}
```

#### Algorithm 6: "Perl" Table Implementation

This code was translated from the C version by one of our customers.

```
#!/usr/bin/perl
```

use strict;

```
my @CRC LOOKUP =
  (0x00\overline{0}00, 0x01189, 0x02312, 0x0329B, 0x04624, 0x057AD, 0x06536, 0x074BF,
   0x08C48,0x09DC1,0x0AF5A,0x0BED3,0x0CA6C,0x0DBE5,0x0E97E,0x0F8F7,
   0x01081,0x00108,0x03393,0x0221A,0x056A5,0x0472C,0x075B7,0x0643E,
   0x09CC9, 0x08D40, 0x0BFDB, 0x0AE52, 0x0DAED, 0x0CB64, 0x0F9FF, 0x0E876,
   0x02102,0x0308B,0x00210,0x01399,0x06726,0x076AF,0x04434,0x055BD,
   0x0AD4A,0x0BCC3,0x08E58,0x09FD1,0x0EB6E,0x0FAE7,0x0C87C,0x0D9F5,
   0x03183,0x0200A,0x01291,0x00318,0x077A7,0x0662E,0x054B5,0x0453C,
   0x0BDCB, 0x0AC42, 0x09ED9, 0x08F50, 0x0FBEF, 0x0EA66, 0x0D8FD, 0x0C974,
   0x04204,0x0538D,0x06116,0x0709F,0x00420,0x015A9,0x02732,0x036BB,
   0x0CE4C, 0x0DFC5, 0x0ED5E, 0x0FCD7, 0x08868, 0x099E1, 0x0AB7A, 0x0BAF3,
   0x05285,0x0430C,0x07197,0x0601E,0x014A1,0x00528,0x037B3,0x0263A,
   0x0DECD,0x0CF44,0x0FDDF,0x0EC56,0x098E9,0x08960,0x0BBFB,0x0AA72,
   0x06306,0x0728F,0x04014,0x0519D,0x02522,0x034AB,0x00630,0x017B9,
   0x0EF4E,0x0FEC7,0x0CC5C,0x0DDD5,0x0A96A,0x0B8E3,0x08A78,0x09BF1,
   0x07387,0x0620E,0x05095,0x0411C,0x035A3,0x0242A,0x016B1,0x00738,
   0x0FFCF, 0x0EE46, 0x0DCDD, 0x0CD54, 0x0B9EB, 0x0A862, 0x09AF9, 0x08B70,
   0x08408,0x09581,0x0A71A,0x0B693,0x0C22C,0x0D3A5,0x0E13E,0x0F0B7,
   0x00840,0x019C9,0x02B52,0x03ADB,0x04E64,0x05FED,0x06D76,0x07CFF,
   0x09489,0x08500,0x0B79B,0x0A612,0x0D2AD,0x0C324,0x0F1BF,0x0E036,
   0x018C1,0x00948,0x03BD3,0x02A5A,0x05EE5,0x04F6C,0x07DF7,0x06C7E,
   0x0A50A,0x0B483,0x08618,0x09791,0x0E32E,0x0F2A7,0x0C03C,0x0D1B5,
   0x02942,0x038CB,0x00A50,0x01BD9,0x06F66,0x07EEF,0x04C74,0x05DFD,
   0x0B58B,0x0A402,0x09699,0x08710,0x0F3AF,0x0E226,0x0D0BD,0x0C134,
   0x039C3,0x0284A,0x01AD1,0x00B58,0x07FE7,0x06E6E,0x05CF5,0x04D7C,
   0x0C60C,0x0D785,0x0E51E,0x0F497,0x08028,0x091A1,0x0A33A,0x0B2B3,
   0x04A44,0x05BCD,0x06956,0x078DF,0x00C60,0x01DE9,0x02F72,0x03EFB,
   0x0D68D,0x0C704,0x0F59F,0x0E416,0x090A9,0x08120,0x0B3BB,0x0A232,
   0x05AC5,0x04B4C,0x079D7,0x0685E,0x01CE1,0x00D68,0x03FF3,0x02E7A,
   0x0E70E,0x0F687,0x0C41C,0x0D595,0x0A12A,0x0B0A3,0x08238,0x093B1,
   0x06B46,0x07ACF,0x04854,0x059DD,0x02D62,0x03CEB,0x00E70,0x01FF9,
   0x0F78F,0x0E606,0x0D49D,0x0C514,0x0B1AB,0x0A022,0x092B9,0x08330,
   0x07BC7,0x06A4E,0x058D5,0x0495C,0x03DE3,0x02C6A,0x01EF1,0x00F78);
```

```
# our test packet read from an enter key press over the serial line:
# type = 80 (key press)
# data longth = 1 (1 byte of data)
```

```
# data_length = 1 (1 byte of data)
```



```
data = 5
#
my $type = '80';
my $length = '01';
my $data = '05';
my $packet = chr(hex $type) .chr(hex $length) .chr(hex $data);
my $valid crc = '5584' ;
print "A CRC of Packet ($packet) Should Equal ($valid crc)\n";
my \ = 0xFFFF ;
printf("%x\n", $crc);
foreach my $char (split //, $packet)
  # newCrc = (newCrc >> 8) ^ crcLookupTable[(newCrc ^ *bufptr++) & 0xff];
   & is bitwise AND
  #
    ^ is bitwise XOR
  # >> bitwise shift right
$crc = ($crc >> 8) ^ $CRC_LOOKUP[($crc ^ ord($char) ) & 0xFF];
  # print out the running crc at each byte
  printf("%x\n", $crc);
# get the complement
$crc = ~$crc ;
scrc = (scrc \& 0xFFFF);
# print out the crc in hex
printf("%x\n", $crc);
```

#### Algorithm 7: For PIC18F8722 or PIC18F2685

This code was written by customer Virgil Stamps of ATOM Instrument Corporation for our CFA635 module.

```
; CRC Algorithm for CrystalFontz CFA-635 display (DB535)
; This code written for PIC18F8722 or PIC18F2685
; Your main focus here should be the ComputeCRC2 and
; CRC16 routines
_____
ComputeCRC2:
             RAM8
      movlb
             dsplyLPCNT
                          ;w has the byte count
      movwf
nxt1 dsply:
             POSTINC1,w
      movf
      call
             CRC16
      decfsz
             dsplyLPCNT
      goto
             nxt1 dsply
      movlw
                          ; shift accumulator 16 more bits
             .0
      call
             CRC16
      movlw
             .0
      call
             CRC16
             dsplyCRC,F
      comf
                          ; invert result
      comf
             dsplyCRC+1,F
      return
CRC16 movwf:
      dsplyCRCData
                          ; w has byte to crc
      movlw
             . 8
             dsplyCRCCount
      movwf
```



cloop: ; clear carry for CRC register shift bcf STATUS, C dsplyCRCData,f ; perform shift of data into CRC rrcf ;register rrcf dsplyCRC,F rrcf dsplyCRC+1,F btfss STATUS, C ; skip jump if carry goto notset ; otherwise goto next bit movlw  $\overline{0}$ x84 xorwf dsplyCRC,F movlw  $0 \times 0 8$ ; XOR poly mask with CRC register dsplyCRC+1,F xorwf notset: decfsz dsplyCRCCount, F ; decrement bit counter bra cloop ; loop if not complete return ; example to clear screen dsplyFSR1 TEMP equ 0x83A ; 16-bit save for FSR1 for display ; message handler 0x83C ; 16-bit CRC (H/L) equ dsplyCRC 0x83E ; 8-bit save for display message dsplyLPCNT equ ; length - CRC 0x83F ; 8-bit CRC data for display use dsplyCRCData eau dsplyCRCCount 0x840 8-bit CRC count for display use equ ; 8-bit byte count for sending to SendCount 0x841 equ ; display RXBIJE2 equ 0x8C0 ; 32-byte receive buffer for ; Display TXBUF2 ; 32-byte transmit buffer for 0x8E0equ ; Display ;-----------ClearScreen: movlb RAM8 movlw .0 SendCount movwf movlw 0xF3 ; seed ho for CRC calculation movwf dsplyCRC movlw 0x21movwf dsplyCRC+1 ; seen lo for CRC calculation ClaimFSR1 call movlw  $0 \times 06$ movwf TXBUF2 LFSR FSR1, TXBUF2 movf SendCount,w movwf TXBUF2+1 ; message data length call BMD1 SendMsg goto ; send message via interrupt routine. The code is made complex due ; to the limited FSR registers and extended memory space used ; example of sending a string to column 0, row 0 ;------SignOnL1: call ClaimFSR1 lfsr FSR1,TXBUF2+4 ; set data string position SHOW CORO, BusName ; move string to TXBUF2 movlw .2 ; addwf SendCount SendCount, TXBUF2+1 movff ; insert message data length call BuildMsgDSPLY call SendMsq return ; BuildMsgDSPLY used to send a string to LCD ;------



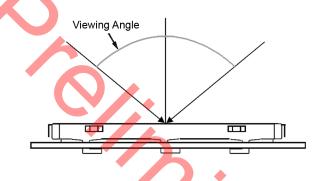
BuildMs								
Durrans	movlw 0xF3							
	movwf	dsplyCRC		seed hi for CRC calculation				
	movlw	0x21	'	beed hi for ene curcuration				
	movwf	dsplyCRC+1		seed lo for CRC calculation				
	LFSR	FSR1, TXBUF2		point at transmit buffer				
	movlw	0x1F		command to send data to LCD				
	movwf	TXBUF2		insert command byte from us to				
		1112012		CFA-635				
	BMD1	movlw .2	'					
	ddwf	SendCount, w	:	+ overhead				
	call	ComputeCRC2		compute CRC of transmit message				
	movf	dsplyCRC+1,w	'					
	movwf	POSTINC1	:	append CRC byte				
	movf	dsplyCRC,w	'	appona ono byte				
	movwf	POSTINC1		append CRC byte				
	return	robrinci	'	append exe by ce				
:======			==:					
, SendMsg								
benanbg	call	ReleaseFSR1						
	LFSR	FSR0, TXBUF2						
	movff	FSR0H, irptFSR0						
	movff		1					
	MOVIL	ibkol, iipeibko		save interrupt use of FSR0				
	movff	SendCount, TXBUS						
	bsf	PIE2, TX2IE						
	201		•	set transmit interrupt enable				
				(bit 4)				
	return							
:======								
•		string to trans						
		stringname						
biion ma	call	src						
	MOVLF	upper stringnam	_	TRI.DTPII				
	MOVLF							
	MOVLF	low stringname,						
	call	MOVE STR						
	endm	MOVE_SIK						
MOVE ST								
MOVE_511	tblrd	*+						
	movf	TABLAT, w						
	bz	ms1b						
	movwf							
	incf	SendCount		· · · · · · · · · · · · · · · · · · ·				
	goto	MOVE STR						
ms1b:	9010	MOAD DIK						
. U.C. 10	return							
•								
;======================================								



# **APPENDIX D: QUALITY ASSURANCE STANDARDS**

#### **INSPECTION CONDITIONS**

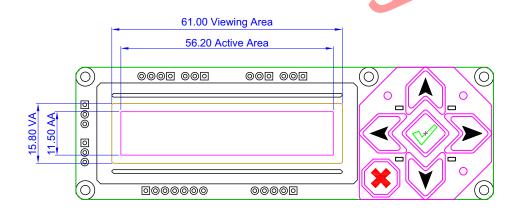
- Environment
  - Temperature: 25±5°C
  - Humidity: 30~85% RH noncondensing
- For visual inspection of active display area
  - Source lighting: two 20 Watt or one 40 Watt fluorescent light
  - Display adjusted for best contrast
  - Viewing distance: 30±5 cm (about 12 inches)
  - Viewable angle: inspect at 45° angle of vertical line right and left, top and bottom0



#### **COLOR DEFINITIONS**

We try to describe the appearance of our modules as accurately as possible. For the photos, we adjust for optimal appearance. Actual display appearance may vary due to (1) different operating conditions, (2) small variations of component tolerances, (3) inaccuracies of our camera, (4) color interpretation of the photos on your monitor, and/or (5) personal differences in the perception of color.

# DEFINITION OF ACTIVE AREA AND VIEWING AREA





#### ACCEPTANCE SAMPLING

DEFECT TYPE	AQL*		
Major	<u>&lt;</u> 0.65%		
Minor	<u>&lt;</u> 1.00%		
*Acceptable Quality Level: maximum allowable error rate or variation from standard			

### **DEFECTS CLASSIFICATION**

Defects are defined as:

- Major Defect: results in failure or substantially reduces usability of unit for its intended purpose
- Minor Defect: deviates from standards but is not likely to reduce usability for its intended purpose

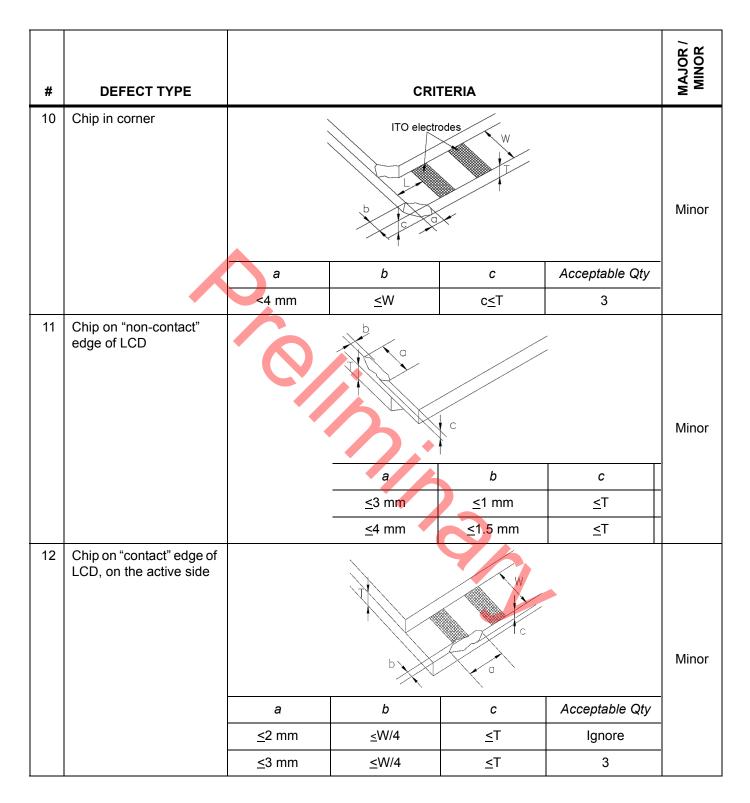
## ACCEPTANCE STANDARDS

#	DEFECT TYPE	· · ·	CRITERIA		MAJOR / MINOR
1	Electrical defects	<ol> <li>No display, display malfunctions, or shorted segments.</li> <li>Current consumption exceeds specifications.</li> </ol>			
2	Viewing area defect	Viewing area does not meet specifications. (See <u>Inspection</u> <u>Conditions (Pg. 79)</u> .			
3	Contrast adjustment defect	Contrast adjustment fails or malfunctions.			
4	Blemishes or foreign matter on display seg- ments	Blemish	Defect Size (mm) ≤0.3 ≤2 defects within 1	Acceptable Qty 3 0 mm of each other	Minor
5	Other blemishes or for- eign matter outside of display segments	Defect size = (A + B)/2	Defect Size (mm) <0.15 0.15 to 0.20 0.20 to 0.25 0.25 to 0.30	Acceptable Qty Ignore 3 2 1	Minor



#	DEFECT TYPE		CRITERIA		MAJOR / MINOR
6	Dark lines or scratches	Defect Width (mm)	Defect Length (mm)	Acceptable Qty	
	in display area	<u>&lt;</u> 0.03	<u>&lt;</u> 3.0	3	
		0.03 to 0.05	<u>&lt;</u> 2.0	2	Minor
	Length	0.05 to 0.08	<u>&lt;</u> 2.0	1	
	Lengui	0.08 to 0.10	≤3.0	0	]
		<u>&gt;</u> 0.10	>3.0	0	
7	Bubbles between polarize	r film and glass	Defect Size (mm)	Acceptable Qty	
			<0.20	Ignore	
			0.20 to 0.40	3	Minor
			0.40 to 0.60	2	
			<u>&gt;</u> 0.60	0	
8	Glass rest defect		W = Width = Thickness	a≤1/4W	Minor
9	Display pattern defect		able Qty defects es per digit	Minor	
		((D+E)/2) <u>&lt;</u> 0.			
		((F+G)/2) <u>&lt;</u> 0.	((F+G)/2) <u>≤</u> 0.25		







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13	Chip on "contact" edge of LCD, on the inactive side						
		а	b	С	Acceptable Qty		
		<u>≤</u> 3 mm	<u>&lt;</u> 1 mm	<u>&lt;</u> T	Ignore		
	· · · · · · · · · · · · · · · · · · ·	<u>≤</u> 4 mm	<u>&lt;</u> 1.5 mm	<u>&lt;</u> T	3		
			display area b = width c = thickness				
		а	b	c	Acceptable Qty		
		<3 mm	<u>&lt;</u> 1.5 mm	<u>≤</u> 1/2 T	3	Minor	
		Unacceptable if	c>50% of glass thic	ckness or if the sea	al area is damaged.	Major	
15	Backlight defects	<ol> <li>Light fails or flickers.*</li> <li>Color and luminance do not correspond to specifications.*</li> <li>Exceeds standards for display's blemishes or foreign matter (see test <u>5, Pg. 80</u>), and dark lines or scratches (see test <u>6, Pg. 81</u>).</li> <li>*Minor if display functions correctly. Major if the display fails.</li> </ol>				Minor	
16	COB defects	1. Pinholes >0.2 mm.2. Seal surface has pinholes through to the IC.3. More than 3 locations of sealant beyond 2 mm of the sealed areas.				Minor	
17	PCB defects	<ol> <li>Oxidation or contamination on connectors.*</li> <li>Wrong parts, missing parts, or parts not in specification.*</li> <li>Jumpers set incorrectly.</li> <li>Solder (if any) on bezel, LED pad, zebra pad, or screw hole pad is not smooth.</li> <li>*Minor if display functions correctly. Major if the display fails.</li> </ol>				Minor	



#	DEFECT TYPE	CRITERIA	MAJOR / MINOR
18	Soldering defects	<ol> <li>Unmelted solder paste.</li> <li>Cold solder joints, missing solder connections, or oxidation.*</li> <li>Solder bridges causing short circuits.*</li> <li>Residue or solder balls.</li> <li>Solder flux is black or brown.</li> <li>*Minor if display functions correctly. Major if the display fails.</li> </ol>	Minor