

# *Crystalfontz America, Inc.*

<b>CUSTOMER</b>		
<b>MODEL</b>	<b>CFAG320240C-FMI-T</b>	
<b>APPROVAL</b>	<b>BY:</b>	<b>DATA:</b>

<b>SALES BY</b>	<b>APPROVED BY</b>	<b>CHECKED BY</b>	<b>PREPARED BY</b>

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# 1.Module Classification Information

CFA G 3 2 0 2 4 0 C - F M I - T

① ② ③ ④ ⑤⑥⑦ ⑧

①	Brand : CRYSTALFONTZ AMERICA, INCORPORATED													
②	Display Type : H→Character Type, G→ <b>Graphic Type</b>													
③	Display Font : <b>320 * 240 Dots</b>													
④	Model serials number													
⑤	Backlight Type :	<table border="0"> <tr> <td>N→Without backlight</td> <td>A→LED, Amber</td> </tr> <tr> <td>B→EL, Blue green</td> <td>R→LED, Red</td> </tr> <tr> <td>D→EL, Green</td> <td>O→LED, Orange</td> </tr> <tr> <td>W→EL, White</td> <td>G→LED, Green</td> </tr> <tr> <td><b>F→CCFL, White</b></td> <td></td> </tr> <tr> <td>Y→LED, Yellow Green</td> <td></td> </tr> </table>	N→Without backlight	A→LED, Amber	B→EL, Blue green	R→LED, Red	D→EL, Green	O→LED, Orange	W→EL, White	G→LED, Green	<b>F→CCFL, White</b>		Y→LED, Yellow Green	
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<b>F→CCFL, White</b>														
Y→LED, Yellow Green														
⑥	LCD Mode :	<table border="0"> <tr> <td>B→TN Positive, Gray</td> <td>T→FSTN Negative</td> </tr> <tr> <td>N→TN Negative,</td> <td></td> </tr> <tr> <td>G→STN Positive, Gray</td> <td></td> </tr> <tr> <td>Y→STN Positive, Yellow Green</td> <td></td> </tr> <tr> <td><b>M→STN Negative, Blue</b></td> <td></td> </tr> <tr> <td>F→FSTN Positive</td> <td></td> </tr> </table>	B→TN Positive, Gray	T→FSTN Negative	N→TN Negative,		G→STN Positive, Gray		Y→STN Positive, Yellow Green		<b>M→STN Negative, Blue</b>		F→FSTN Positive	
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⑦	LCD Polarize Type/ Temperature range/ View direction	<table border="0"> <tr> <td>A→Reflective, N.T, 6:00</td> <td>H→Transflective, W.T,6:00</td> </tr> <tr> <td>D→Reflective, N.T, 12:00</td> <td>K→Transflective, W.T,12:00</td> </tr> <tr> <td>G→Reflective, W. T, 6:00</td> <td>C→Transmissive, N.T,6:00</td> </tr> <tr> <td>J→Reflective, W. T, 12:00</td> <td>F→Transmissive, N.T,12:00</td> </tr> <tr> <td>B→Transflective, N.T,6:00</td> <td><b>I→Transmissive, W.T.6:00</b></td> </tr> <tr> <td>E→Transflective, N.T.12:00</td> <td>L→Transmissive, W.T,12:00</td> </tr> </table>	A→Reflective, N.T, 6:00	H→Transflective, W.T,6:00	D→Reflective, N.T, 12:00	K→Transflective, W.T,12:00	G→Reflective, W. T, 6:00	C→Transmissive, N.T,6:00	J→Reflective, W. T, 12:00	F→Transmissive, N.T,12:00	B→Transflective, N.T,6:00	<b>I→Transmissive, W.T.6:00</b>	E→Transflective, N.T.12:00	L→Transmissive, W.T,12:00
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⑧	Special Code	<b>T: Built in Negative Voltage&amp;Temperature Compensation</b>												

## **2.Precautions in Use of LCD Module**

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2) Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD Module.
- (3) Don't disassemble the LCM.
- (4) Don't operate it above the absolute maximum rating.
- (5) Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.

## **3.General Specification**

<b>ITEM</b>	<b>STANDARD VALUE</b>	<b>UNIT</b>
Number of dots	320x240	dots
Outline dimension	154.79(W) x 120.24(H)x 15.6max(T)	mm
View area	120.14(W) x 92.14(H)	mm
Active area	115.18(W) x 86.38(H)	mm
Dot size	0.34(W) x 0.34(H)	mm
Dot pitch	0.36(W) x 0.36(H)	mm
LCD type	STN, Blue, Negative, Transmissive	
View direction	6 o'clock	
Backlight	CCFL, White	

## 4. Absolute Maximum Ratings

ITEM	SYMBOL	MIN.	TYP.	MAX.	UNIT
Operating Temperature	$T_{OP}$	-20	-	+70	°C
Storage Temperature	$T_{ST}$	-30	-	+80	°C
Input Voltage	$V_I$	0	-	$V_{dd}$	V
Supply Voltage For Logic	$V_{DD}$	0	-	6.5	V
Supply Voltage For LCD	$V_{DD}-V_{EE}$	0	-	32	V

## 5. Electrical Characteristics

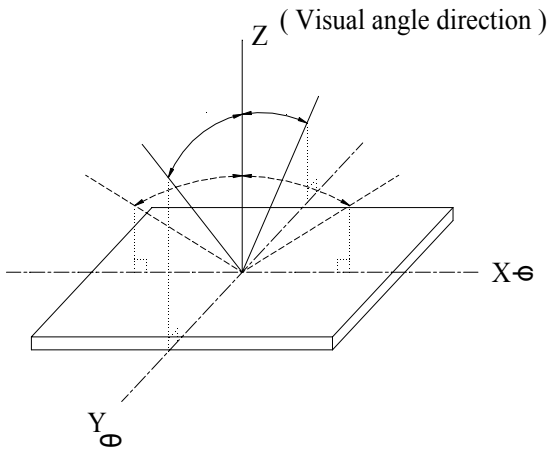
ITEM	SYMBOL	CONDITION	MIN.	TYP.	MAX.	UNIT
Logic Voltage	$V_{DD}-V_{SS}$	-	-	5.0	5.5	V
Supply Voltage For LCD	$V_{DD}-V_O$	$T_a=-20^{\circ}\text{C}$	-	-	26.0	V
		$T_a=25^{\circ}\text{C}$	-	24.0	-	V
		$T_a=+70^{\circ}\text{C}$	22.0	-	-	V
Input High Volt.	$V_{IH}$	-	$0.8V_{DD}$	-	$V_{DD}$	V
Input Low Volt.	$V_{IL}$	-	0	-	$0.2V_{DD}$	V
Output High Volt.	$V_{OH}$	-	$V_{DD}-0.4$	-	-	V
Output Low Volt.	$V_{OL}$	-	-	-	0.4	V
Supply Current	$I_{DD}$	-	95	100	105	mA

# 6. Optical Characteristics

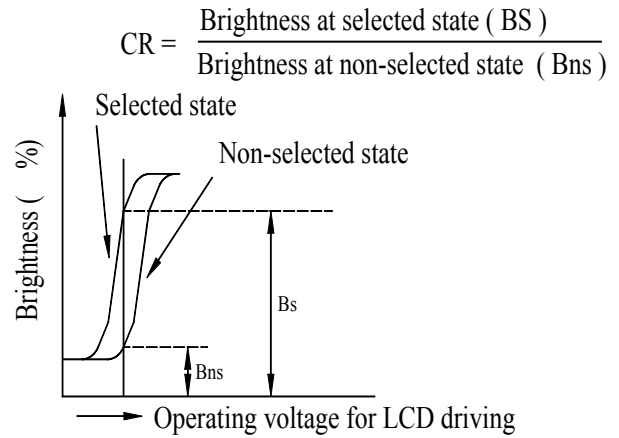
ITEM	SYMBOL	CONDITION	MIN	TYP	MAX	UNIT
View Angle	(V) $\theta$	$CR \geq 2$	10	-	105	deg.
	(H) $\phi$	$CR \geq 2$	-30	-	30	deg.
Contrast Ratio	CR	-	-	3	-	-
Response Time	T rise	-	-	200	300	ms
	T fall	-	-	150	200	ms

## 6.1 Definitions

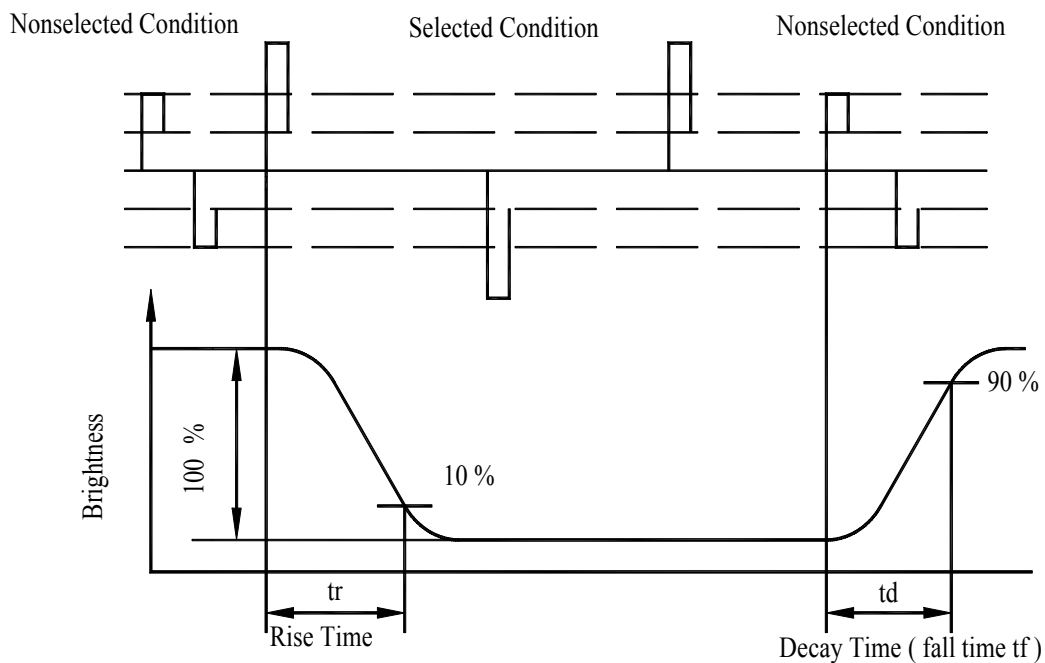
### ■View Angles



### ■Contrast Ratio



### ■Response time

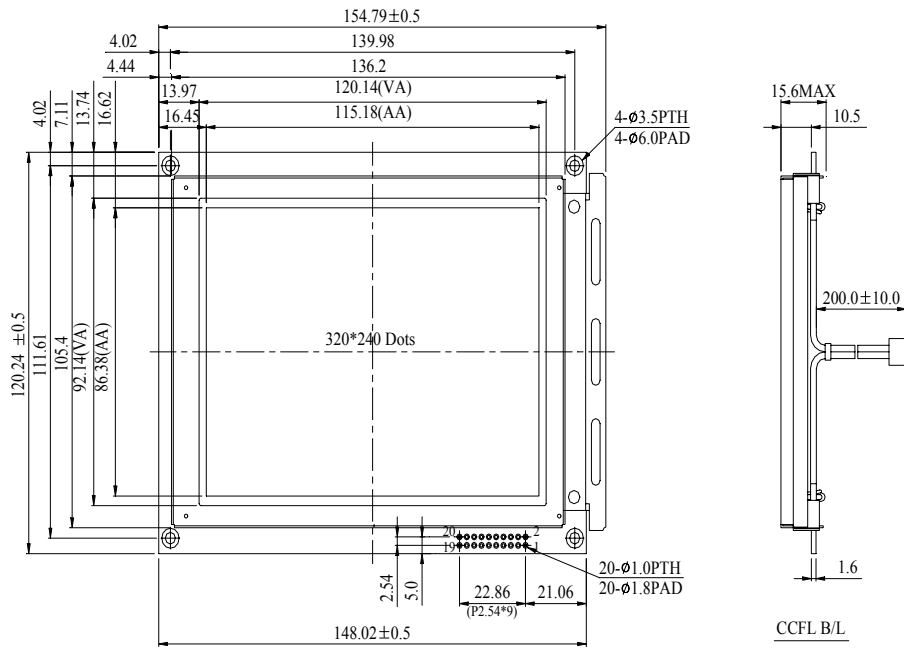


## 7.Interface Description

**JM (right) short , for 6800 MPU family**

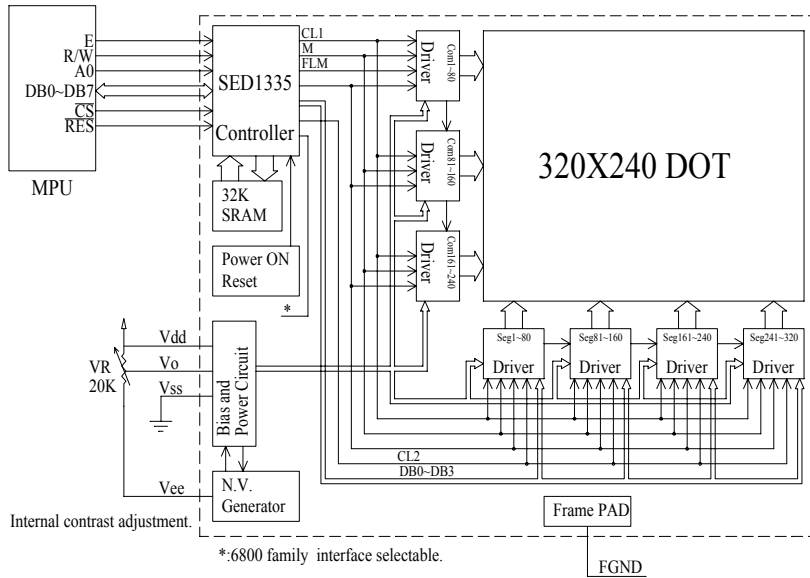
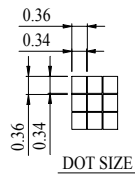
Pin No.	Symbol	Level	Description
1	V <sub>SS</sub>	0V	Ground
2	V <sub>DD</sub>	5.0V	Power supply for Logic
3	V <sub>O</sub>	(Variable)	Driving voltage for LCD
4	E	H/L	6800 family: Enable clock
5	R/W	H/L	6800 family: R/W signal
6	A0	H/L	R/W=L, A0=H: Command Write    A0=L: Data Write R/W=H, A0=H: Status Read    A0=L: Data Read
7~14	DB0~DB7	H/L	Data bus
15	$\overline{CS}$	H/L	Chip select, Active L
16	$\overline{RES}$	H/L	Controller reset signal, Active L
17	V <sub>EE</sub>	-25V	Negative voltage output (Optional)
18	FGND		Frame Ground
19	NC		No connection
20	NC		No connection

# 8. Contour Drawing & Block Diagram

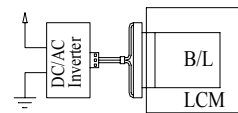


PIN NO.	SYMBOL
1	Vss
2	Vdd
3	Vo
4	E
5	R/W
6	A0
7	DB0
8	DB1
9	DB2
10	DB3
11	DB4
12	DB5
13	DB6
14	DB7
15	CS
16	RES
17	Vee
18	FGND
19	NC
20	NC

The non-specified tolerance of dimension is  $\pm 0.3$ mm.



CCFL B/L drive directly from connector.





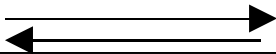
## 9. Quality Assurance

### ◆ Screen Cosmetic Criteria

No.	Defect	Judgement Criterion	Partition
1	Spots	<p>A) Clear</p> <p>Size: d mm    <u>Acceptable Qty in active area</u></p> <p><math>d \leq 0.1</math>      Disregard</p> <p><math>0.1 &lt; d \leq 0.2</math>      6</p> <p><math>0.2 &lt; d \leq 0.3</math>      2</p> <p><math>0.3 &lt; d</math>      0</p> <p>Note: Including pinholes and defective dots, which must be within one pixel size.</p> <p>B) Unclear</p> <p>Size: d mm    <u>Acceptable Qty in active area</u></p> <p><math>d \leq 0.2</math>      Disregard</p> <p><math>0.2 &lt; d \leq 0.5</math>      6</p> <p><math>0.5 &lt; d \leq 0.7</math>      2</p> <p><math>0.7 &lt; d</math>      0</p>	Minor
2	Bubbles in Polarize	<p>Size: d mm    <u>Acceptable Qty in active area</u></p> <p><math>d \leq 0.3</math>      Disregard</p> <p><math>0.3 &lt; d \leq 1.0</math>      3</p> <p><math>1.0 &lt; d \leq 1.5</math>      1</p> <p><math>1.5 &lt; d</math>      0</p>	Minor
3	Scratch	In accordance with spots cosmetic criteria. When the light reflects on the panel surface, the scratches are not to be remarkable.	Minor
4	Allowable Density	Above defects should be separated more than 30mm each other.	Minor
5	Coloration	Not to be noticeable coloration in the viewing area of the LCD panels. Backlight type should be judged with backlight on state only.	Minor

# 10. Reliability

## Content of Reliability Test

Environmental Test				
No.	Test Item	Content of Test	Test Condition	Applicable Standard
1	High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	—
2	Low Temperature storage	Endurance test applying the high storage temperature for a long time.	-30°C 200hrs	—
3	High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
4	Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	—
5	High Temperature/ Humidity Storage	Endurance test applying the high temperature and high humidity storage for a long time.	80°C/90%RH 96hrs	—
6	High Temperature/ Humidity Operation	Endurance test applying the electric stress (Voltage & Current) and temperature / humidity stress to the element for a long time.	70°C/90%RH 96hrs	—
7	Temperature Cycle	Endurance test applying the low and high temperature cycle. -30°C 25°C 80°C  30min 5min 30min 1 cycle  	-30°C/80°C 10 cycles	—
Mechanical Test				
8	Vibration test	Endurance test applying the vibration during transportation and using.	10~22Hz→1.5mmp-p 22~500Hz→1.5G Total 0.5hrs	—
9	Shock test	Constructional and mechanical endurance test applying the shock during transportation.	50G Half sin wave, 11 msec 3 times of each direction	—
10	Atmospheric pressure test	Endurance test applying the atmospheric pressure during transportation by air.	115mbar 40hrs	—
Others				
11	Static electricity test	Endurance test applying the electric stress to the terminal.	VS=800V,RS=1.5kΩ CS=100pF 1 time	—

\*\*\*Supply voltage for logic system=5V. Supply voltage for LCD system =Operating voltage at 25°C

# 11. Backlight Information

## CCFL Backlight Specification

(Ta=25°C)

Item	Symbol	Specification			Unit	Condition
		Min	Typ	Max		
Driving Voltage	$V_{FL}$	-	278	-	Vrms	-
Input current	$I_{FL}$	3.0	5.0	6.0	mArms	-
Power consumption	W	-	1.35	-	W	-
Starting Voltage	$V_{FLS}$	-	530	-	Vrms	-
Luminance	L	-	550	-	Cd/m <sup>2</sup>	$\varphi, \theta=0$ deg, $I_{FL}$ =5.0mArms
Chromaticity	x	-	0.340	-	-	-
	y	-	0.370	-	-	-
Luminance Uniformity (Testing 9 point)	-	75%	-	-	%	$\varphi, \theta=0$ deg, $I_{FL}$ =5.0mArms
Life time	-	15000	-	-	hrs	