



# Crystalfontz America, Incorporated

## CHARACTER LCD MODULE SPECIFICATIONS



|                           |   |
|---------------------------|---|
| Crystalfontz Model Number | <b>CFAH0802A-NYG-JP</b>   |
| Hardware Version          | <b>Revision A</b>   |
| Data Sheet Version        | <b>Revision 1.0, October 2007</b>   |
| Product Pages             | <a href="http://www.crystalfontz.com/products/0802a">http://www.crystalfontz.com/products/0802a</a> |
| Customer Name             |   |
| Customer Part Number      |   |

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## REVISION HISTORY

| HARDWARE   |  |
|--|--|
| Current hardware version: <b>vA</b><br>New module. |  |

| DATA SHEET |  |
|------------|--|
| 2007/10/15 | Current Data Sheet version: <b>v1.0</b><br>New Data Sheet. |

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## MAIN FEATURES

- ☐ 8 characters by 2 lines LCD has a large display area in a compact 58.0 (W) x 32.0 (H) x 8.9 (D) millimeter package (2.28" (W) x 1.26" (H) x 0.35" (D)).
- ☐ 4-bit or 8-bit parallel interface.
- ☐ Standard Hitachi HD44780 equivalent controller.
- ☐ Module is STN, positive, yellow-green, reflective mode LCD (displays dark characters on light background).
- ☐ Wide temperature operation: -20°C to +70°C.
- ☐ Direct sunlight readable.
- ☐ RoHS compliant.

## MODULE CLASSIFICATION INFORMATION








CFA H 08 02 A - N Y G - JP<sup>\*</sup>  
① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨

|   |  |   |
|---|--|---|
| ① | Brand  | Crystalfontz America, Inc.  |
| ② | Display Type   | H – Character   |
| ③ | Number of Characters (Width)   | 8 Characters  |
| ④ | Number of Lines (Height)   | 2 Lines   |
| ⑤ | Model Identifier   | A   |
| ⑥ | Backlight Type & Color   | N – No backlight  |
| ⑦ | Fluid Type, Image (Positive or Negative), & LCD Glass Color                  | Y – STN, positive, yellow-green   |
| ⑧ | Polarizer Film Type, Wide (WT) Temperature Range, & Viewing Angle (O 'Clock) | G – Reflective, WT, 6:00 <sup>1</sup>   |
| ⑨ | Special Codes  | JP – English and Japanese fonts<br>* – May have additional manufacturer's codes at this location. |

<sup>1</sup>Note: For more information on Viewing Angle, see [Definition of 6 O'Clock and 12:00 O'Clock Viewing Angles \(Pg. 15\)](#).



## ORDERING INFORMATION

| PART NUMBER   | FLUID | LCD GLASS COLOR | IMAGE    | POLARIZER FILM | BACKLIGHT COLOR/TYPE   |
|---|-------|-----------------|----------|----------------|--|
| CFAH0802A-NYG-JP  | STN   | yellow-green    | positive | reflective     | no backlight        |
| <i>Additional variants (same form factor, different LCD mode or backlight):</i> |       |                 |          |                |  |
| CFAH0802A-GGH-JP  | STN   | gray            | positive | transflective  | green LED           |
| CFAH0802A-GYH-JP  | STN   | yellow-green    | positive | transflective  | green LED           |
| CFAH0802A-TMI-JP  | STN   | blue            | negative | transmissive   | white LED           |
| CFAH0802A-TTI-JP  | FSTN  |                 | negative | transmissive   | white LED           |
| CFAH0802A-YMI-JP  | STN   | blue            | negative | transmissive   | yellow-green LED   |
| CFAH0802A-YYH-JP  | STN   | yellow-green    | positive | transflective  | yellow-green LED  |



## MECHANICAL SPECIFICATIONS

---

### PHYSICAL CHARACTERISTICS

| ITEM                           | SIZE                             |
|--------------------------------|----------------------------------|
| Number of Characters and Lines | 8 Characters x 2 Lines           |
| Module Dimensions              | 58.0 (W) x 32.0 (H) x 8.9 (D) mm |
| Viewing Area                   | 38.0 (W) x 16.0 (H) mm           |
| Active Area                    | 27.81 (W) x 11.5 (H) mm          |
| Character Size                 | 2.96 (W) x 5.56 (H) mm           |
| Character Pitch                | 3.55 (W) x 5.94 (H) mm           |
| Dot Size                       | 0.56 (W) x 0.66 (H) mm           |
| Dot Pitch                      | 0.60 (W) x 0.70 (H) mm           |
| Weight                         | 16 grams (typical)               |



## MODULE OUTLINE DRAWING

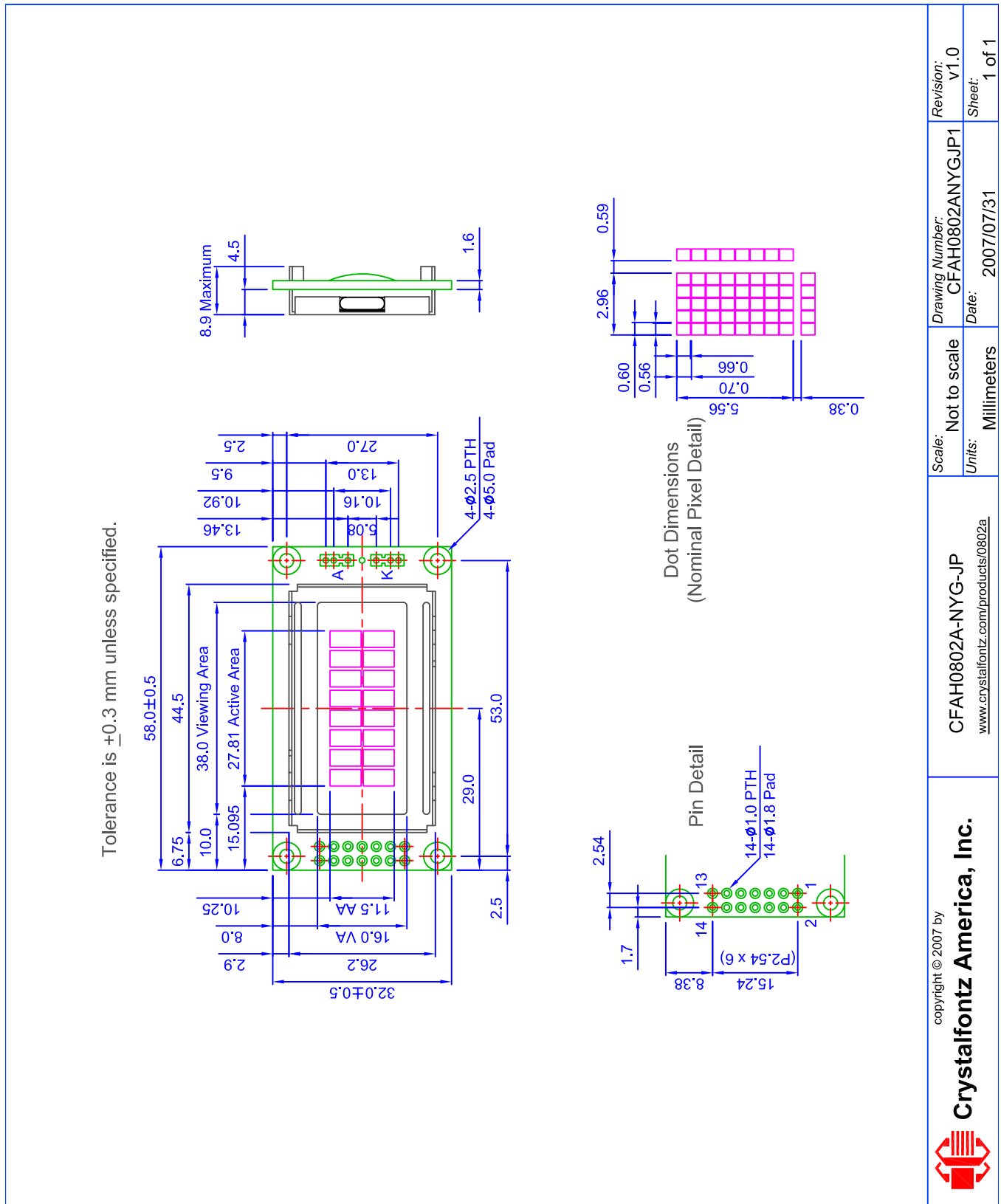


Figure 1. Module Outline Drawing



## ELECTRICAL SPECIFICATIONS

### SYSTEM BLOCK DIAGRAM

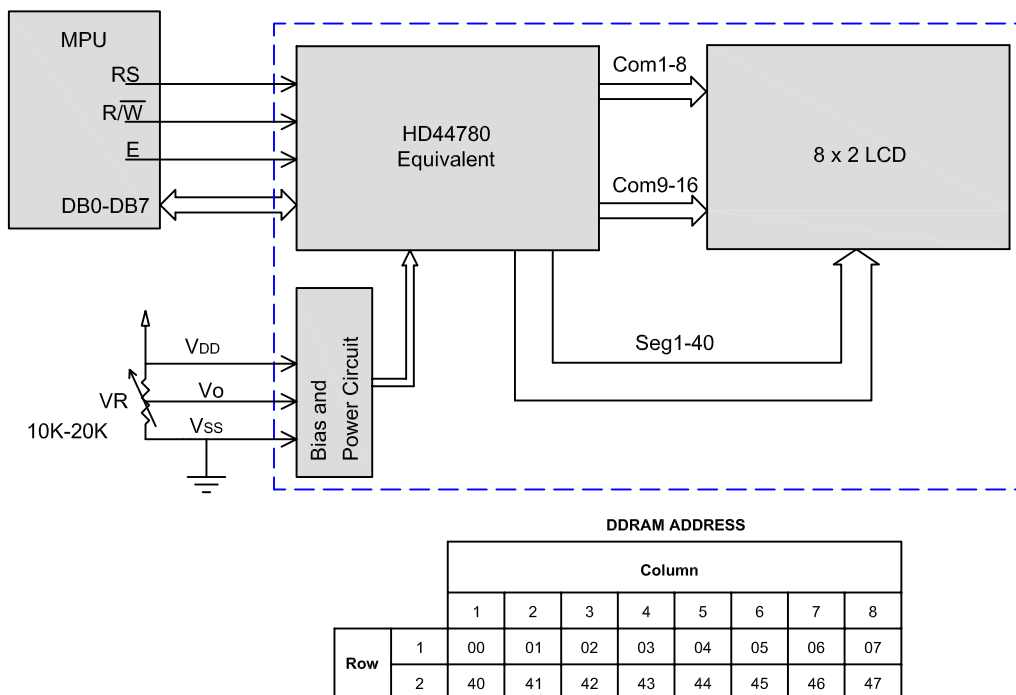


Figure 2. System Block Diagram





## DRIVING METHOD

| DRIVING METHOD | SPECIFICATION |
|----------------|---------------|
| Duty           | 1/16          |
| Bias           | 1/5           |

## ABSOLUTE MAXIMUM RATINGS

| ABSOLUTE MAXIMUM RATINGS   | SYMBOL            | MINIMUM  | MAXIMUM  |
|--|-------------------|----------|----------|
| Operating Temperature*   | $T_{OP}$          | -20°C    | +70°C    |
| Storage Temperature*   | $T_{ST}$          | -30°C    | +80°C    |
| Input Voltage  | $V_I$             | $V_{SS}$ | $V_{DD}$ |
| Supply Voltage for Logic   | $V_{DD} - V_{SS}$ | -0.3v    | +7v      |
| Supply Voltage for LCD   | $V_{DD} - V_O$    | -0.3v    | +13v     |
| <i>*Note: Prolonged exposure at temperatures outside of this range may cause permanent damage to the module.</i> |                   |          |          |



## DC CHARACTERISTICS

| DC CHARACTERISTICS             | SYMBOL            | MINIMUM | TYPICAL | MAXIMUM  | TEST CONDITION                               |
|--------------------------------|-------------------|---------|---------|----------|--|
| Supply Voltage for Logic       | $V_{DD} - V_{SS}$ | +4.75v  |         | +5.25v   |  |
| Supply Voltage for Driving LCD | $V_{DD} - V_O$    |         |         | +4.5v    | $T_A = 0^\circ\text{C}$                      |
|                                |                   |         | +4.2v   |          | $T_A = +25^\circ\text{C}$                    |
|                                |                   | +3.9v   |         |          | $T_A = +50^\circ\text{C}$                    |
| Input High Voltage             | $V_{IH}$          | +2.2v   |         | $V_{DD}$ | Pins: E, RS, $\overline{R/W}$ , DB0 - DB7    |
| Input Low Voltage              | $V_{IL}$          |         |         | +0.6v    |  |
| Output High Voltage            | $V_{OH}$          | +2.4v   |         |          | $I_{OH} = -0.1\text{ mA}$<br>Pins: DB0 - DB7 |
| Output Low Voltage             | $V_{OL}$          |         |         | +0.4v    | $I_{OL} = 0.1\text{ mA}$<br>Pins: DB0 - DB7  |
| Supply Current                 | $I_{DD}$          |         |         | 0.4 mA   | $V_{DD} = 5V$                                |

## INTERFACE PIN FUNCTIONS

| PIN | SIGNAL           | LEVEL    | DIRECTION | DESCRIPTION   |
|-----|------------------|----------|-----------|---|
| 1   | $V_{SS}$         | 0v       |           | Ground  |
| 2   | $V_{DD}$         | +5.0v    |           | Supply voltage for logic  |
| 3   | $V_O$            | variable |           | Supply voltage for driving LCD<br>$V_O = +1\text{v}$ typical at $V_{DD} = +5\text{v}$<br>which gives a<br>$V_{LCD} = (V_{DD} - V_O) = +4\text{v}$ |
| 4   | RS               | H/L      | I         | Register selection input<br>H: Data register (for read and write)<br>L: Instruction code (for write)  |
| 5   | $\overline{R/W}$ | H/L      | I         | H: Read (MPU→Module)<br>L: Write (MPU←Module)   |



| PIN | SIGNAL | LEVEL | DIRECTION | DESCRIPTION   |
|-----|--------|-------|-----------|---|
| 6   | E      | H,H→L | I         | Read/write enable signal<br>H: Read data is enabled by a high level.<br>H→L: Write data is latched on the falling edge. |
| 7   | DB0    | H/L   | I/O       | Data bit 0  |
| 8   | DB1    | H/L   | I/O       | Data bit 1  |
| 9   | DB2    | H/L   | I/O       | Data bit 2  |
| 10  | DB3    | H/L   | I/O       | Data bit 3  |
| 11  | DB4    | H/L   | I/O       | Data bit 4  |
| 12  | DB5    | H/L   | I/O       | Data bit 5  |
| 13  | DB6    | H/L   | I/O       | Data bit 6  |
| 14  | DB7    | H/L   | I/O       | Data bit 7  |

## TYPICAL $V_O$ CONNECTIONS FOR DISPLAY CONTRAST

Adjust  $V_O$  to +1v ( $V_{LCD} = +4v$ ) as an initial setting. When the module is operational, readjust  $V_O$  for optimal display appearance.

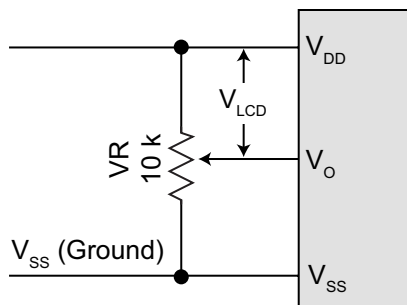


Figure 3. Typical  $V_O$  Connections

We recommend allowing field adjustment of  $V_O$  for all designs. The optimal value for  $V_O$  will change with temperature, variations in  $V_{DD}$ , and viewing angle.  $V_O$  will also vary module-to-module and batch-to-batch due to normal manufacturing variations.

Ideally, adjustments to  $V_O$  should be available to the end user so each user can adjust the display to the optimal contrast for their required viewing conditions. At a minimum, your design should allow  $V_O$  to be adjusted as part of your product's final test.

Although a potentiometer is shown as a typical connection,  $V_O$  can be driven by your microcontroller, either by using a DAC or a filtered PWM. Displays that require  $V_O$  to be negative may need a level-shifting circuit. Please do not hesitate to contact CrystalFontz application support for design assistance on your application.



## ESD (ELECTRO-STATIC DISCHARGE) SPECIFICATIONS

This circuitry is industry standard CMOS logic and is susceptible to ESD damage. Please use industry standard antistatic precautions as you would for any other PCB such as expansion cards or motherboards. For more information, see [CARE AND HANDLING PRECAUTIONS \(Pg. 18\)](#).

## OPTICAL SPECIFICATIONS

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### OPTICAL CHARACTERISTICS

| ITEM  | SYMBOL       | CONDITION   | MINIMUM | TYPICAL | MAXIMUM |
|---|--------------|-------------|---------|---------|---------|
| Viewing Angle (6 o'clock)<br>(Vertical, Horizontal)   | (V) $\theta$ | CR $\geq$ 2 | 10°     |         | 40°     |
|   | (H) $\phi$   | CR $\geq$ 2 | -40°    |         | 40°     |
| Contrast Ratio  | CR           |             |         | 3       |         |
| LCD Response Time*  | T rise       | Ta = 25°C   |         | 150 ms  | 200 ms  |
|   | T fall       | Ta = 25°C   |         | 150 ms  | 200 ms  |
| <i>*Response Time: The amount of time it takes a liquid crystal cell to go from active to inactive or back again.</i> |              |             |         |         |         |

### OPTICAL DEFINITIONS

- Operating Voltage (V<sub>LCD</sub>): V<sub>OP</sub>
- Viewing Angle
  - Vertical (V) $\theta$ : 0°
  - Horizontal (H) $\phi$ : 0°
- Frame Frequency: 64 Hz
- Driving Waveform: 1/16 Duty, 1/5 Bias
- Ambient Temperature (Ta): 25°C



## Definition of Operation Voltage ( $V_{op}$ )

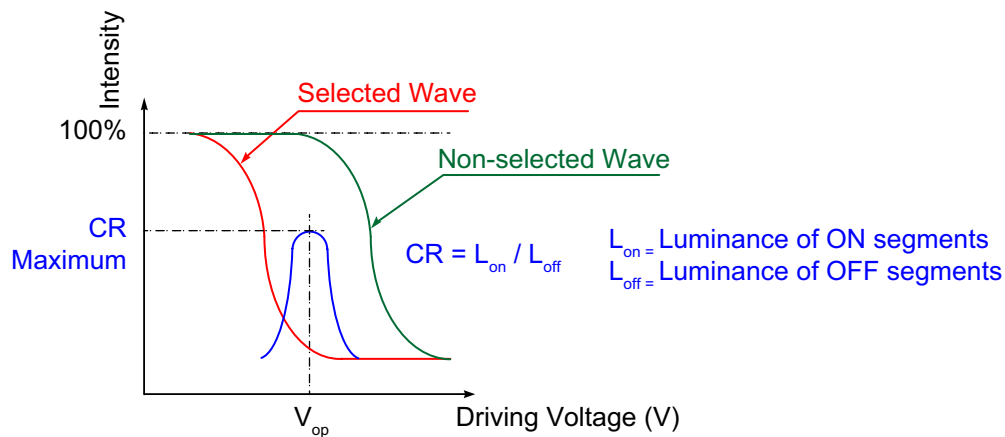


Figure 4. Definition of Operation Voltage ( $V_{OP}$ ) (Positive)

## Definition of Response Time ( $T_r$ , $T_f$ )

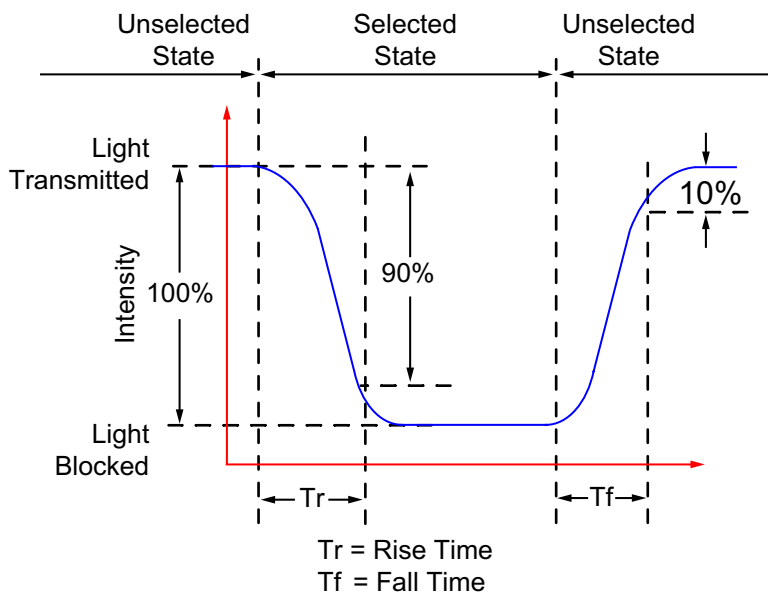


Figure 5. Definition of Response Time ( $T_r$ ,  $T_f$ ) (Positive)



## Definition of Vertical and Horizontal Viewing Angles (CR>2)

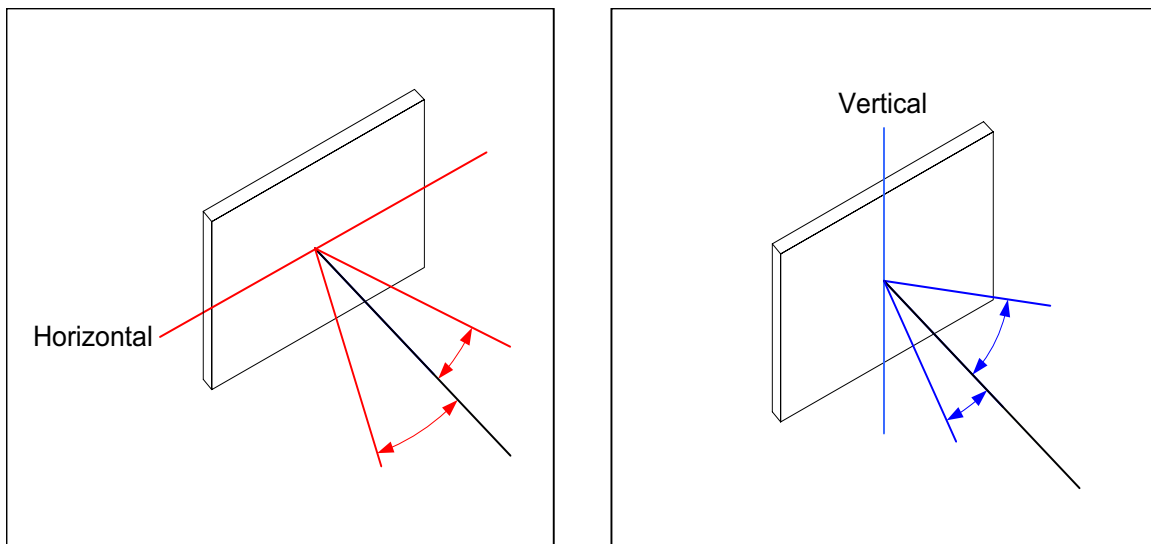


Figure 6. Definition of Horizontal and Vertical Viewing Angles (CR>2)



## Definition of 6 O'Clock and 12:00 O'Clock Viewing Angles

This module has a 6:00 o'clock viewing angle. A 6:00 o'clock viewing angle is a bottom viewing angle like what you would see when you look at a cell phone or calculator. A 12:00 o'clock viewing angle is a top viewing angle like what you would see when you look at the gauges in a golf cart or airplane.

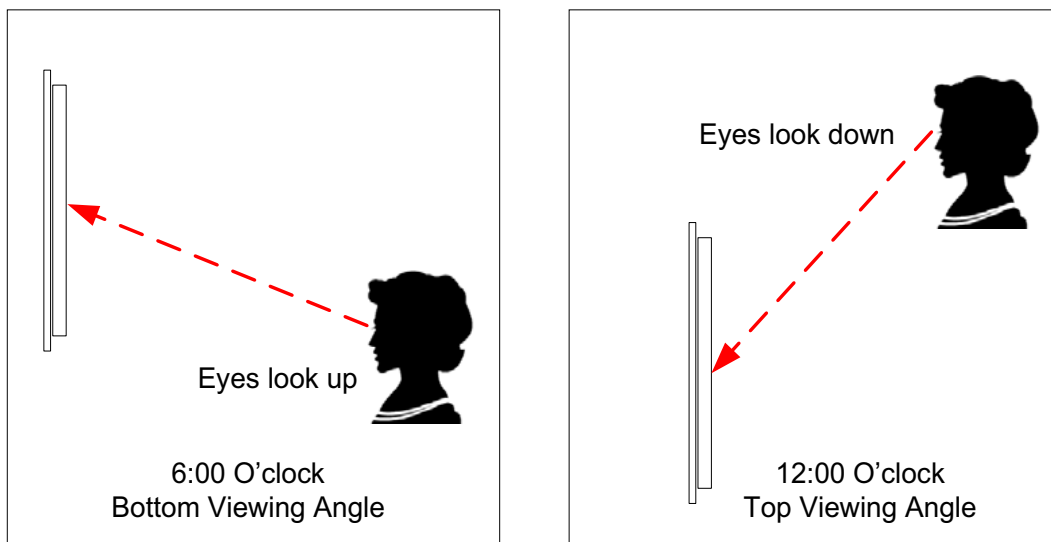


Figure 7. Definition of 6:00 O'Clock and 12:00 O'Clock Viewing Angles



## LCD CONTROLLER INTERFACE

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The CFAH0802A-NYG-JP uses a Sunplus SPLC780C controller. The SPLC780C is compatible with the industry standard Hitachi HD44780 controller. Software written for modules that use the HD44780 should work without modification.

For your reference, we added [APPENDIX B: SUNPLUS SPLC780C CONTROLLER DATA SHEET \(Pg. 24\)](#) to this CFAH0802A-NYG-JP Data Sheet.

## DISPLAY POSITION DDRAM ADDRESS

The following table shows the relationship between the controller's addresses and the corresponding character location on the CFAH0802A-NYG-JP.

| ROW | COLUMN |      |      |      |      |      |      |      |
|-----|--------|------|------|------|------|------|------|------|
|     | 1      | 2    | 3    | 4    | 5    | 6    | 7    | 8    |
| 0   | 0x00   | 0x01 | 0x02 | 0x03 | 0x04 | 0x05 | 0x06 | 0x07 |
| 1   | 0x40   | 0x41 | 0x42 | 0x43 | 0x44 | 0x45 | 0x46 | 0x47 |





## CHARACTER GENERATOR ROM (CGROM)

To find the code for a given character, add the two numbers that are shown in bold for its row and column. For example, the lowercase “h” is in the column labeled “96<sub>10</sub>” and in the row labeled “8<sub>10</sub>”. So you would add 96 + 8 to get 104. When you send a byte with the value of 104 to the display, then a lowercase “h” will be shown. (See [APPENDIX B: SUNPLUS SPLC780C CONTROLLER DATA SHEET \(Pg. 24\)](#)).

| upper<br>4 bits<br>lower<br>4 bits     | 0 <sub>10</sub><br>0000 <sub>2</sub> | 16 <sub>10</sub><br>0001 <sub>2</sub> | 32 <sub>10</sub><br>0010 <sub>2</sub> | 48 <sub>10</sub><br>0011 <sub>2</sub> | 64 <sub>10</sub><br>0100 <sub>2</sub> | 80 <sub>10</sub><br>0101 <sub>2</sub> | 96 <sub>10</sub><br>0110 <sub>2</sub> | 112 <sub>10</sub><br>0111 <sub>2</sub> | 128 <sub>10</sub><br>1000 <sub>2</sub> | 144 <sub>10</sub><br>1001 <sub>2</sub> | 160 <sub>10</sub><br>1010 <sub>2</sub> | 176 <sub>10</sub><br>1011 <sub>2</sub> | 192 <sub>10</sub><br>1100 <sub>2</sub> | 208 <sub>10</sub><br>1101 <sub>2</sub> | 224 <sub>10</sub><br>1110 <sub>2</sub> | 240 <sub>10</sub><br>1111 <sub>2</sub> |
|--|--------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|---------------------------------------|--|--|--|--|--|--|--|--|--|
| 0 <sub>10</sub><br>0000 <sub>2</sub>   | CGRAM<br>[0]                         |                                       |                                       | 0                                     | 1                                     | 2                                     | 3                                     | 4                                      | 5                                      | 6                                      | 7                                      | 8                                      | 9                                      | A                                      | B                                      | C                                      |
| 1 <sub>10</sub><br>0001 <sub>2</sub>   | CGRAM<br>[1]                         |                                       | !                                     | 2                                     | 3                                     | 4                                     | 5                                     | 6                                      | 7                                      | 8                                      | 9                                      | A                                      | B                                      | C                                      | D                                      | E                                      |
| 2 <sub>10</sub><br>0010 <sub>2</sub>   | CGRAM<br>[2]                         |                                       | "                                     | 2                                     | 3                                     | 4                                     | 5                                     | 6                                      | 7                                      | 8                                      | 9                                      | A                                      | B                                      | C                                      | D                                      | E                                      |
| 3 <sub>10</sub><br>0011 <sub>2</sub>   | CGRAM<br>[3]                         |                                       | #                                     | 3                                     | 4                                     | 5                                     | 6                                     | 7                                      | 8                                      | 9                                      | A                                      | B                                      | C                                      | D                                      | E                                      | F                                      |
| 4 <sub>10</sub><br>0100 <sub>2</sub>   | CGRAM<br>[4]                         |                                       | \$                                    | 4                                     | 5                                     | 6                                     | 7                                     | 8                                      | 9                                      | A                                      | B                                      | C                                      | D                                      | E                                      | F                                      | G                                      |
| 5 <sub>10</sub><br>0101 <sub>2</sub>   | CGRAM<br>[5]                         |                                       | %                                     | 5                                     | 6                                     | 7                                     | 8                                     | 9                                      | A                                      | B                                      | C                                      | D                                      | E                                      | F                                      | G                                      | H                                      |
| 6 <sub>10</sub><br>0110 <sub>2</sub>   | CGRAM<br>[6]                         |                                       | &                                     | 6                                     | 7                                     | 8                                     | 9                                     | A                                      | B                                      | C                                      | D                                      | E                                      | F                                      | G                                      | H                                      | I                                      |
| 7 <sub>10</sub><br>0111 <sub>2</sub>   | CGRAM<br>[7]                         |                                       | '                                     | 7                                     | 8                                     | 9                                     | A                                     | B                                      | C                                      | D                                      | E                                      | F                                      | G                                      | H                                      | I                                      | J                                      |
| 8 <sub>10</sub><br>1000 <sub>2</sub>   |                                      |                                       | (                                     | 8                                     | 9                                     | A                                     | B                                     | C                                      | D                                      | E                                      | F                                      | G                                      | H                                      | I                                      | J                                      | K                                      |
| 9 <sub>10</sub><br>1001 <sub>2</sub>   |                                      |                                       | )                                     | 9                                     | A                                     | B                                     | C                                     | D                                      | E                                      | F                                      | G                                      | H                                      | I                                      | J                                      | K                                      | L                                      |
| 10 <sub>10</sub><br>1010 <sub>2</sub>  |                                      |                                       | *                                     | A                                     | B                                     | C                                     | D                                     | E                                      | F                                      | G                                      | H                                      | I                                      | J                                      | K                                      | L                                      | M                                      |
| 11 <sub>10</sub><br>1011 <sub>2</sub>  |                                      |                                       | +                                     | B                                     | C                                     | D                                     | E                                     | F                                      | G                                      | H                                      | I                                      | J                                      | K                                      | L                                      | M                                      | N                                      |
| 12 <sub>10</sub><br>1100 <sub>2</sub>  |                                      |                                       | ,                                     | C                                     | D                                     | E                                     | F                                     | G                                      | H                                      | I                                      | J                                      | K                                      | L                                      | M                                      | N                                      | O                                      |
| 13 <sub>10</sub><br>1101 <sub>2</sub>  |                                      |                                       | -                                     | D                                     | E                                     | F                                     | G                                     | H                                      | I                                      | J                                      | K                                      | L                                      | M                                      | N                                      | O                                      | P                                      |
| 14 <sub>10</sub><br>1110 <sub>2</sub>  |                                      |                                       | .                                     | E                                     | F                                     | G                                     | H                                     | I                                      | J                                      | K                                      | L                                      | M                                      | N                                      | O                                      | P                                      | Q                                      |
| 015 <sub>10</sub><br>1111 <sub>2</sub> |                                      |                                       | /                                     | F                                     | G                                     | H                                     | I                                     | J                                      | K                                      | L                                      | M                                      | N                                      | O                                      | P                                      | Q                                      | R                                      |

Figure 8. Character Generator ROM (CGROM)



## PRODUCT RELIABILITY

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| ITEM | SPECIFICATION                     |
|------|-----------------------------------|
| LCD  | 50,000 to 100,000 hours (typical) |

## PRODUCT LONGEVITY

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Crystalfontz is committed to making all of our LCD modules available for as long as possible. Occasionally, a supplier discontinues a component, or a process used to make the module becomes obsolete, or the process moves to a more modern manufacturing line. In order to continue making the module, we will do our best to find an acceptable replacement part or process which will make the “replacement” fit, form, and function compatible with its predecessor.

Our goal is that the modified design will not change fit, form, or function for your application. In most situations, you should not notice a difference when comparing an older module to a newer module that uses a modified replacement part or process. Sometimes, the change results in a slight variation, perhaps an improvement, over the previous design.

Although the module is still within the stated Data Sheet specifications and tolerances, the change may require a modification to your circuit and/or firmware. Possible changes include:

- LCD fluid, polarizers, or the LCD manufacturing process. These items may change the appearance of the display, requiring an adjustment to  $V_O$  (See [Typical  \$V\_O\$  Connections for Display Contrast \(Pg. 11\).](#))
- Backlight LEDs. Brightness may be affected (perhaps the new LEDs have better efficiency) or the current they draw may change (new LEDs may have a different  $V_F$ ).
- Controller. A new controller may require you to make minor changes in your code.
- Component Tolerances. Module components have manufacturing tolerances. In extreme cases, the tolerance stack can change the visual or operating characteristics.

Please understand that we avoid change whenever possible; we only change a part or process if we have no other option to keep the module available. If we cannot find a way to keep a module in production, we will be forced to discontinue the module (“End of Life,” EOL) and offer a substitute of a similar existing or new module. If you must be notified that a change / EOL is to occur, please contact Crystalfontz Technical Support. Technical Support will generate a semi-custom part number that ensures you will be notified if any changes have occurred since your last order.

## CARE AND HANDLING PRECAUTIONS

---

For optimum operation of the CFAH0802A-NYG-JP and to prolong its life, please follow the precautions described below.

### ESD (ELECTRO-STATIC DISCHARGE)

The circuitry is industry standard CMOS logic and susceptible to ESD damage. Please use industry standard antistatic precautions as you would for any other PCB such as expansion cards or motherboards. Ground your body, work surfaces, and equipment.



## DESIGN AND MOUNTING

- The exposed surface of the LCD “glass” is actually a polarizer laminated on top of the glass. To protect the soft plastic polarizer from damage, the CFAH0802A-NYG-JP ships with a protective film over the polarizer. Please peel off the protective film slowly. Peeling off the protective film abruptly may generate static electricity.
- The polarizer is made out of soft plastic and is easily scratched or damaged. When handling the module, avoid touching the polarizer. Finger oils are difficult to remove.
- To protect the soft plastic polarizer from damage, place a transparent plate (for example, acrylic, polycarbonate, or glass) in front of the module, leaving a small gap between the plate and the display surface. We use GE HP-92 Lexan, which is readily available and works well.
- Do not disassemble or modify the module.
- Do not modify the tab of the metal holder or make connections to it.
- Solder only to the I/O terminals. Use care when removing solder—it is possible to damage the PCB.
- Do not reverse polarity to the power supply connections. Reversing polarity will immediately ruin the module.

## AVOID SHOCK, IMPACT, TORQUE, AND TENSION

- Do not expose the CFAH0802A-NYG-JP to strong mechanical shock, impact, torque, and tension.
- Do not drop, toss, bend, or twist the module.
- Do not place weight or pressure on the module.

## IF LCD PANEL BREAKS

- If the LCD panel breaks, be careful not to get the liquid crystal fluid in your mouth or eyes.
- If the liquid crystal fluid touches your skin, clothes, or work surface, wash it off immediately using soap and plenty of water.
- Do not eat the LCD panel.

## CLEANING

The polarizer (laminated to the glass) is soft plastic. The soft plastic is easily scratched or damaged. Be very careful when you clean the polarizer.

- Do not clean the polarizer with liquids. Do not wipe the polarizer with any type of cloth or swab (for example, Q-tips).
- Use the removable protective film to remove smudges (for example, fingerprints) and any foreign matter. If you no longer have the protective film, use standard transparent office tape (for example, Scotch® brand “Crystal Clear Tape”). If the polarizer is dusty, you may carefully blow it off with clean, dry, oil-free compressed air.

## OPERATION

- We do not recommend connecting this module to a PC's parallel port as an "end product." This module is not "user friendly" and connecting them to a PC's parallel port is often difficult, frustrating, and can result in a "dead" display due to mishandling. For more information, see our forum thread at <http://www.crystalfontz.com/forum/showthread.php?s=&threadid=3257>.
- Your circuit should be designed to protect the CFAH0802A-NYG-JP from ESD and power supply transients.
- Observe the operating temperature limitations: from -20°C minimum to +70°C maximum with minimal fluctuations. Operation outside of these limits may shorten the life and/or harm the display.
  - At lower temperatures of this range, response time is delayed.
  - At higher temperatures of this range, display becomes dark. (You may need to adjust the contrast.)



- Operate away from dust, moisture, and direct sunlight.

## STORAGE AND RECYCLING



- Store in an ESD-approved container away from dust, moisture, and direct sunlight.
- Observe the storage temperature limitations: from -30°C minimum to +80°C maximum with minimal fluctuations. Rapid temperature changes can cause moisture to form, resulting in permanent damage.
- Do not allow weight to be placed on the CFAH0802A-NYG-JPs while they are in storage.
- Please recycle your outdated Crystalfontz LCD modules at an approved facility.



## APPENDIX A: QUALITY ASSURANCE STANDARDS

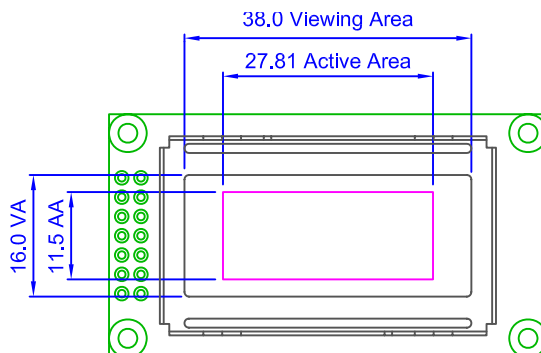
### INSPECTION CONDITIONS

- Environment
  - Temperature:  $25 \pm 5^{\circ}\text{C}$
  - Humidity: 30~85% RH (Noncondensing)
- For visual inspection of active display area
  - Source lighting: two 20-Watt or one 40-Watt fluorescent light
  - Display adjusted for best contrast
  - Viewing distance:  $30 \pm 5$  cm (about 12 inches)
  - Viewing angle: inspect at  $45^{\circ}$  angle of vertical line right and left, top and bottom

### COLOR DEFINITIONS

We try to describe the appearance of our LCD modules as accurately as possible. For the photos, we adjust the backlight (if any) and contrast for optimal appearance. Actual display appearance may vary due to (1) different operating conditions, (2) inaccuracies of our camera, (3) color interpretation of the photos on your monitor, and/or (4) personal differences in the perception of color.

### DEFINITION OF ACTIVE AREA AND VIEWING AREA



### ACCEPTANCE SAMPLING

| DEFECT TYPE   | AQL*         |
|---|--------------|
| Major   | $\leq .65\%$ |
| Minor   | $< 1.0\%$    |
| * Acceptable Quality Level: maximum allowable error rate or variation from standard |              |

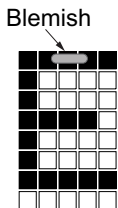
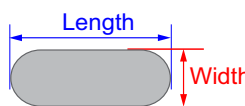
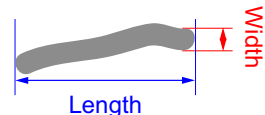


## DEFECTS CLASSIFICATION

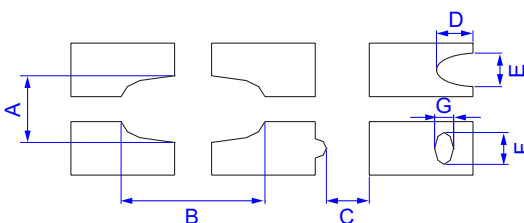
Defects are defined as:

- Major Defect: results in failure or substantially reduces usability of unit for its intended purpose
- Minor Defect: deviates from standards but is not likely to reduce usability for its intended purpose

## ACCEPTANCE STANDARDS

| # | DEFECT TYPE  | CRITERIA  |                                       |                | MAJOR / MINOR |
|---|--|---|---------------------------------------|----------------|---------------|
| 1 | Electrical defects   | 1. No display, display malfunctions, or shorted segments.<br>2. Current consumption exceeds specifications.                 |                                       |                | Major         |
| 2 | Viewing area defect  | Viewing area does not meet specifications.  |                                       |                | Major         |
| 3 | Contrast adjustment defect   | Contrast adjustment fails or malfunctions.  |                                       |                | Major         |
| 4 | Blemishes or foreign matter on display segments  |   | Defect Size                           | Acceptable Qty | Minor         |
|   |  |   | ≤0.30 mm                              | 3              |               |
|   |  |   | ≤2 defects within 10 mm of each other |                |               |
| 5 | Blemishes or foreign matter outside of display segments  | Defect Size = (Width + Length)/2<br><br> | Defect Size                           | Acceptable Qty | Minor         |
|   |  |   | ≤0.15 mm                              | Ignore         |               |
|   |  |   | 0.15 to 0.20 mm                       | 3              |               |
|   |  |   | 0.20 to 0.25 mm                       | 2              |               |
|   |  |   | > 0.30 mm                             | 1              |               |
| 6 | Dark lines or scratches in display area<br><br> | Defect Width  | Defect Length                         | Acceptable Qty | Minor         |
|   |  | ≤0.03 mm  | ≤3.0 mm                               | 3              |               |
|   |  | 0.03 to 0.05  | ≤2.0 mm                               | 2              |               |
|   |  | 0.05 to 0.08  | ≤2.0 mm                               | 1              |               |
|   |  | 0.08 to 0.10  | ≤3.0 mm                               | 0              |               |
|   |  | ≥0.10   | >3.0 mm                               | 0              |               |



| #  | DEFECT TYPE                              | CRITERIA  |   | MAJOR / MINOR |
|----|--|---|---|---------------|
| 7  | Bubbles between polarizer film and glass | Defect Size   | Acceptable Qty  | Minor         |
|    |  | ≤0.20 mm  | Ignore  |               |
|    |  | 0.20 to 0.40 mm   | 3   |               |
|    |  | 0.40 to 0.60 mm   | 2   |               |
|    |  | ≥0.60 mm  | 0   |               |
| 8  | Display pattern defect                   |   |   | Minor         |
|    |  | Dot Size  | Acceptable Qty  |               |
|    |  | $((A+B)/2) \leq 0.20 \text{ mm}$  | $\leq 3 \text{ total defects}$<br>$\leq 2 \text{ pinholes per digit}$ |               |
|    |  | C > 0 mm  |   |               |
|    |  | $((D+E)/2) \leq 0.25 \text{ mm}$  |   |               |
|    |  | $((F+G)/2) \leq 0.25 \text{ mm}$  |   |               |
| 9  | Backlight defects                        | 1. Light fails or flickers. (Major)<br>2. Color and luminance do not correspond to specifications. (Major)<br>3. Exceeds standards for display's blemishes, foreign matter, dark lines or scratches. (Minor)  |   | See list<br>← |
| 10 | PCB defects                              | 1. Oxidation or contamination on connectors.*<br>2. Wrong parts, missing parts, or parts not in specification.*<br>3. Jumpers set incorrectly. (Minor)<br>4. Solder (if any) on bezel, LED pad, zebra pad, or screw hole pad is not smooth. (Minor)<br>*Minor if display functions correctly. Major if the display fails. |   | See list<br>← |
| 11 | Soldering defects                        | 1. Unmelted solder paste.<br>2. Cold solder joints, missing solder connections, or oxidation.*<br>3. Solder bridges causing short circuits.*<br>4. Residue or solder balls.<br>5. Solder flux is black or brown.<br>*Minor if display functions correctly. Major if the display fails.                                    |   | Minor         |



## APPENDIX B: SUNPLUS SPLC780C CONTROLLER DATA SHEET

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The complete *Sunplus SPLC780C 16COM/40SEG Controller/Driver Data Sheet* (47 pages) follows.



## SPLC780C

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### 16COM/40SEG Controller/Driver

JUL. 09, 2002

Version 1.1

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## 16COM/40SEG CONTROLLER/DRIVER

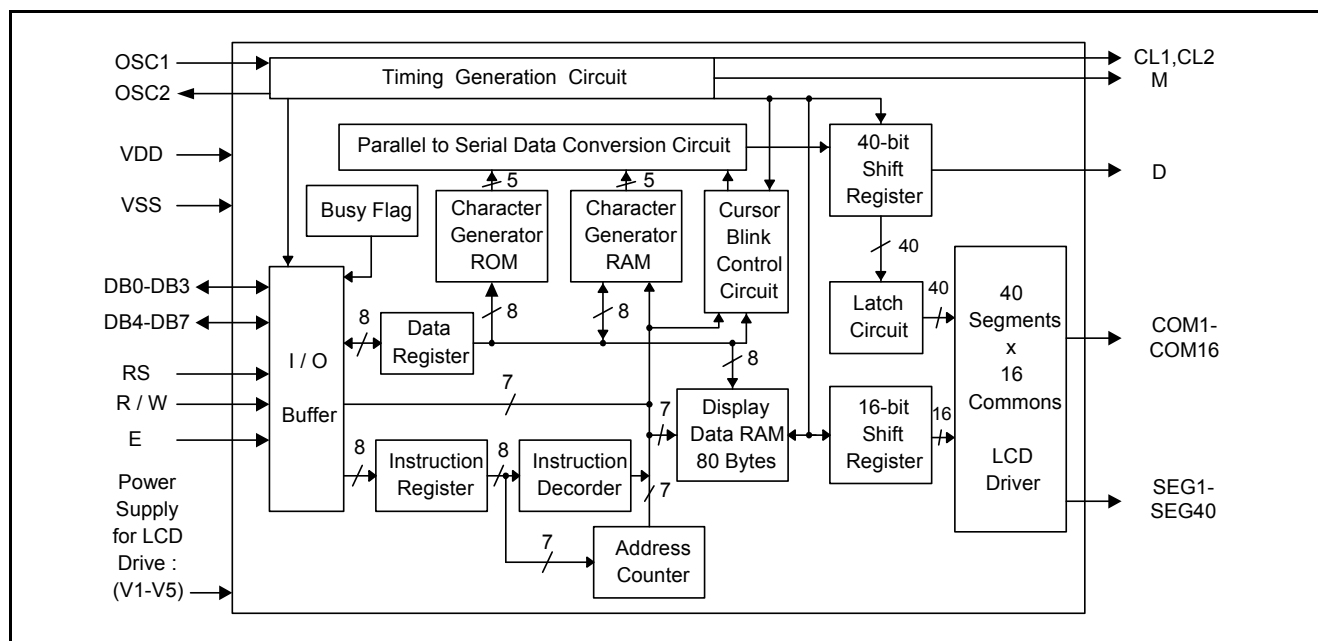
### 1. GENERAL DESCRIPTION

The SPLC780C, a dot-matrix LCD controller and driver from SUNPLUS, is a unique design for displaying alpha-numeric, Japanese-Kana characters and symbols. The SPLC780C provides two types of interfaces to MPU: 4-bit and 8-bit interfaces. The transferring speed of 8-bit is twice faster than 4-bit. A single SPLC780C is able to display up to two 8-character lines. By cascading with SPLC100 or SPLC063, the display capability can be extended. The CMOS technology ensures the power saves in the most efficient way and the performance keeps in the highest rank.

### 2. FEATURES

- Character generator ROM: 10880 bits
  - Character font 5 x 8 dots: 192 characters
  - Character font 5 x 10 dots: 64 characters
- Character generator RAM: 512 bits
  - Character font 5 x 8 dots: 8 characters
  - Character font 5 x 10 dots: 4 characters
- 4-bit or 8-bit MPU interfaces
- Direct driver for LCD: 16 COMs x 40 SEGs
- Duty factor (selected by program):
  - 1/8 duty: 1 line of 5 x 8 dots
  - 1/11 duty: 1 line of 5 x 10 dots
  - 1/16 duty: 2 lines of 5 x 8 dots / line
- Built-in power on automatic reset circuit
- Built-in oscillator circuit (with external resistor)
- Support external clock operation
- Low Power Consumption
- Package form: 80 QFP or bare chip available

### 3. BLOCK DIAGRAM



## 4. SIGNAL DESCRIPTIONS

| Mnemonic      | PIN No. | Type | Description   |
|---------------|---------|------|---|
| VDD           | 33      | I    | Power input   |
| VSS           | 23      | I    | Ground  |
| OSC1          | 24      | -    | Both OSC1 and OSC2 are connected to resistor for internal oscillator circuit. For external clock operation, the clock is input to OSC1.                       |
| OSC2          | 25      |      |   |
| V1 - V5       | 26 - 30 | I    | Supply voltage for LCD driving.   |
| E             | 38      | I    | A start signal for reading or writing data.   |
| RW            | 37      | I    | A signal for selecting read or write actions.<br>1: Read, 0: Write.   |
| RS            | 36      | I    | A signal for selecting registers.<br>1: Data Register (for read and write)<br>0: Instruction Register (for write),<br>Busy flag - Address Counter (for read). |
| DB0 - DB3     | 39 - 42 | I/O  | Low 4-bit data  |
| DB4 - DB7     | 43 - 46 | I/O  | High 4-bit data   |
| CL1           | 31      | O    | Clock to latch serial data D.   |
| CL2           | 32      | O    | Clock to shift serial data D.   |
| M             | 34      | O    | Switch signal to convert LCD waveform to AC.  |
| D             | 35      | O    | Sends character pattern data corresponding to each common signal serially.<br>1: Selection, 0: Non-selection.   |
| SEG1 - SEG22  | 22 - 1  | O    | Segment signals for LCD.  |
| SEG23 - SEG40 | 80 - 63 |      |   |
| COM1 - COM16  | 47 - 62 | O    | Common signals for LCD.   |

## 5. FUNCTIONAL DESCRIPTIONS

### 5.1. Oscillator

SPLC780C oscillator supports not only the internal oscillator operation, but also the external clock operation.

### 5.2. Control and Display Instructions

Control and display instructions are described in details as follows:

#### 5.2.1. Clear display

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   |

It clears the entire display and sets Display Data RAM Address 0 in Address Counter.

#### 5.2.2. Return home

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | X   |

X: Do not care (0 or 1)

It sets Display Data RAM Address 0 in Address Counter and the display returns to its original position. The cursor or blink goes to the most-left side of the display (to the 1st line if 2 lines are displayed). The contents of the Display Data RAM do not change.

#### 5.2.3. Entry mode set

During writing and reading data, it defines cursor moving direction and shifts the display.

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 0   | 0   | 0   | 0   | 1   | I/D | S   |

I / D = 1: Increment, I / D = 0: Decrement.

S = 1: The display shift, S = 0: The display does not shift.

|       |           |                                    |
|-------|-----------|------------------------------------|
| S = 1 | I / D = 1 | It shifts the display to the left  |
| S = 1 | I / D = 0 | It shifts the display to the right |

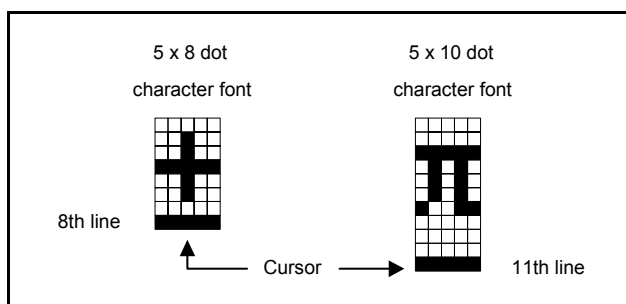
#### 5.2.4. Display ON/OFF control

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 0   | 0   | 0   | 1   | D   | C   | B   |

D = 1: Display on, D = 0: Display off

C = 1: Cursor on, C = 0: Cursor off

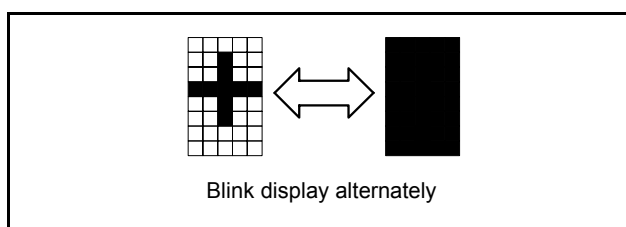
B = 1: Blinks on, B = 0: Blinks off



#### 5.2.5. Cursor or display shift

Without changing DD RAM data, it moves cursor and shifts display.

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 0   | 0   | 1   | S/C | R/L | X   | X   |



| S/C | R/L | Description  | Address Counter |
|-----|-----|--|-----------------|
| 0   | 0   | Shift cursor to the left                                     | AC = AC - 1     |
| 0   | 1   | Shift cursor to the right                                    | AC = AC + 1     |
| 1   | 0   | Shift display to the left. Cursor follows the display shift  | AC = AC         |
| 1   | 1   | Shift display to the right. Cursor follows the display shift | AC = AC         |

## 5.2.6. Function set

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 0   | 1   | DL  | N   | F   | X   | X   |

X: Do not care (0 or 1)

DL: It sets interface data length.

DL = 1: Data transferred with 8-bit length (DB7 - 0).

DL = 0: Data transferred with 4-bit length (DB7 - 4).

It requires two times to accomplish data transferring.

N: It sets the number of the display line.

N = 0: One-line display.

N = 1: Two-line display.

F: It sets the character font.

F = 0: 5 x 8 dots character font.

F = 1: 5 x 10 dots character font.

| N | F | No. of Display Lines | Character Font | Duty Factor |
|---|---|----------------------|----------------|-------------|
| 0 | 0 | 1                    | 5 x 8 dots     | 1 / 8       |
| 0 | 1 | 1                    | 5 x 10 dots    | 1 / 11      |
| 1 | X | 2                    | 5 x 8 dots     | 1 / 16      |

It cannot display two lines with 5 x 10 dots character font.

## 5.2.7. Set character generator RAM address

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 0   | 1   | a   | a   | a   | a   | a   | a   |

It sets Character Generator RAM Address (aaaaaa)<sub>2</sub> to the Address Counter.

Character Generator RAM data can be read or written after this setting.

## 5.2.8. Set display data RAM address

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 0   | 1   | a   | a   | a   | a   | a   | a   | a   |

It sets Display Data RAM Address (aaaaaa)<sub>2</sub> to the Address Counter.

Display data RAM can be read or written after this setting.

In one-line display (N = 0),

(aaaaaaa)<sub>2</sub>: (00)<sub>16</sub> - (4F)<sub>16</sub>.

In two-line display (N = 1),

(aaaaaaa)<sub>2</sub>: (00)<sub>16</sub> - (27)<sub>16</sub> for the first line,

(aaaaaaa)<sub>2</sub>: (40)<sub>16</sub> - (67)<sub>16</sub> for the second line.

## 5.2.9. Read busy flag and address

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 0  | 1   | BF  | a   | a   | a   | a   | a   | a   | a   |

When BF = 1, it indicates the system is busy now and it will not accept any instruction until not busy (BF = 0). At the same time, the content of Address Counter (aaaaaaa)<sub>2</sub> is read.

## 5.2.10. Write data to character generator RAM or display data RAM

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 1  | 0   | d   | d   | d   | d   | d   | d   | d   | d   |

It writes data (ddddddd)<sub>2</sub> to character generator RAM or display data RAM.

## 5.2.11. Read data from character generator RAM or display data RAM

|      | RS | R/W | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |
|------|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| Code | 1  | 1   | d   | d   | d   | d   | d   | d   | d   | d   |

It reads data (ddddddd)<sub>2</sub> from character generator RAM or display data RAM.

To read data correctly, do the following:

- 1). The address of the Character Generator RAM or Display Data RAM or shift the cursor instruction.
- 2). The "Read" instruction.

**5.3. Instruction Table**

| Instruction                        | Instruction Code |    |     |     |     |     |     |     |     |     | Description   | Execution time<br>(fosc=270KHz) |
|------------------------------------|------------------|----|-----|-----|-----|-----|-----|-----|-----|-----|---|---------------------------------|
|                                    | RS               | RW | DB7 | DB6 | DB5 | DB4 | DB3 | DB2 | DB1 | DB0 |   |                                 |
| Clear Display                      | 0                | 0  | 0   | 0   | 0   | 0   | 0   | 0   | 0   | 1   | Write "20H" to DDRAM and set DDRAM address to "00H" from AC   | 1.52ms                          |
| Return Home                        | 0                | 0  | 0   | 0   | 0   | 0   | 0   | 0   | 1   | -   | Set DDRAM address to "00H" from AC and return cursor to its original position if shifted. The contents of DDRAM are not changed.      | 1.52ms                          |
| Entry Mode Set                     | 0                | 0  | 0   | 0   | 0   | 0   | 0   | 1   | I/D | S   | Assign cursor moving direction and enable the shift of entire display   | 38μs                            |
| Display ON/OFF Control             | 0                | 0  | 0   | 0   | 0   | 0   | 1   | D   | C   | B   | Set display(D), cursor(C), and blinking of cursor(B) on/off control bit.  | 38μs                            |
| Cursor or Display Shift            | 0                | 0  | 0   | 0   | 0   | 1   | S/C | R/L | -   | -   | Set cursor moving and display shift control bit, and the direction, without changing of DDRAM data.                                   | 38μs                            |
| Function Set                       | 0                | 0  | 0   | 0   | 1   | DL  | N   | F   | -   | -   | Set interface data length (DL: 8-bit/4-bit), numbers of display line (N: 2-line/1-line) and, display font type (F:5x10 dots/5x8 dots) | 38μs                            |
| Set CGRAM Address                  | 0                | 0  | 0   | 1   | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | Set CGRAM address in address counter.   | 38μs                            |
| Set DDRAM Address                  | 0                | 0  | 1   | AC6 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | Set DDRAM address in counter  | 38μs                            |
| Read Busy Flag and Address Counter | 0                | 1  | BF  | AC6 | AC5 | AC4 | AC3 | AC2 | AC1 | AC0 | Whether during internal operation or not can be known by reading BF. The contents of address counter can also be read.                |                                 |
| Write Data to RAM                  | 1                | 0  | D7  | D6  | D5  | D4  | D3  | D2  | D1  | D0  | Write data into internal RAM (DDRAM/CGRAM).   | 38μs                            |
| Read Data from RAM                 | 1                | 1  | D7  | D6  | D5  | D4  | D3  | D2  | D1  | D0  | Read data from internal RAM (DDRAM/CGRAM).  | 38μs                            |

**Note:** "-": don't care



**5.4. 8-Bit Operation and 8-Digit 1-Line Display (Using Internal Reset)**

| No. | Instruction   | Display  | Operation   |
|-----|---|----------|---|
| 1   | Power on. (SPLC780C starts initializing)                                      |          | Power on reset. No display.   |
| 2   | Function set<br>RS R/W DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0<br>0 0 0 0 1 1 0 0 X X |          | Set to 8-bit operation and select 1-line display line and character font.   |
| 3   | Display on / off control<br>0 0 0 0 0 0 1 1 1 0                               | —        | Display on.<br>Cursor appear.   |
| 4   | Entry mode set<br>0 0 0 0 0 0 0 1 1 0   | —        | Increase address by one.<br>It will shift the cursor to the right when writing to the DD RAM/CG RAM.<br>Now the display has no shift. |
| 5   | Write data to CG RAM / DD RAM<br>1 0 0 1 0 1 0 1 1 1                          | W_       | Write " W ".<br>The cursor is incremented by one and shifted to the right.  |
| 6   | Write data to CG RAM / DD RAM<br>1 0 0 1 0 0 0 1 0 1                          | WE_      | Write " E ".<br>The cursor is incremented by one and shifted to the right.  |
| 7   | :   | :        |   |
| 8   | Write data to CG RAM / DD RAM<br>1 0 0 1 0 0 0 1 0 1                          | WELCOME_ | Write " E ".<br>The cursor is incremented by one and shifted to the right.  |
| 9   | Entry mode set<br>0 0 0 0 0 0 0 1 1 1   | WELCOME_ | Set mode for display shift when writing   |
| 10  | Write data to CG RAM / DD RAM<br>1 0 0 0 1 0 0 0 0 0                          | ELCOME_  | Write " "(space).<br>The cursor is incremented by one and shifted to the right.   |
| 11  | Write data to CG RAM / DD RAM<br>1 0 0 1 0 0 0 0 1 1                          | LCOME C_ | Write " C ".<br>The cursor is incremented by one and shifted to the right.  |
| 12  | :   | :        |   |
| 13  | Write data to CG RAM / DD RAM<br>1 0 0 1 0 1 1 0 0 1                          | COMPANY_ | Write " Y ".<br>The cursor is incremented by one and shifted to the right.  |
| 14  | Cursor or display shift<br>0 0 0 0 0 1 0 0 X X                                | COMPANY_ | Only shift the cursor's position to the left (Y).   |
| 15  | Cursor or display shift<br>0 0 0 0 0 1 0 0 X X                                | COMPANY_ | Only shift the cursor's position to the left (M).   |
| 16  | Write data to CG RAM / DD RAM<br>1 0 0 1 0 0 1 1 1 0                          | OMPANY_  | Write " N ".<br>The display moves to the left.  |
| 17  | Cursor or display shift<br>0 0 0 0 0 1 1 1 X X                                | COMPANY_ | Shift the display and the cursor's position to the right.   |
| 18  | Cursor or display shift<br>0 0 0 0 0 1 0 1 X X                                | OMPANY_  | Shift the display and the cursor's position to the right.   |
| 19  | Write data to CG RAM / DD RAM<br>1 0 0 1 0 0 0 0 0 0                          | COMPANY_ | Write " "(space).<br>The cursor is incremented by one and shifted to the right.   |
| 20  | :   | :        | :   |
| 21  | Return home<br>0 0 0 0 0 0 0 0 1 0  | WELCOME_ | Both the display and the cursor return to the original position (address 0).  |

**5.5. 4-Bit Operation and 8-Digit 1-Line Display (Using Internal Reset)**

| No. | Instruction  | Display       | Operation   |
|-----|--|---------------|---|
| 1   | Power on.<br>(SPLC780C starts initializing)                            | <div></div>   | Power on reset. No display.   |
| 2   | Function set<br>RS R/W DB7 DB6 DB5 DB4<br><div><div>000010</div></div> | <div></div>   | Set to 4-bit operation.   |
| 3   | <div><div>000010</div><div>0000XX</div></div>                          | <div></div>   | Set to 4-bit operation and select 1-line display line and character font.   |
| 4   | <div><div>000000</div><div>001110</div></div>                          | <div>-</div>  | Display on.<br>Cursor appears.  |
| 5   | <div><div>000000</div><div>000110</div></div>                          | <div>-</div>  | Increase address by one.<br>It will shift the cursor to the right when writing to the DD RAM / CG RAM.<br>Now the display has no shift. |
| 6   | <div><div>100101</div><div>100111</div></div>                          | <div>W-</div> | Write " W ".<br>The cursor is incremented by one and shifted to the right.  |

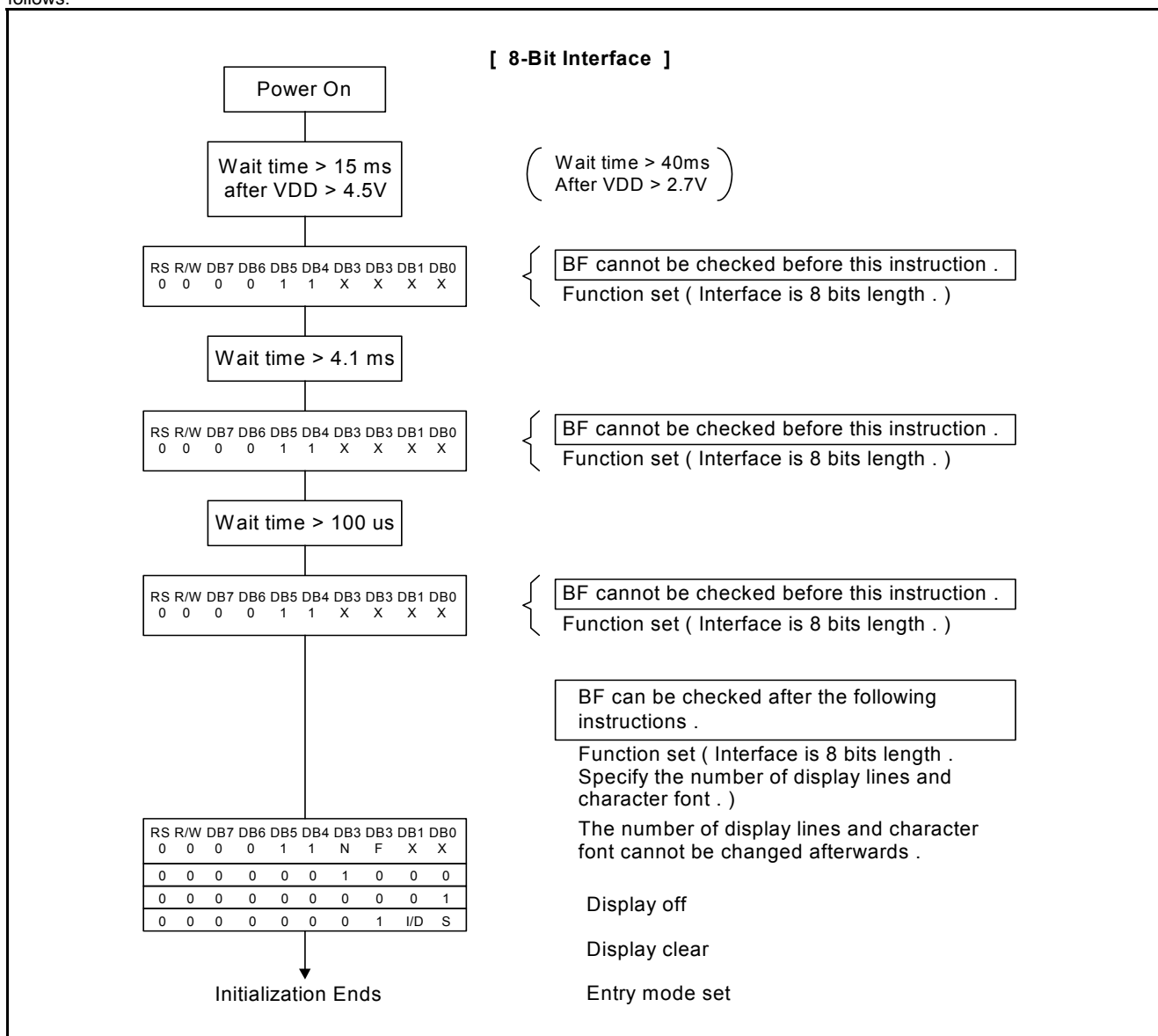
**5.6. 8-Bit Operation and 8-Digit 2-Line Display (Using Internal Reset)**

| No. | Instruction   | Display                               | Operation   |
|-----|---|---------------------------------------|---|
| 1   | Power on.<br>(SPLC780C starts initializing)   | <div></div> <div></div>               | Power on reset. No display.   |
| 2   | Function set<br>RS R/W DB7 DB6 DB5 DB4 DB3 DB2 DB1 DB0<br><div><div>0</div><div>0</div><div>0</div><div>0</div><div>1</div><div>1</div><div>1</div><div>0</div><div>X</div><div>X</div></div> | <div></div> <div></div>               | Set to 8-bit operation and select 2-line display line and 5 x 8 dot character font.   |
| 3   | Display on / off control<br><div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div><div>1</div><div>1</div><div>1</div><div>0</div></div>                               | <div></div> <div></div>               | Display on.<br>Cursor appear.   |
| 4   | Entry mode set<br><div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div><div>1</div><div>1</div><div>0</div></div>   | <div></div> <div></div>               | Increase address by one.<br>It will shift the cursor to the right when writing to the DD RAM / CG RAM.<br>Now the display has no shift. |
| 5   | Write data to CG RAM / DD RAM<br><div><div>1</div><div>0</div><div>0</div><div>1</div><div>0</div><div>1</div><div>0</div><div>1</div><div>1</div><div>1</div></div>                          | <div>W</div> <div></div>              | Write " W ".<br>The cursor is incremented by one and shifted to the right.  |
| 6   | :   | :                                     | :   |
| 7   | Write data to CG RAM / DD RAM<br><div><div>1</div><div>0</div><div>0</div><div>1</div><div>0</div><div>0</div><div>0</div><div>1</div><div>0</div><div>1</div></div>                          | <div>WELCOME</div> <div></div>        | Write " E ".<br>The cursor is incremented by one and shifted to the right.  |
| 8   | Set DD RAM address<br><div><div>0</div><div>0</div><div>1</div><div>1</div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div><div>0</div></div>                                     | <div>WELCOME</div> <div></div>        | It sets DD RAM's address.<br>The cursor is moved to the beginning position of the 2nd line.   |
| 9   | Write data to CG RAM / DD RAM<br><div><div>1</div><div>0</div><div>0</div><div>1</div><div>0</div><div>1</div><div>0</div><div>1</div><div>0</div><div>0</div></div>                          | <div>WELCOME</div> <div>T</div>       | Write " T ".<br>The cursor is incremented by one and shifted to the right.  |
| 10  | :   | :                                     | :   |
| 11  | Write data to CG RAM / DD RAM<br><div><div>1</div><div>0</div><div>0</div><div>1</div><div>0</div><div>1</div><div>0</div><div>1</div><div>0</div><div>0</div></div>                          | <div>WELCOME</div> <div>TO PART</div> | Write " T ".<br>The cursor is incremented by one and shifted to the right.  |

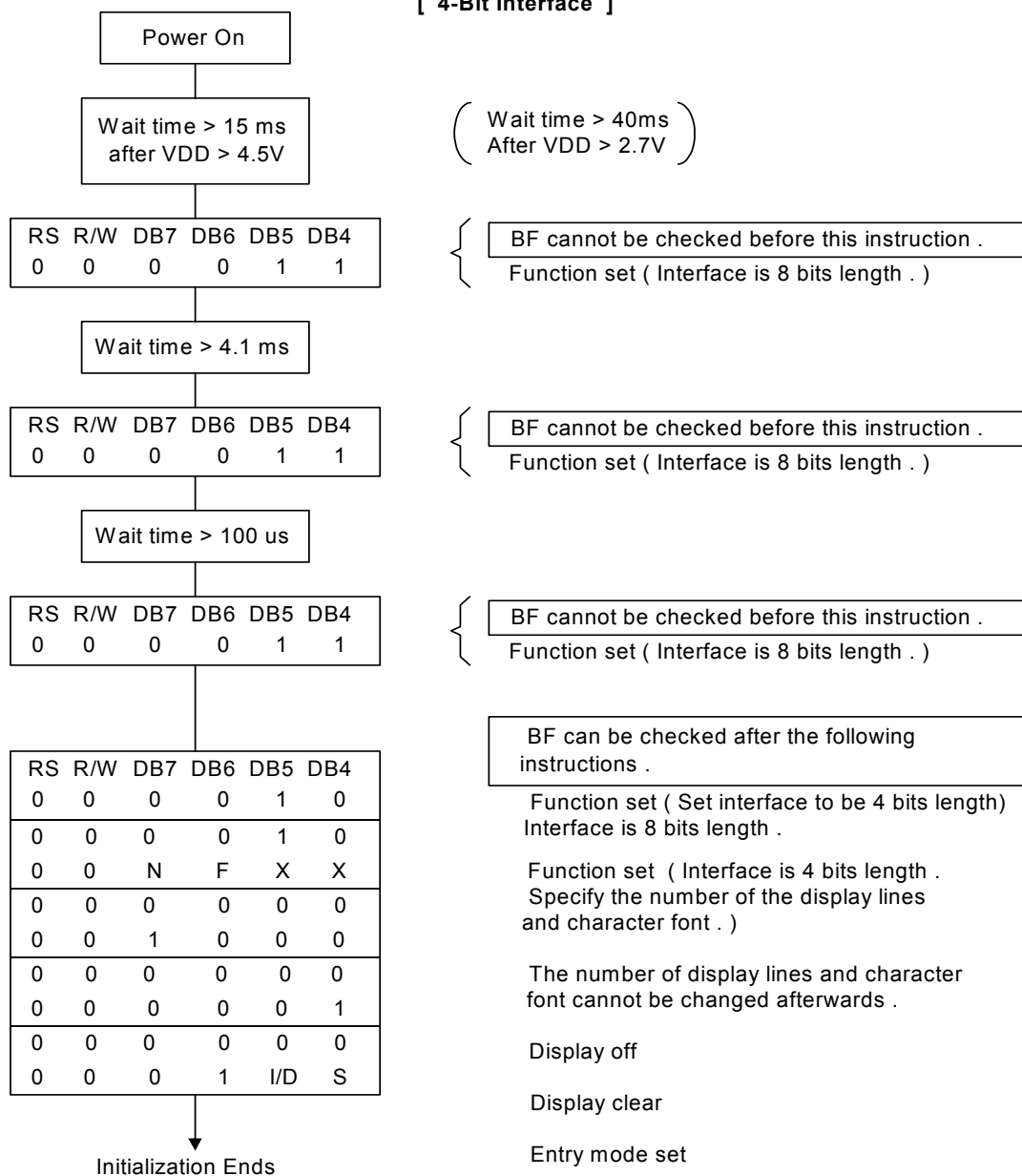
| No. | Instruction  | Display             | Operation  |
|-----|--|---------------------|--|
| 12  | Entry mode set<br>0 0 0 0 0 0 0 1 1 1                | WELCOME<br>TO PART_ | When writing, it sets mode for the display shift.                            |
| 13  | Write data to CG RAM / DD RAM<br>1 0 0 1 0 1 1 0 0 1 | ELCOME<br>O PARTY_  | Write " Y ".<br>The cursor is incremented by one and shifted to the right.   |
| 14  | :  | :                   | :  |
| 15  | Return home<br>0 0 0 0 0 0 0 0 1 0                   | WELCOME<br>TO PARTY | Both the display and the cursor return to the original position (address 0). |

## 5.7. Reset Function

At power on, SPLC780C starts the internal auto-reset circuit and executes the initial instructions. The initial procedures are shown as follows:



## [ 4-Bit Interface ]





The following diagram shows the SPLC780C character patterns:

Correspondence between Character Codes and Character Patterns.

|  |   | Higher 4-bit (D4 to D7) of Character Code (Hexadecimal) |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|--|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|--|
|  |   | 0   | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | A | B | C | D | E | F |  |
| Lower 4-bit (D0 to D3) of Character Code (Hexadecimal) | 0 | CG RAM (1)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 1 | CG RAM (2)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 2 | CG RAM (3)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 3 | CG RAM (4)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 4 | CG RAM (5)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 5 | CG RAM (6)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 6 | CG RAM (7)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 7 | CG RAM (8)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 8 | CG RAM (1)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | 9 | CG RAM (2)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | A | CG RAM (3)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | B | CG RAM (4)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | C | CG RAM (5)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | D | CG RAM (6)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | E | CG RAM (7)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |
|  | F | CG RAM (8)  |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |  |

The relationships between Character Generator RAM Addresses, Character Generator RAM Data (character patterns), and Character Codes are depicted as follows:


### 5.12.1. 5 x 8 dot character patterns

| Character Code<br>( DD RAM Data ) |    |    |    |    |    |    |    | CG RAM<br>Address |    |    |    |    |    | Character Patterns<br>( CG RAM Data ) |    |    |    |    |    |    |    |
|-----------------------------------|----|----|----|----|----|----|----|-------------------|----|----|----|----|----|---------------------------------------|----|----|----|----|----|----|----|
| b7                                | b6 | b5 | b4 | b3 | b2 | b1 | b0 | b5                | b4 | b3 | b2 | b1 | b0 | b7                                    | b6 | b5 | b4 | b3 | b2 | b1 | b0 |
| 0                                 | 0  | 0  | 0  | X  | 0  | 0  | 0  | 0                 | 0  | 0  | 0  | 0  | 0  | X                                     | X  | X  | 1  | 1  | 1  | 1  | 1  |
|                                   |    |    |    |    |    |    |    |                   |    |    | 0  | 0  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 0  | 1  | 0  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 0  | 1  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 0  | 0  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 0  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 1  | 0  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 1  | 1  |                                       |    |    | 0  | 0  |    |    |    |
| 0                                 | 0  | 0  | 0  | X  | 0  | 0  | 1  | 0                 | 0  | 1  | 0  | 0  | 0  | X                                     | X  | X  | 0  | 1  | 1  | 1  | 0  |
|                                   |    |    |    |    |    |    |    |                   |    |    | 0  | 0  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 0  | 1  | 0  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 0  | 1  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 0  | 0  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 0  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 1  | 0  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    | 1  | 1  | 1  |                                       |    |    | 0  | 0  |    |    |    |
|                                   |    |    |    |    |    |    |    |                   |    |    |    |    |    |                                       |    |    |    |    |    |    |    |

Character Pattern Example (1)

Cursor Position ←

Character Pattern Example (2)

**Note1:**  It means that the bit0~2 of the character code correspond to the bit3~5 of the CG RAM address.

**Note2:**  These areas are not used for display, but can be used for the general data RAM.

**Note3:** When all of the bit4-7 of the character code are 0, CG RAM character patterns are selected.

**Note4:** " 1 " : Selected, " 0 " : No selected, " X " : Do not care (0 or 1).

**Note5:** For example (1), set character code (b2 = b1 = b0 = 0, b3 = 0 or 1, b7-b4 = 0) to display " T ". That means character code (00) 16, and (08) 16 can display " T " character.


**Note6:** The bits 0-2 of the character code RAM is the character pattern line position. The 8th line is the cursor position and display is formed by logical OR with the cursor.


### 5.12.2. 5 X 10 dot character patterns

| Character Code<br>( DD RAM Data ) |    |    |    |    |    |    |    | CG RAM<br>Address |    |    |    |    |    | Character Patterns<br>( CG RAM Data ) |     |     |     |     |     |     |     |
|-----------------------------------|----|----|----|----|----|----|----|-------------------|----|----|----|----|----|---------------------------------------|-----|-----|-----|-----|-----|-----|-----|
| b7                                | b6 | b5 | b4 | b3 | b2 | b1 | b0 | b5                | b4 | b3 | b2 | b1 | b0 | b7                                    | b6  | b5  | b4  | b3  | b2  | b1  | b0  |
| 0                                 | 0  | 0  | 0  | X  | 0  | 0  | X  | 0                 | 0  | 0  | 0  | 0  | 0  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 0  | 0  | 1  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 0  | 1  | 0  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 0  | 1  | 1  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 1  | 0  | 0  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 1  | 0  | 1  | X                                     | X   | X   | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 1  | 1  | 0  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 0  | 1  | 1  | 1  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 0  | 0  | 0  | ---                                   | --- | --- | 1   | 0   | 0   | 0   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 0  | 0  | 1  | ---                                   | --- | --- | 1   | 1   | 1   | 1   | 1   |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 0  | 1  | 0  | ---                                   | --- | --- | 0   | 0   | 0   | 0   | 0   |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 0  | 1  | 1  | ---                                   | --- | --- | --- | --- | --- | --- | --- |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 1  | 0  | 0  | ---                                   | --- | --- | --- | --- | --- | --- | --- |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 1  | 0  | 1  | X                                     | X   | X   | X   | X   | X   | X   | X   |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 1  | 1  | 0  | ---                                   | --- | --- | --- | --- | --- | --- | --- |
|                                   |    |    |    |    |    |    |    |                   |    | 1  | 1  | 1  | 1  | ---                                   | --- | --- | --- | --- | --- | --- | --- |

Character Pattern Example (1)

Cursor Position

**Note1:**  It means that the bit1~2 of the character code correspond to the bit4~5 of the CG RAM address.

**Note2:**  These areas are not used for display, but can be used for the general data RAM.

**Note3:** When all of the bit4-7 of the character code are 0, CG RAM character patterns are selected.

**Note4:** " 1 ": Selected, " 0 ": No selected, " X ": Do not care (0 or 1).

**Note5:** For example (1), set character code (b2 = b1 = 0, b3 = b0 = 0 or 1, b7-b4 = 0) to display " U ". That means all of the character codes (00) 16, (01) 16, (08) 16, and (09) 16 can display " U " character.

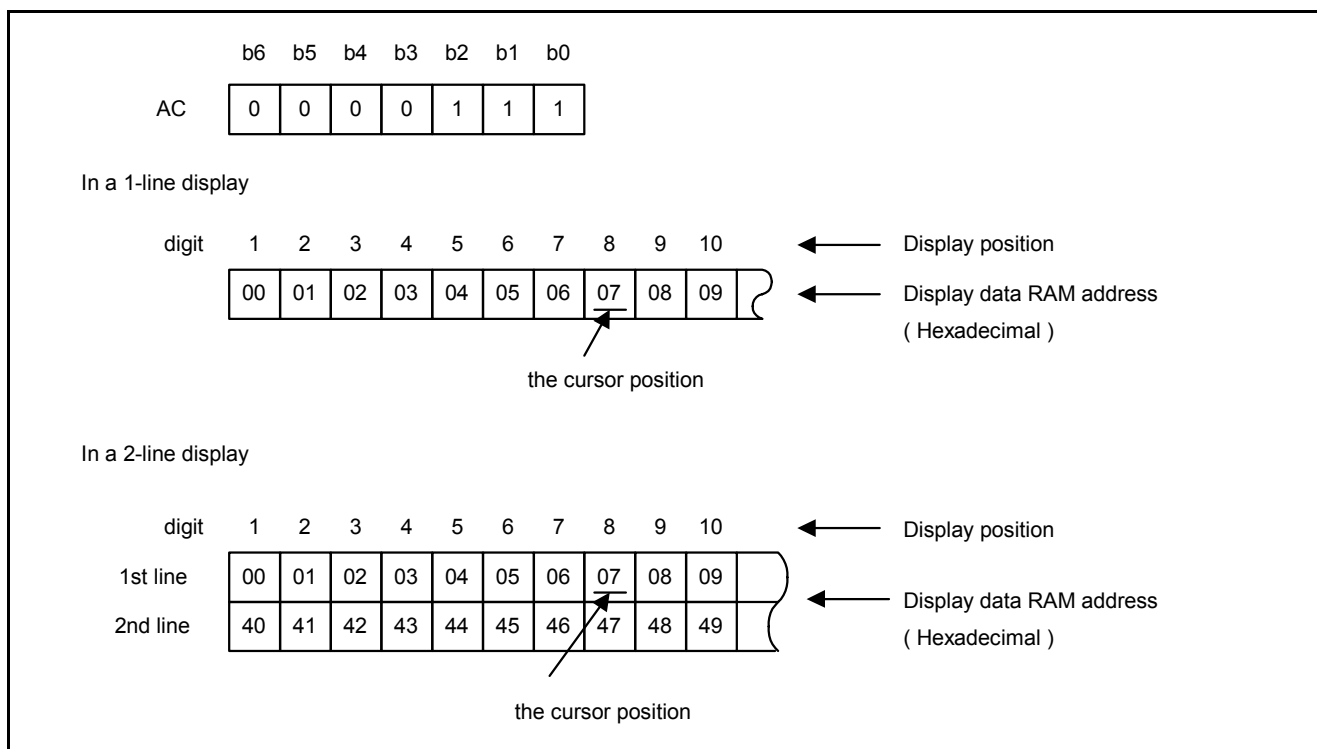
**Note6:** The bits 0-3 of the character code RAM is the character pattern line position. The 11th line is the cursor position and display is formed by logical OR with the cursor.



## 5.13. Cursor/Blink Control Circuit

This circuit generates the cursor or blink in the cursor / blink control circuit. The cursor or the blink appears in the digit at the Display Data RAM Address defined in the Address Counter.

When the Address Counter is (07) 16, the cursor position is shown as belows:



## 5.14. Interfacing to MPU

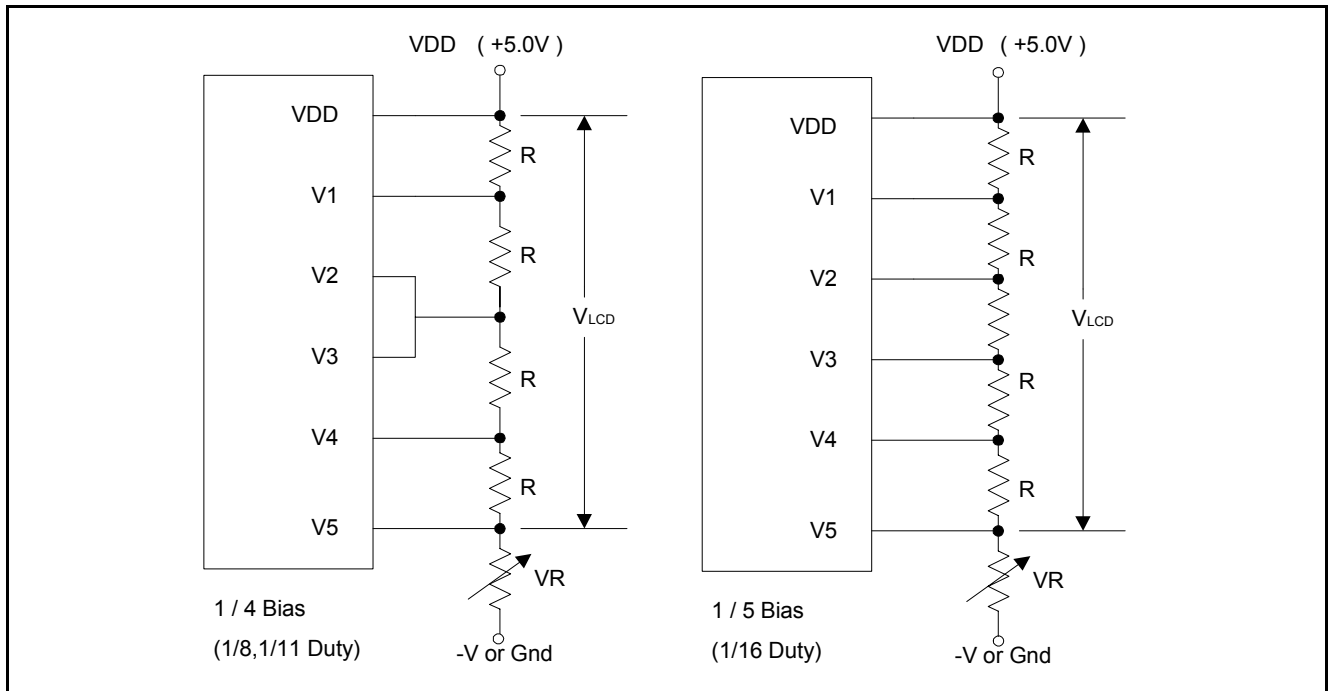
There are two types of data operations: 4-bit and 8-bit operations. Using 4-bit MPU, the interfacing 4-bit data is transferred by 4-busline (DB4 to DB7). Thus, DB0 to DB3 bus lines are not used. Using 4-bit MPU to interface 8-bit data requires two times transferring. First, the higher 4-bit data is transferred by 4-busline (for 8-bit operation, DB7 to DB4). Secondly, the lower 4-bit data is transferred by 4-busline (for 8-bit operation, DB3 to DB0). For 8-bit MPU, the 8-bit data is transferred by 8-buslines (DB0 to DB7).

## 5.15. Supply Voltage for LCD Drive

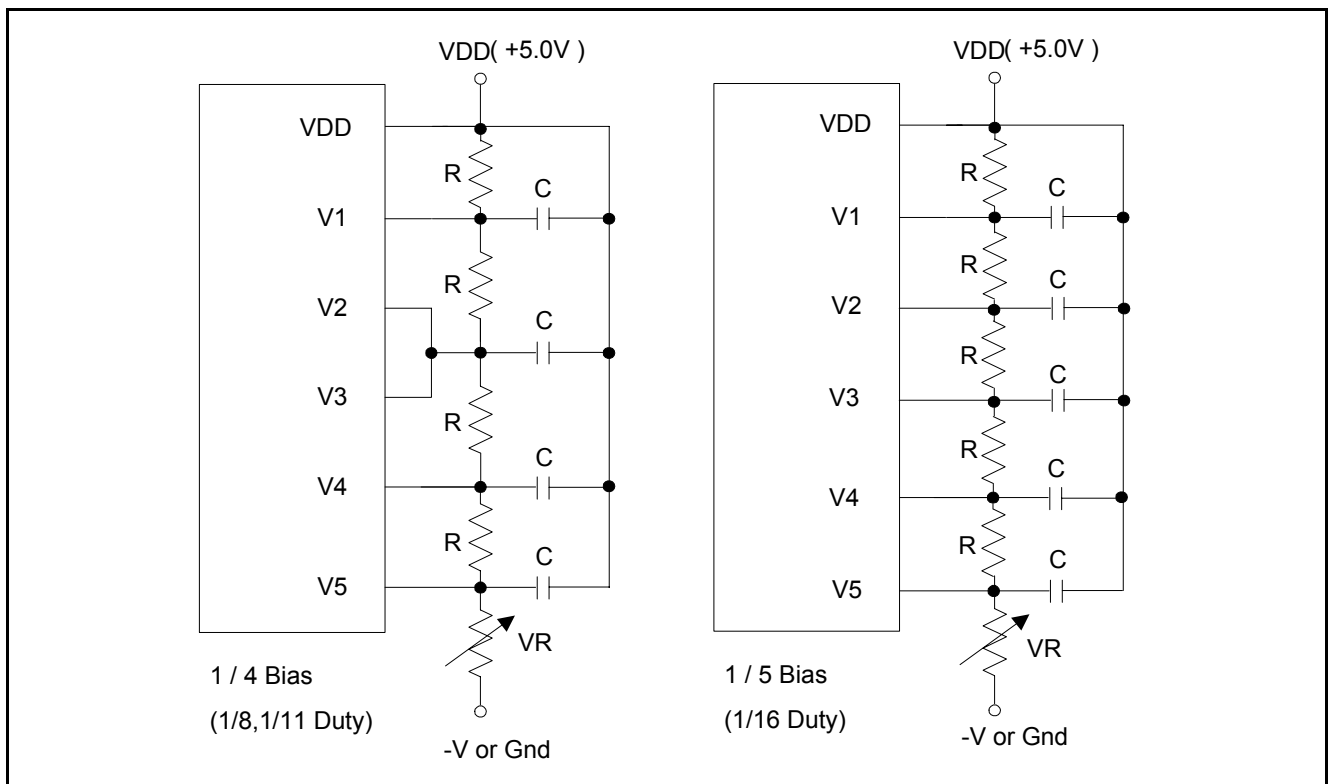
Different voltages can be supplied to SPLC780C's pins (V5 - 1) for obtaining LCD drive-waveform. The relationships between bias, duty factor and supply voltages are shown as belows:

| Duty Factor<br>Supply Voltage | 1/8, 1/11           | 1/16                |
|-------------------------------|---------------------|---------------------|
|                               | 1/4                 | 1/5                 |
| V1                            | $VDD - 1/4 V_{LCD}$ | $VDD - 1/5 V_{LCD}$ |
| V2                            | $VDD - 1/2 V_{LCD}$ | $VDD - 2/5 V_{LCD}$ |
| V3                            | $VDD - 1/2 V_{LCD}$ | $VDD - 3/5 V_{LCD}$ |
| V4                            | $VDD - 3/4 V_{LCD}$ | $VDD - 4/5 V_{LCD}$ |
| V5                            | $VDD - V_{LCD}$     | $VDD - V_{LCD}$     |

5.15.1. The power connections for LCD (1/4 Bias, 1/5 Bias) are shown belows:



The bypass-capacitor improves the LCD display quality.



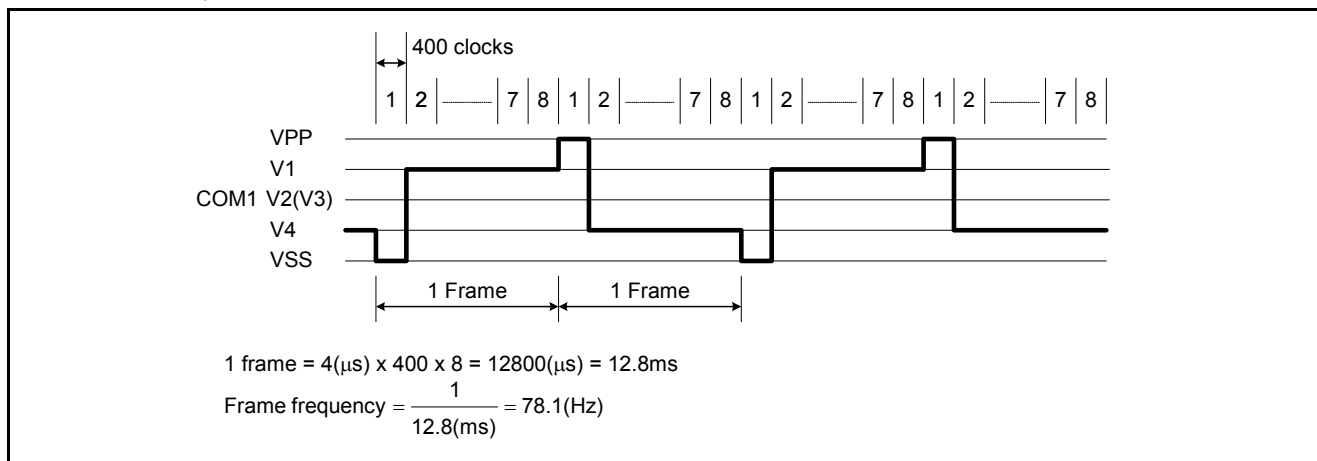
The bias voltage must have the following relations:

$$VDD > V1 > V2 \geq V3 > V4 > V5.$$

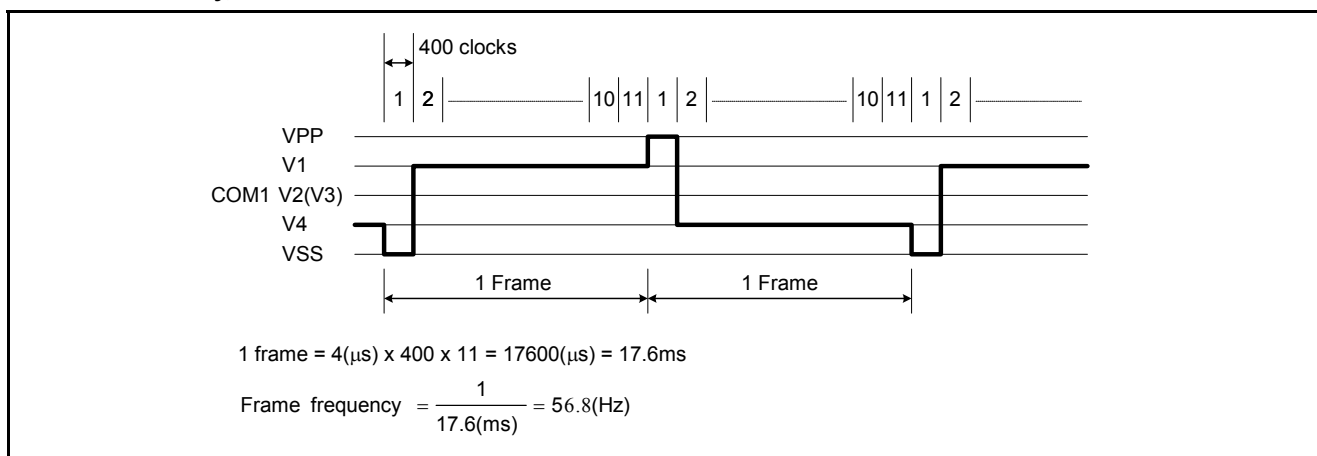
### 5.15.2. The relationship between LCD frame's frequency and oscillator's frequency.

(Assume the oscillation frequency is 250KHz, 1 clock cycle time = 4.0μs)

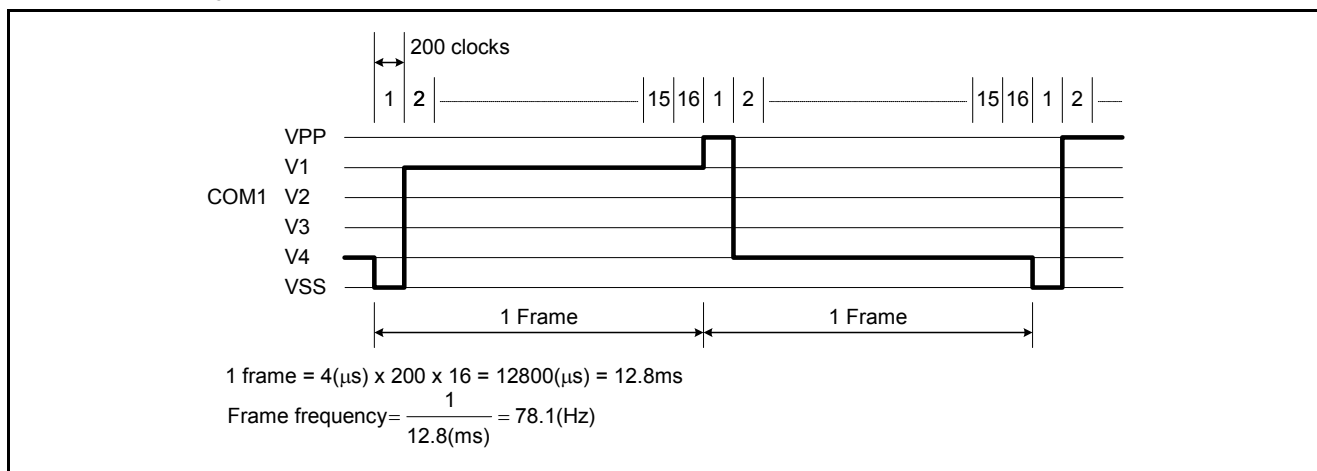
#### 5.15.2.1. 1/8 Duty, TYPE-B waveform



#### 5.15.2.2. 1/11 Duty, TYPE-B waveform



#### 5.15.2.3. 1/16 Duty, TYPE-B waveform



## 5.16. REGISTER --- IR (Instruction Register) and DR (Data Register)

SPLC780C contains two 8-bit registers: Instruction Register (IR) and Data Register (DR). Using combinations of the RS pin and the R/W pin selects the IR and DR, see below:

| RS | R/W | Operation  |
|----|-----|--|
| 0  | 0   | IR write (Display clear, etc.)                               |
| 0  | 1   | Read busy flag (DB7) and Address Counter (DB0 - DB6)         |
| 1  | 0   | DR write (DR to Display data RAM or Character generator RAM) |
| 1  | 1   | DR read (Display data RAM or Character generator RAM to DR)  |

The IR can be written by MPU, but it cannot be read by MPU.

## 5.17. Busy Flag (BF)

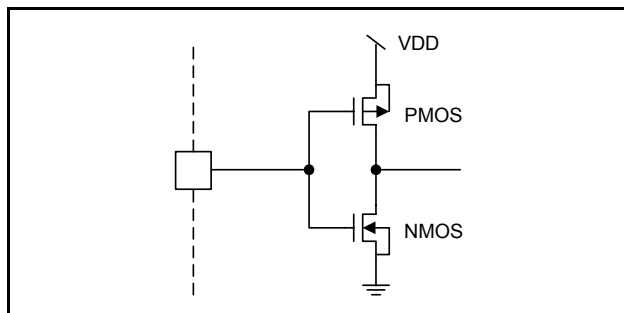
When RS = 0 and R/W = 1, the busy flag is output to DB7. As the busy flag = 1, SPLC780C is in busy state and does not accept any instruction until the busy flag = 0.

## 5.18. Address Counter (AC)

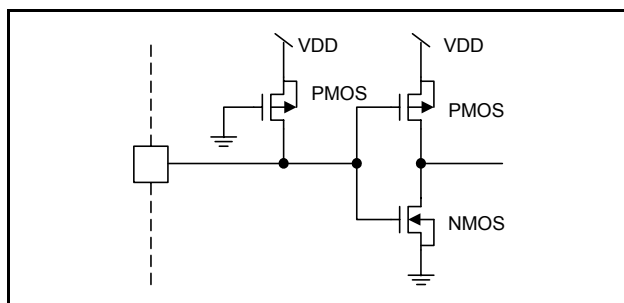
The Address Counter assigns addresses to Display Data RAM and Character Generator RAM. When an instruction for address is written in IR, the address information is sent from IR to AC. After writing to/reading from Display Data RAM or Character Generator RAM, AC is automatically incremented by one (or decremented by one). The contents of AC are output to DB0 - DB6 when RS = 0 and R/W = 1.

## 5.19. I/O Port Configuration

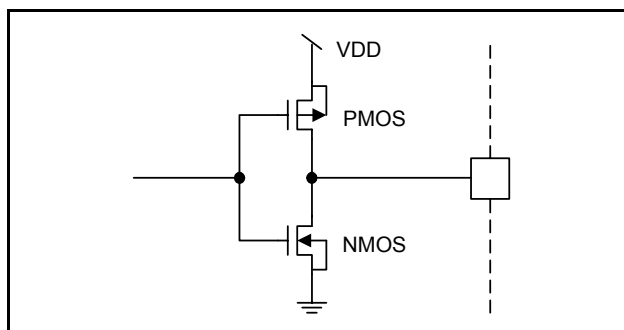
### 5.19.1. Input port: E



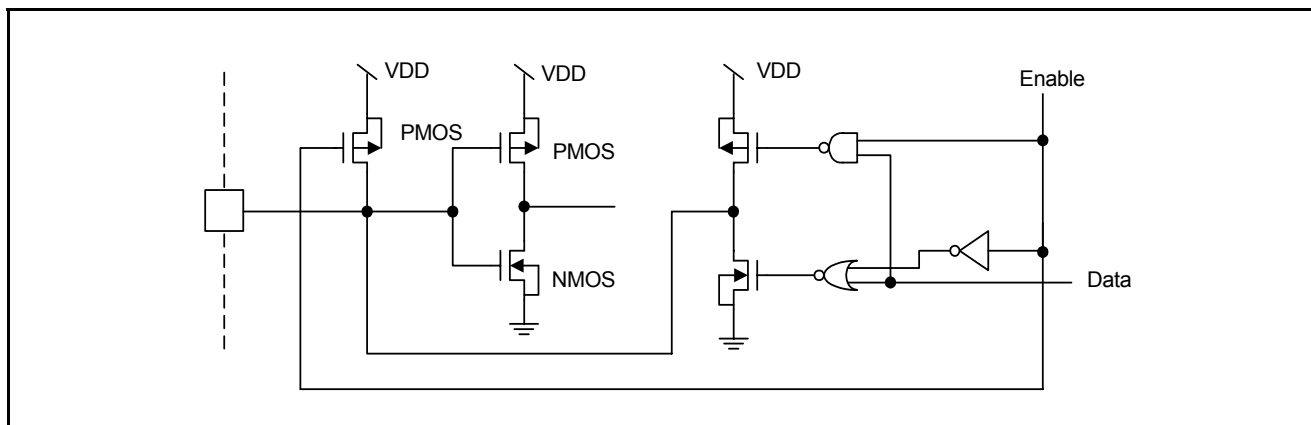
### 5.19.2. Input port: R / W, RS



### 5.19.3. Output port: CL1, CL2, M, D



### 5.19.4. Input / Output port: DB7 - 0



## 6. ELECTRICAL SPECIFICATIONS

### 6.1. Absolute Maximum Ratings

| Characteristics       | Symbol           | Ratings                 |
|-----------------------|------------------|-------------------------|
| Operating Voltage     | VDD              | -0.3V to +7.0V          |
| Driver Supply Voltage | V <sub>LCD</sub> | VDD - 12V to VDD + 0.3V |
| Input Voltage Range   | V <sub>IN</sub>  | -0.3V to VDD + 0.3V     |
| Operating Temperature | T <sub>A</sub>   | -30°C to +80°C          |
| Storage Temperature   | T <sub>STO</sub> | -55°C to +125°C         |

**Note:** Stresses beyond those given in the Absolute Maximum Rating table may cause operational errors or damage to the device. For normal operational conditions see AC/DC Electrical Characteristics.

### 6.2. DC Characteristics (VDD = 2.7V to 4.5V, T<sub>A</sub> = 25°C)

| Characteristics            | Symbol           | Limit   |      |        | Unit | Test Condition  |
|----------------------------|------------------|---------|------|--------|------|---|
|                            |                  | Min.    | Typ. | Max.   |      |   |
| Operating Current          | I <sub>DD</sub>  | -       | 0.2  | 0.4    | mA   | External clock (Note)   |
| Input High Voltage         | V <sub>IH1</sub> | 0.7VDD  | -    | VDD    | V    | Pins: (E, RS, R/W, DB0 - DB7)   |
| Input Low Voltage          | V <sub>IL1</sub> | -0.3    | -    | 0.55   | V    |   |
| Input High Voltage         | V <sub>IH2</sub> | 0.7VDD  | -    | VDD    | V    | Pin OSC1  |
| Input Low Voltage          | V <sub>IL2</sub> | -0.2    | -    | 0.2VDD | V    |   |
| Input High Current         | I <sub>IH</sub>  | -1.0    | -    | 1.0    | μA   | Pins: (RS, R/W, DB0 - DB7)<br>VDD = 3.0V                              |
| Input Low Current          | I <sub>IL</sub>  | -5.0    | -15  | -30    | μA   |   |
| Output High Voltage (TTL)  | V <sub>OH1</sub> | 0.75VDD | -    | -      | V    | I <sub>OH</sub> = -0.1mA<br>Pins: DB0 - DB7                           |
| Output Low Voltage (TTL)   | V <sub>OL1</sub> | -       | -    | 0.2VDD | V    | I <sub>OL</sub> = 0.1mA<br>Pins: DB0 - DB7                            |
| Output High Voltage (CMOS) | V <sub>OH2</sub> | 0.8VDD  | -    | -      | V    | I <sub>OH</sub> = -40μA,<br>Pins: CL1, CL2, M, D                      |
| Output Low Voltage (CMOS)  | V <sub>OL2</sub> | -       | -    | 0.2VDD | V    | I <sub>OL</sub> = 40μA, Pins:<br>CL1, CL2, M, D                       |
| Driver ON Resistance (COM) | R <sub>COM</sub> | -       | -    | 20     | KΩ   | I <sub>O</sub> = ±50μA, V <sub>LCD</sub> = 4.0V<br>Pins: COM1 - COM16 |
| Driver ON Resistance (SEG) | R <sub>SEG</sub> | -       | -    | 30     | KΩ   | I <sub>O</sub> = ±50μA, V <sub>LCD</sub> = 4.0V<br>Pins: SEG1 - SEG40 |
| LCD Voltage                | V <sub>LCD</sub> | 3.0     | -    | 11     | V    | VDD-V5, 1/4 bias or 1/5 bias  |

**Note:** F<sub>OSC</sub> = 250KHz, VDD = 3.0V, pin E = "L", RS, R/W, DB0 - DB7 are open, all outputs are no loads.

### 6.3. AC Characteristics (VDD = 2.7V to 4.5V, T<sub>A</sub> = 25°C)

#### 6.3.1. Internal clock operation

| Characteristics | Symbol            | Limit |      |      | Unit | Test Condition           |
|-----------------|-------------------|-------|------|------|------|--------------------------|
|                 |                   | Min.  | Typ. | Max. |      |                          |
| OSC Frequency   | F <sub>OSC1</sub> | 190   | 270  | 350  | KHz  | VDD = 3.0V, Rf = 75KΩ±2% |

#### 6.3.2. External clock operation

| Characteristics    | Symbol                          | Limit |      |      | Unit | Test Condition |
|--------------------|---------------------------------|-------|------|------|------|----------------|
|                    |                                 | Min.  | Typ. | Max. |      |                |
| External Frequency | F <sub>OSC2</sub>               | 125   | 250  | 350  | KHz  |                |
| Duty Cycle         |                                 | 45    | 50   | 55   | %    |                |
| Rise/Fall Time     | t <sub>r</sub> , t <sub>f</sub> | -     | -    | 0.2  | μs   |                |

#### 6.3.3. Write mode (Writing data from MPU to SPLC780C)

| Characteristics    | Symbol                          | Limit |      |      | Unit | Test Condition   |
|--------------------|---------------------------------|-------|------|------|------|------------------|
|                    |                                 | Min.  | Typ. | Max. |      |                  |
| E Cycle Time       | t <sub>C</sub>                  | 1000  | -    | -    | ns   | Pin E            |
| E Pulse Width      | t <sub>PW</sub>                 | 450   | -    | -    | ns   | Pin E            |
| E Rise/Fall Time   | t <sub>R</sub> , t <sub>F</sub> | -     | -    | 25   | ns   | Pin E            |
| Address Setup Time | t <sub>SP1</sub>                | 60    | -    | -    | ns   | Pins: RS, R/W, E |
| Address Hold Time  | t <sub>HD1</sub>                | 20    | -    | -    | ns   | Pins: RS, R/W, E |
| Data Setup Time    | t <sub>SP2</sub>                | 195   | -    | -    | ns   | Pins: DB0 - DB7  |
| Data Hold Time     | t <sub>HD2</sub>                | 10    | -    | -    | ns   | Pins: DB0 - DB7  |

#### 6.3.4. Read mode (Reading data from SPLC780C to MPU)

| Characteristics        | Symbol                          | Limit |      |      | Unit | Test Condition   |
|------------------------|---------------------------------|-------|------|------|------|------------------|
|                        |                                 | Min.  | Typ. | Max. |      |                  |
| E Cycle Time           | t <sub>C</sub>                  | 1000  | -    | -    | ns   | Pin E            |
| E Pulse Width          | t <sub>W</sub>                  | 450   | -    | -    | ns   | Pin E            |
| E Rise/Fall Time       | t <sub>R</sub> , t <sub>F</sub> | -     | -    | 25   | ns   | Pin E            |
| Address Setup Time     | t <sub>SP1</sub>                | 60    | -    | -    | ns   | Pins: RS, R/W, E |
| Address Hold Time      | t <sub>HD1</sub>                | 20    | -    | -    | ns   | Pins: RS, R/W, E |
| Data Output Delay Time | t <sub>D</sub>                  | -     | -    | 360  | ns   | Pins: DB0 - DB7  |
| Data hold time         | t <sub>HD2</sub>                | 5.0   | -    | -    | ns   | Pin DB0 - DB7    |

**6.4. DC Characteristics (VDD = 4.5V to 5.5V, T<sub>A</sub> = 25°C)**

| Characteristics            | Symbol           | Limit  |      |        | Unit | Test Condition  |
|----------------------------|------------------|--------|------|--------|------|---|
|                            |                  | Min.   | Typ. | Max.   |      |   |
| Operating Current          | I <sub>DD</sub>  | -      | 0.55 | 0.8    | mA   | External clock (Note)   |
| Input High Voltage         | V <sub>IH1</sub> | 2.2    | -    | VDD    | V    | Pins: (E, RS, R/W, DB0 - DB7)   |
| Input Low Voltage          | V <sub>IL1</sub> | -0.3   | -    | 0.6    | V    |   |
| Input High Voltage         | V <sub>IH2</sub> | VDD-1  | -    | VDD    | V    | Pin OSC1  |
| Input Low Voltage          | V <sub>IL2</sub> | -0.2   | -    | 1.0    | V    | Pin OSC1  |
| Input High Current         | I <sub>IH</sub>  | -2.0   | -    | 2.0    | μA   | Pins: (RS, R/W, DB0 - DB7)<br>VDD = 5.0V                              |
| Input Low Current          | I <sub>IL</sub>  | -20    | -50  | -100   | μA   |   |
| Output High Voltage (TTL)  | V <sub>OH1</sub> | 2.4    | -    | VDD    | V    | I <sub>OH</sub> = - 0.1mA<br>Pins: DB0 - DB7                          |
| Output Low Voltage (TTL)   | V <sub>OL1</sub> | -      | -    | 0.4    | V    | I <sub>OL</sub> = 0.1mA<br>Pins: DB0 - DB7                            |
| Output High Voltage (CMOS) | V <sub>OH2</sub> | 0.9VDD | -    | VDD    | V    | I <sub>OH</sub> = - 40μA,<br>Pins: CL1, CL2, M, D                     |
| Output Low Voltage (CMOS)  | V <sub>OL2</sub> | -      | -    | 0.1VDD | V    | I <sub>OL</sub> = 40μA, Pins:<br>CL1, CL2, M, D                       |
| Driver ON Resistance (COM) | R <sub>COM</sub> | -      | -    | 20     | KΩ   | I <sub>O</sub> = ±50μA, V <sub>LCD</sub> = 4.0V<br>Pins: COM1 - COM16 |
| Driver ON Resistance (SEG) | R <sub>SEG</sub> | -      | -    | 30     | KΩ   | I <sub>O</sub> = ±50μA, V <sub>LCD</sub> = 4.0V<br>Pins: SEG1 - SEG40 |
| LCD Voltage                | V <sub>LCD</sub> | 3.0    | -    | 11     | V    | VDD-V5, 1/4 bias or 1/5 bias  |

**Note:** F<sub>OSC</sub> = 250KHz, VDD = 5.0V, pin E = "L", RS, R/W, DB0 - DB7 are open, all outputs are no loads.

**6.5. AC Characteristics (VDD = 4.5V to 5.5V, T<sub>A</sub> = 25°C)**
**6.5.1. Internal clock operation**

| Characteristics | Symbol            | Limit |      |      | Unit | Test Condition                       |
|-----------------|-------------------|-------|------|------|------|--------------------------------------|
|                 |                   | Min.  | Typ. | Max. |      |                                      |
| OSC Frequency   | F <sub>OSC1</sub> | 190   | 270  | 350  | KHz  | VDD = 5.0V, R <sub>f</sub> = 91KΩ±2% |

**6.5.2. External clock operation**

| Characteristics    | Symbol                          | Limit |      |      | Unit | Test Condition |
|--------------------|---------------------------------|-------|------|------|------|----------------|
|                    |                                 | Min.  | Typ. | Max. |      |                |
| External Frequency | F <sub>OSC2</sub>               | 125   | 250  | 350  | KHz  |                |
| Duty Cycle         |                                 | 45    | 50   | 55   | %    |                |
| Rise/Fall Time     | t <sub>r</sub> , t <sub>f</sub> | -     | -    | 0.2  | μs   |                |

**6.5.3. Write mode (Writing Data from MPU to SPLC780C)**

| Characteristics    | Symbol     | Limit |      |      | Unit | Test Condition   |
|--------------------|------------|-------|------|------|------|------------------|
|                    |            | Min.  | Typ. | Max. |      |                  |
| E Cycle Time       | $t_C$      | 500   | -    | -    | ns   | Pin E            |
| E Pulse Width      | $t_{PW}$   | 230   | -    | -    | ns   | Pin E            |
| E Rise/Fall Time   | $t_R, t_F$ | -     | -    | 20   | ns   | Pin E            |
| Address Setup Time | $t_{SP1}$  | 40    | -    | -    | ns   | Pins: RS, R/W, E |
| Address Hold Time  | $t_{HD1}$  | 10    | -    | -    | ns   | Pins: RS, R/W, E |
| Data Setup Time    | $t_{SP2}$  | 80    | -    | -    | ns   | Pins: DB0 - DB7  |
| Data Hold Time     | $t_{HD2}$  | 10    | -    | -    | ns   | Pins: DB0 - DB7  |

**6.5.4. Read mode (Reading Data from SPLC780C to MPU)**

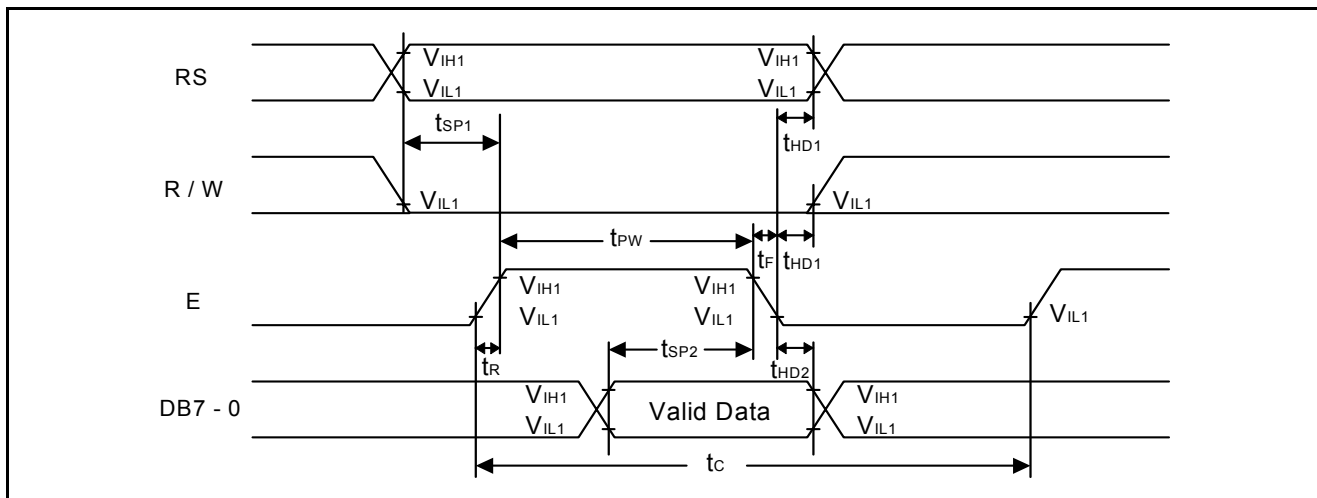
| Characteristics        | Symbol     | Limit |      |      | Unit | Test Condition   |
|------------------------|------------|-------|------|------|------|------------------|
|                        |            | Min.  | Typ. | Max. |      |                  |
| E Cycle Time           | $t_C$      | 500   | -    | -    | ns   | Pin E            |
| E Pulse Width          | $t_W$      | 230   | -    | -    | ns   | Pin E            |
| E Rise/Fall Time       | $t_R, t_F$ | -     | -    | 20   | ns   | Pin E            |
| Address Setup Time     | $t_{SP1}$  | 40    | -    | -    | ns   | Pins: RS, R/W, E |
| Address Hold Time      | $t_{HD1}$  | 10    | -    | -    | ns   | Pins: RS, R/W, E |
| Data Output Delay Time | $t_D$      | -     | -    | 120  | ns   | Pins: DB0 - DB7  |
| Data hold time         | $t_{HD2}$  | 5.0   | -    | -    | ns   | Pin DB0 - DB7    |

**6.5.5. Interface mode with LCD Driver (SPLC100A1)**

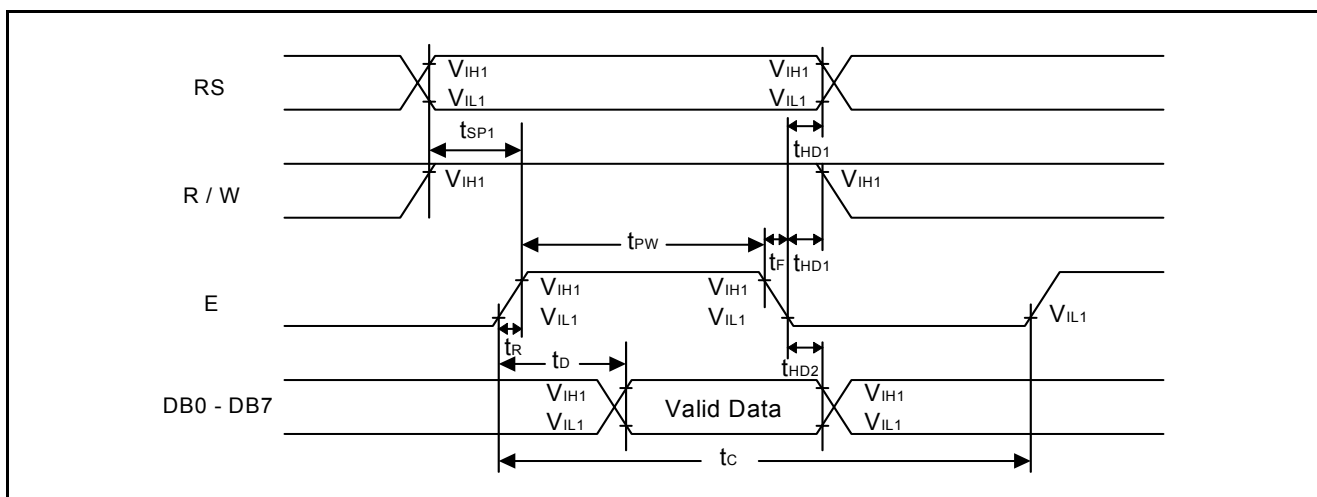
| Characteristics        | Symbol    | Limit |      |      | Unit | Test Condition |
|------------------------|-----------|-------|------|------|------|----------------|
|                        |           | Min.  | Typ. | Max. |      |                |
| Clock pulse width high | $t_{PWH}$ | 800   | -    | -    | ns   | Pins: CL1, CL2 |
| Clock pulse width low  | $t_{PWL}$ | 800   | -    | -    | ns   | Pins: CL1, CL2 |
| Clock setup time       | $t_{CSP}$ | 500   | -    | -    | ns   | Pins: CL1, CL2 |
| Data setup time        | $t_{DSP}$ | 300   | -    | -    | ns   | Pins: D        |
| Data hold time         | $t_{HD}$  | 300   | -    | -    | ns   | Pins: D        |
| M delay time           | $t_D$     | -1000 | -    | 1000 | ns   | Pins: M        |



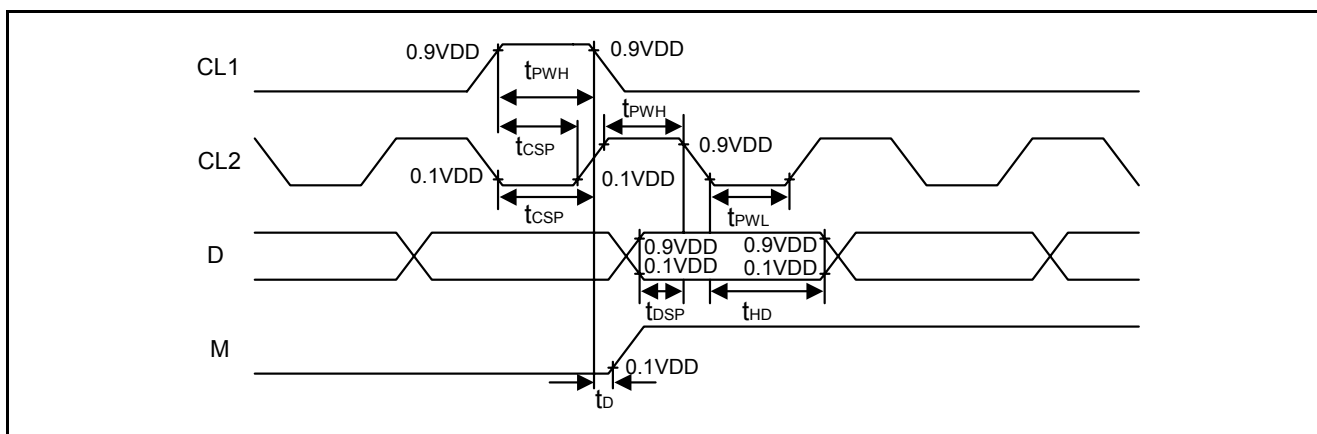
## 6.5.6. Write mode timing diagram (Writing Data from MPU to SPLC780C)



## 6.5.7. Read mode timing diagram (Reading Data from SPLC780C to MPU)



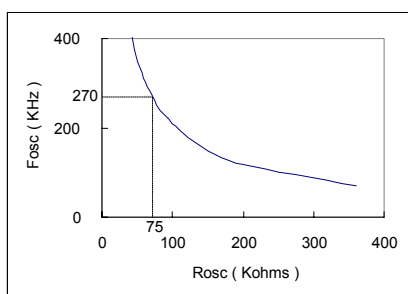
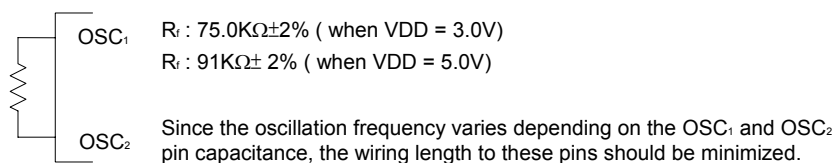
## 6.5.8. Interface mode with SPLC100A1 timing diagram



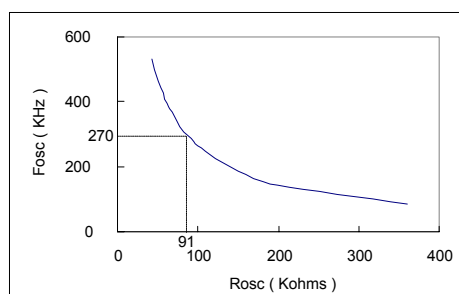
## 7. APPLICATION CIRCUITS

### 7.1. R-Oscillator

The oscillation resistor  $R_f$  is used only for the internal oscillator operation mode.



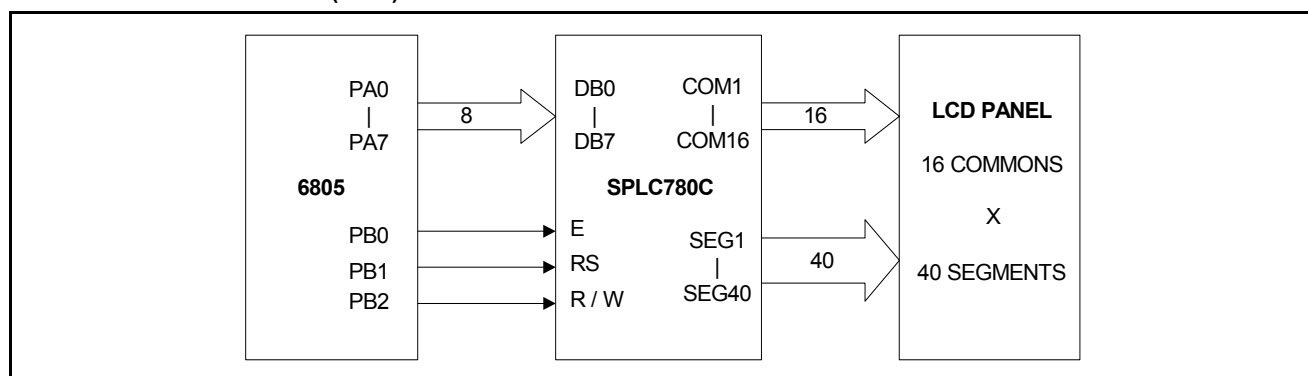
VDD = 3.0V



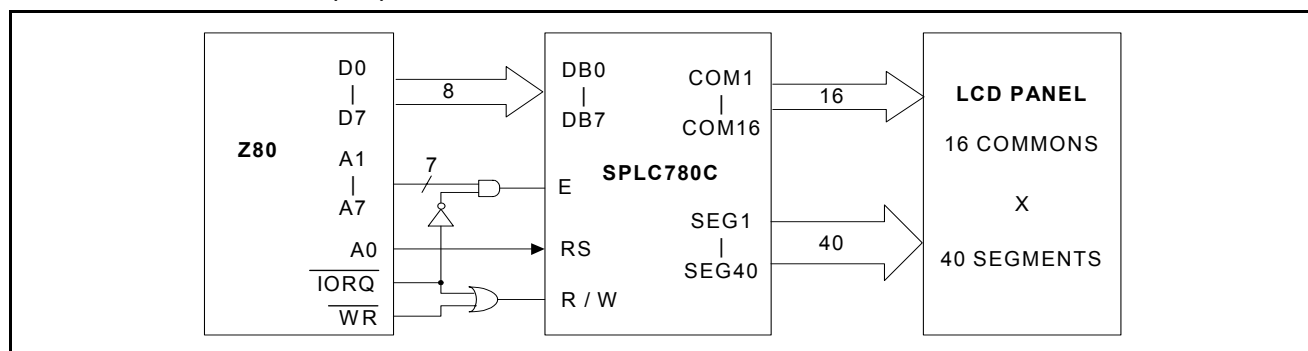
VDD = 5.0V

### 7.2. Interface to MPU

#### 7.2.1. Interface to 8-bit MPU (6805)

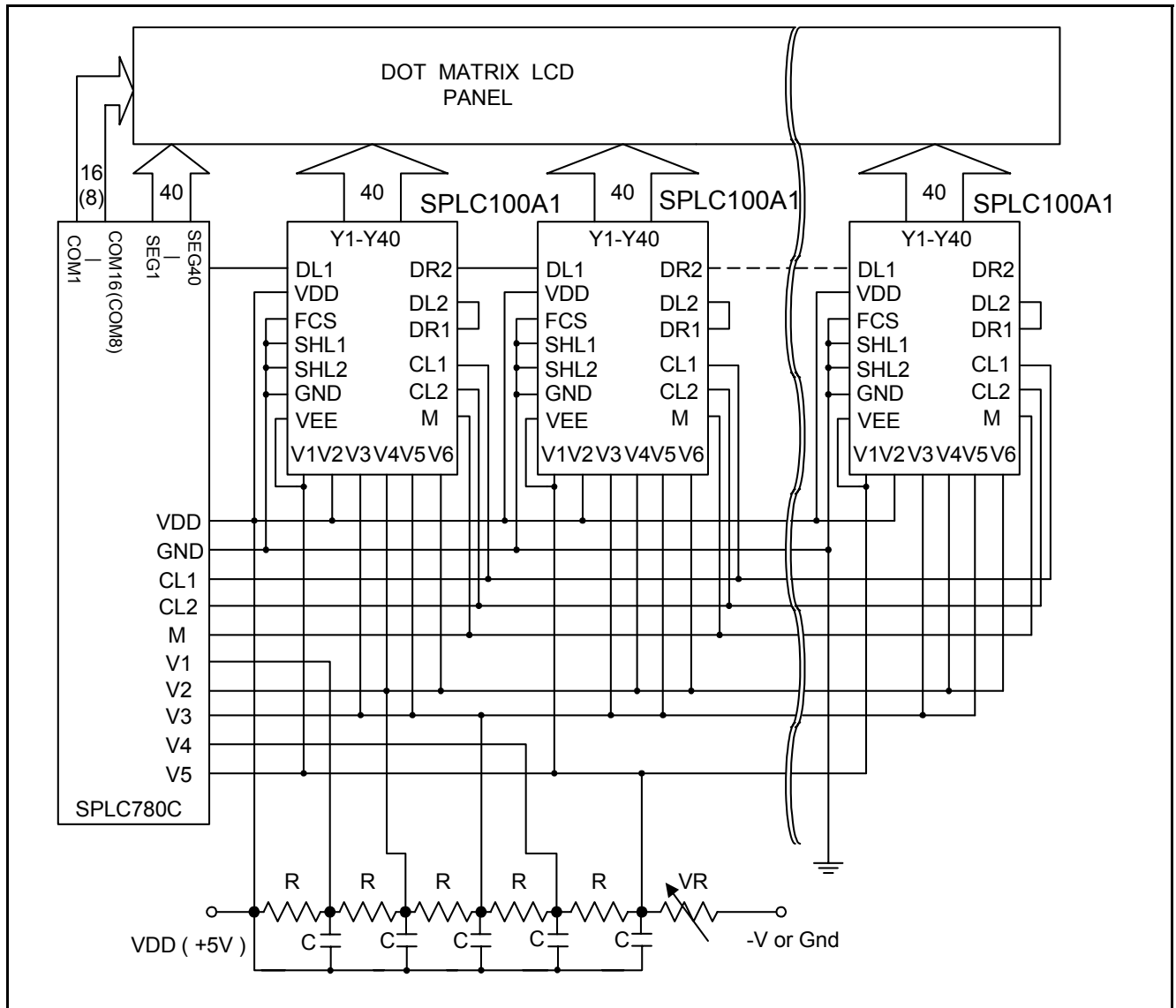


#### 7.2.2. Interface to 8-bit MPU (Z80)

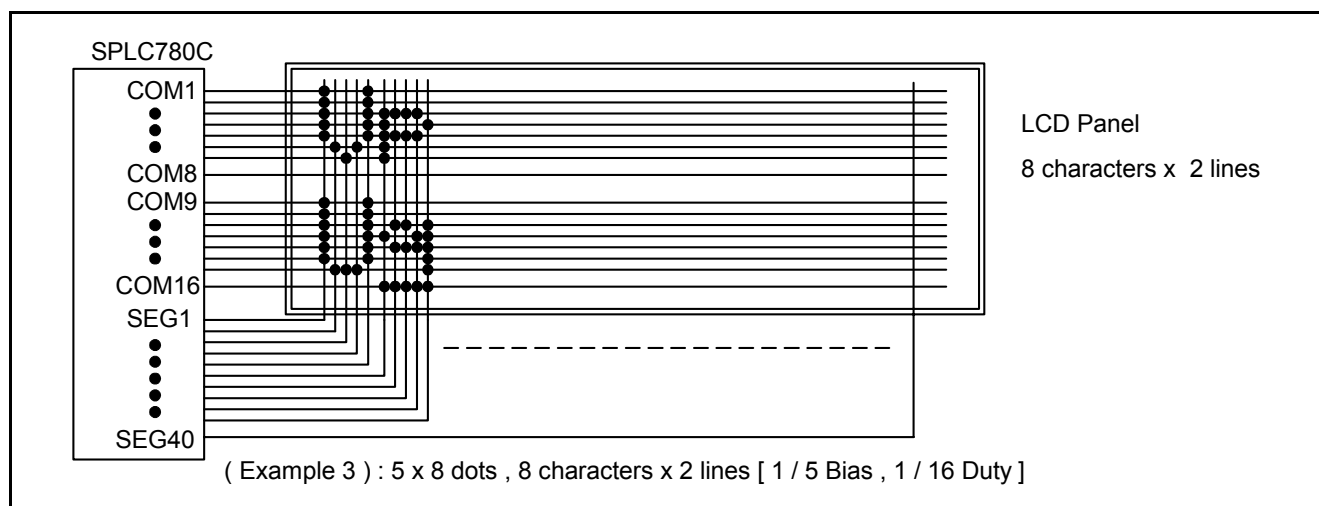
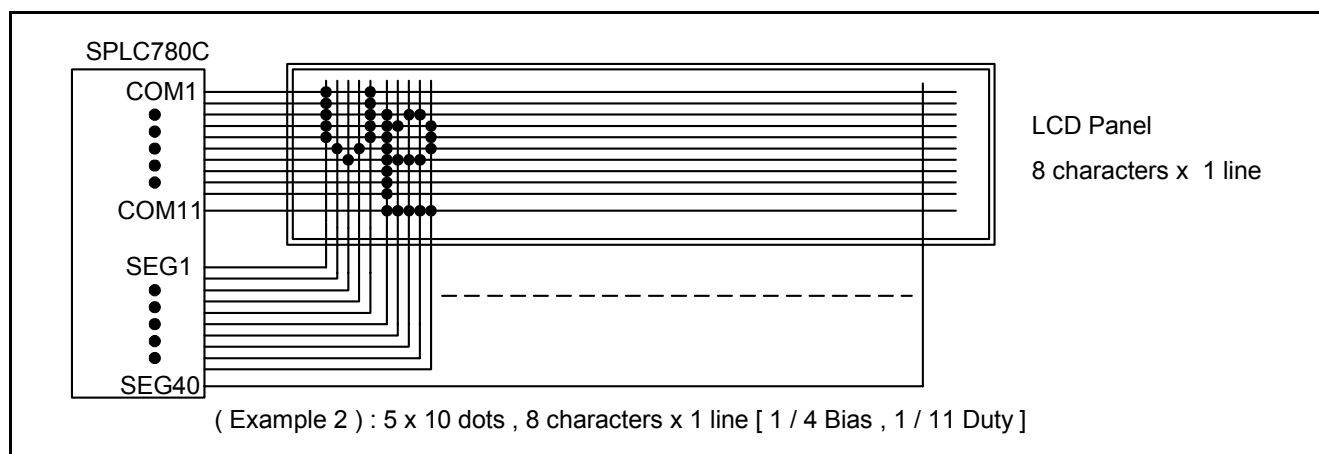
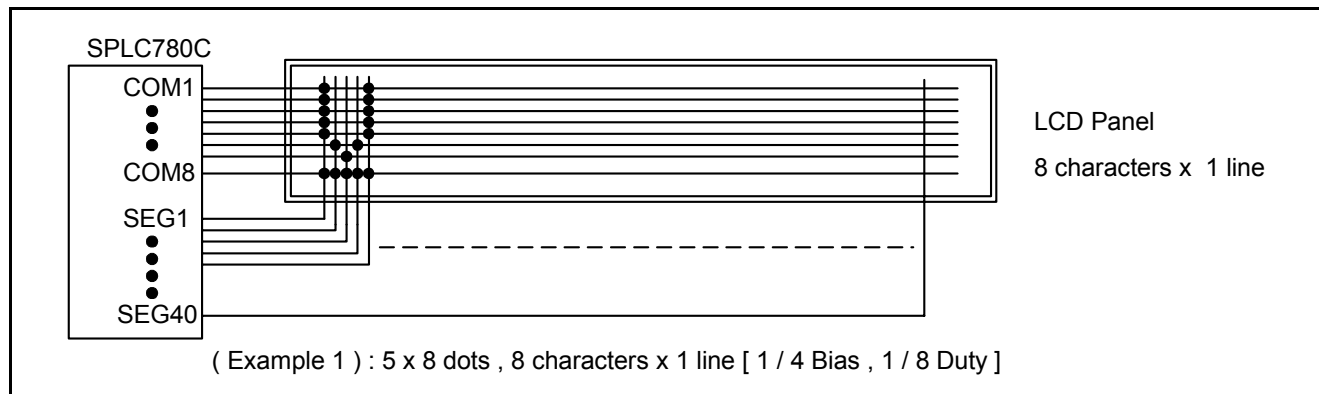


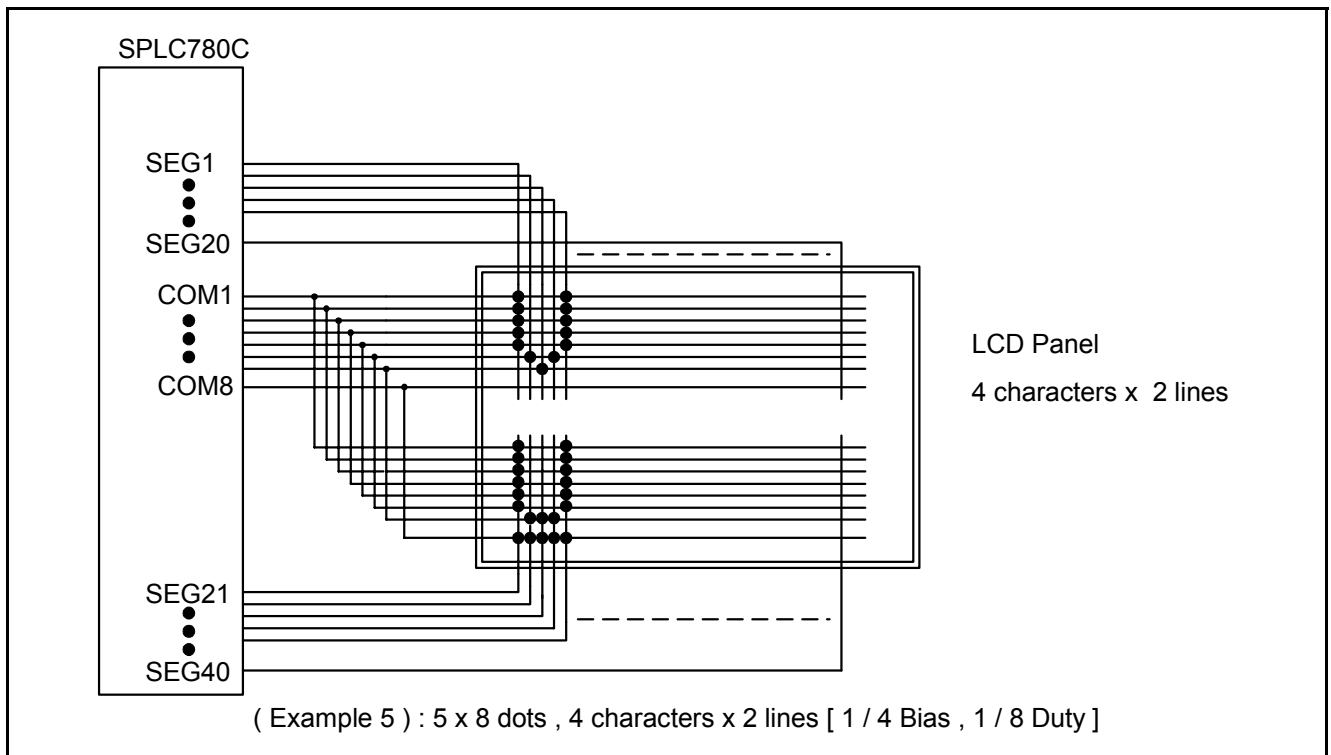
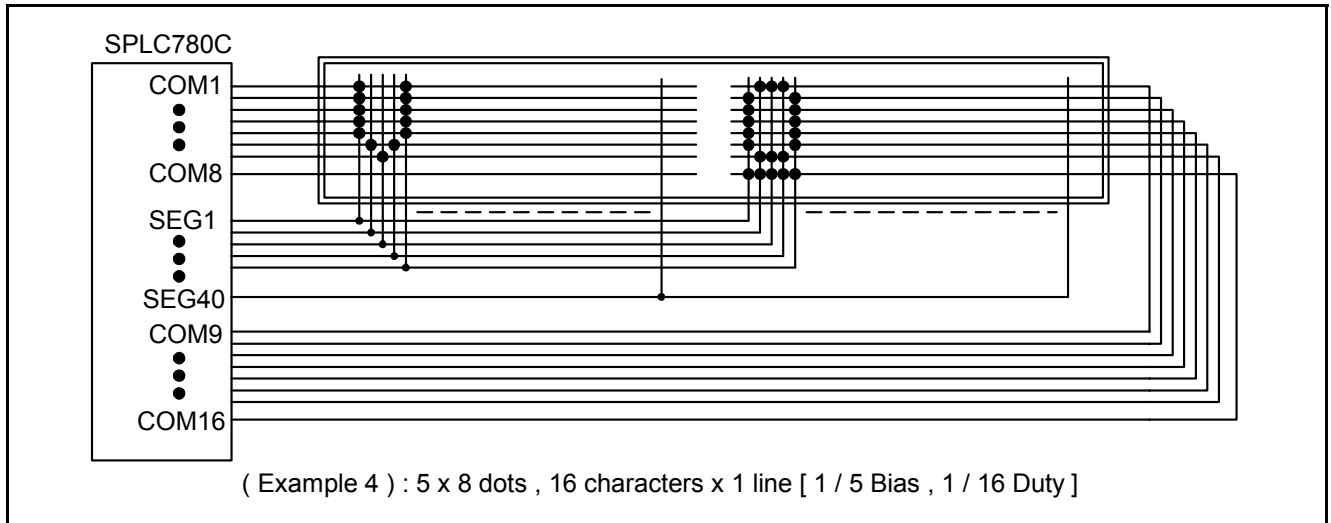


### 7.3. SPLC780C Application Circuit



## 7.4. Applications for LCD





## 8. CHARACTER GENERATOR ROM

### 8.1. SPLC780C - 01

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      | 0    | 1    | 2    | 3    | 4    |      |      |      |      | 一    | 二    | 三    | 四    |
| LLLH                             |      |      | !    | 5    | A    | B    | C    | D    |      |      |      |      | 。    | ア    | チ    | △    |
| LLHL                             |      |      | "    | 6    | E    | F    | G    | H    |      |      |      |      | 「    | イ    | ウ    | ×    |
| LLHH                             |      |      | #    | 7    | I    | J    | K    | L    |      |      |      |      | 」    | エ    | オ    | モ    |
| LHLL                             |      |      | \$   | 8    | O    | P    | Q    | R    |      |      |      |      | 、    | カ    | キ    | ミ    |
| LHLH                             |      |      | %    | 9    | S    | T    | U    | V    |      |      |      |      | ・    | ク    | ケ    | ム    |
| LHHL                             |      |      | &    | A    | F    | G    | H    | I    |      |      |      |      | ヲ    | カ    | ニ    | ヨ    |
| LHHH                             |      |      | '    | B    | W    | X    | Y    | Z    |      |      |      |      | フ    | キ    | ヌ    | ル    |
| HLLL                             |      |      | (    | C    | H    | I    | J    | K    |      |      |      |      | イ    | ウ    | ホ    | リ    |
| HLLH                             |      |      | )    | D    | I    | J    | K    | L    |      |      |      |      | ロ    | ク    | ル    | リ    |
| HLHL                             |      |      | *    | E    | J    | K    | L    | M    |      |      |      |      | エ    | コ    | ロ    | レ    |
| HLHH                             |      |      | +    | F    | K    | L    | M    | N    |      |      |      |      | オ    | サ    | ヒ    | ロ    |
| HHLL                             |      |      | ,    | G    | L    | M    | N    | O    |      |      |      |      | カ    | シ    | フ    | ワ    |
| HHLH                             |      |      | -    | H    | M    | N    | O    | P    |      |      |      |      | ユ    | ス    | ヘ    | ニ    |
| HHHL                             |      |      | .    | I    | N    | O    | P    | Q    |      |      |      |      | ヨ    | セ    | ホ    | ン    |
| HHHH                             |      |      | /    | J    | O    | P    | Q    | R    |      |      |      |      | ウ    | ソ    | マ    | ン    |

## 8.2. SPLC780C - 02

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |      |      | D    | E    | F    | G    | H    | I    | J    | K    | L    | M    | N    | O    | P    |
| LLHL                             |      |      |      | Q    | R    | S    | T    | U    | V    | W    | X    | Y    | Z    | [    | \    | ]    |
| LLHH                             |      |      |      | ^    | _    | `    | a    | b    | c    | d    | e    | f    | g    | h    | i    | j    |
| LHLL                             |      |      |      | k    | l    | m    | n    | o    | p    | q    | r    | s    | t    | u    | v    | w    |
| LHLH                             |      |      |      | x    | y    | z    | {    | }    | ~    |      |      |      |      |      |      |      |
| LHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |



### 8.3. SPLC780C - 03

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      | 士    |      | 00P  | '    | P    | 5    | 6    |      | 7    | 8    | 9    | A    | B    | C    | D    |
| LLLH                             |      | ≡    | !    | 1    | A    | Q    | 8    | 9    | 0    | *    | i    | "    | J    | +    | y    | U    |
| LLHL                             |      | ?    | "    | 2    | B    | R    | b    | r    | e    | H    | 6    | *    | ∞    | 3    | 8    | X    |
| LLHH                             |      | △    | #    | 3    | C    | 8    | c    | 3    | 8    | 6    | 4    | "    | P    | 7    | E    | Φ    |
| LHLL                             |      | Y    | *    | 4    | D    | T    | d    | t    | 3    | 8    | 6    | "    | +    | 7    | 2    | 0    |
| LHLH                             |      | U    | %    | 5    | E    | U    | e    | u    | 3    | 8    | 6    | "    | +    | 7    | 2    | 0    |
| LHHL                             |      | Y    | %    | 6    | F    | U    | f    | u    | 3    | 8    | 6    | "    | +    | 7    | 2    | 0    |
| LHHH                             |      | J    | '    | 7    | G    | W    | w    | G    | U    | R    | *    | *    | A    | L    | W    |      |
| HLLL                             |      | J    | (    | 8    | H    | %    | h    | %    | 6    | 9    | f    | *    | *    | E    | K    | R    |
| HLLH                             |      | U    | )    | 9    | I    | Y    | i    | y    | 6    | 0    | i    | Σ    | Π    | 人    | 4    |      |
| HLHL                             |      | %    | *    | *    | J    | Z    | j    | z    | 6    | 0    | 8    | Σ    | 7    | Σ    | μ    | F    |
| HLHH                             |      | J    | +    | *    | K    | L    | k    | l    | i    | 8    | 8    | *    | L    | 7    | U    | 4    |
| HHLL                             |      | =    | ,    | <    | L    | \    | l    | l    | i    | 8    | 8    | *    | U    | 7    | Σ    | 0    |
| HHLH                             |      | ∞    | -    | =    | M    | I    | m    | I    | i    | 8    | 8    | *    | U    | 7    | Σ    | 0    |
| HHHL                             |      | 2    | .    | >    | N    | ^    | n    | ^    | 6    | 0    | 8    | J    | 0    | 8    | 0    | 0    |
| HHHH                             |      | 3    | /    | ?    | 0    | _    | o    | Δ    | 6    | 0    | 8    | *    | 0    | 0    | 0    | 0    |



#### 8.4. SPLC780C - 08

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

8.5. SPLC780C - 11

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |     |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |     | !    | 1    | A    | Q    | 3    | 4    | U    | E    | I    | ±    | L    | ~    | g    | 9    |
| LLHL                             |      |     | "    | 2    | B    | R    | b    | r    | U    | E    | 1    | U    | 0    | °    | g    | 0    |
| LLHH                             |      |     | #    | 3    | C    | S    | c    | s    | U    | E    | I    | ↑    | B    | ~    | g    | ~    |
| LHLL                             |      |     | \$   | 4    | D    | T    | d    | t    | Q    | e    | I    | ↓    | F    | ~    | g    | Q    |
| LHLH                             |      |     | %    | 5    | E    | U    | e    | u    | Q    | e    | i    | ÷    | 0    | ~    | g    | P    |
| LHHL                             |      |     | &    | 6    | F    | V    | f    | v    | Q    | e    | Q    | ±    | 0    | ÷    | P    | Z    |
| LHHH                             |      |     | '    | 7    | G    | W    | g    | w    | Q    | e    | Q    | E    | Q    | ×    | g    | ~    |
| HLLL                             |      |     | (    | 8    | H    | ×    | h    | ×    | Q    | e    | Q    | Q    | Q    | ×    | Q    | Q    |
| HLLH                             |      |     | )    | 9    | I    | Y    | i    | y    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |
| HLHL                             |      |     | *    | :    | J    | Z    | j    | z    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |
| HLHH                             |      |     | +    | :    | K    | L    | k    | l    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |
| HHLL                             |      |     | ,    | <    | L    | ¥    | l    | l    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |
| HHLH                             |      |     | -    | =    | M    | I    | m    | >    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |
| HHHL                             |      |     | .    | >    | N    | ^    | n    | +    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |
| HHHH                             |      |     | /    | ?    | 0    | _    | o    | *    | Q    | e    | Q    | Q    | Q    | Q    | Q    | Q    |

## 8.6. SPLC780C - 12

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |      | !    | 1    | A    | Q    | a    | 4    |      |      | i    | ±    | π    | ∞    | ∫    | ∑    |
| LLHL                             |      |      | "    | 2    | B    | R    | b    | r    |      |      | *    | ²    | ∞    | ∫    | ∑    | ∏    |
| LLHH                             |      |      | #    | 3    | C    | S    | c    | s    |      |      | £    | ³    | ∞    | ∫    | ∑    | ∏    |
| LHLL                             |      |      | \$   | 4    | D    | T    | d    | t    |      |      | ¤    | ¼    | ∞    | ∫    | ∑    | ∏    |
| LHLH                             |      |      | %    | 5    | E    | U    | e    | u    |      |      | ¥    | ½    | ∞    | ∫    | ∑    | ∏    |
| LHHL                             |      |      | &    | 6    | F    | V    | f    | v    |      |      | ¦    | ¾    | ∞    | ∫    | ∑    | ∏    |
| LHHH                             |      |      | '    | 7    | G    | W    | g    | w    |      |      | §    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HLLL                             |      |      | (    | 8    | H    | X    | h    | x    |      |      | ¨    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HLLH                             |      |      | )    | 9    | I    | Y    | i    | y    |      |      | ©    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HLHL                             |      |      | *    | :    | J    | Z    | j    | z    |      |      | ®    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HLHH                             |      |      | +    | ;    | K    | L    | k    | l    |      |      | ®    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HHLL                             |      |      | ,    | <    | L    | \    | l    | l    |      |      | ™    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HHLH                             |      |      | -    | =    | M    | I    | m    | ~    |      |      | ™    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HHHL                             |      |      | .    | >    | N    | ^    | n    | ~    |      |      | ™    | ¾    | ∞    | ∫    | ∑    | ∏    |
| HHHH                             |      |      | /    | ?    | O    | _    | o    | ¿    |      |      | ™    | ¾    | ∞    | ∫    | ∑    | ∏    |



8.7. SPLC780C - 13

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |     |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |     | !    | 1    | A    | Q    | a    | 4    |      |      |      |      | E    | O    | T    | U    |
| LLHL                             |      |     | "    | 2    | B    | R    | b    | r    |      |      |      |      | A    | W    | Y    | X    |
| LLHH                             |      |     | #    | 3    | C    | S    | c    | s    |      |      |      |      | T    | q    | テ    | モ    |
| LHLL                             |      |     | \$   | 4    | D    | T    | d    | t    |      |      |      |      | U    | g    | ト    | μ    |
| LHLH                             |      |     | %    | 5    | E    | U    | e    | u    |      |      |      |      | I    | X    | 大    | 工    |
| LHHL                             |      |     | &    | 6    | F    | V    | f    | v    |      |      |      |      | ス    | ※    | ニ    | ヨ    |
| LHHH                             |      |     | '    | 7    | G    | W    | g    | w    |      |      |      |      | U    | ア    | ウ    | グ    |
| HLLL                             |      |     | (    | 8    | H    | X    | h    | x    |      |      |      |      | W    | ア    | ホ    | リ    |
| HLLH                             |      |     | )    | 9    | I    | Y    | i    | y    |      |      |      |      | '    | W    | リ    | ル    |
| HLHL                             |      |     | *    | :    | J    | Z    | j    | z    |      |      |      |      | ア    | ホ    | ホ    | レ    |
| HLHH                             |      |     | +    | :    | K    | L    | k    | l    |      |      |      |      | コ    | サ    | ヒ    | ロ    |
| HHLL                             |      |     | ,    | <    | L    | ¥    | 1    | l    |      |      |      |      | フ    | シ    | フ    | ワ    |
| HHLH                             |      |     | -    | =    | M    | I    | m    | i    |      |      |      |      | ロ    | ス    | ハ    | シ    |
| HHHL                             |      |     | .    | >    | N    | ^    | n    | ^    |      |      |      |      | ロ    | ス    | ホ    | ン    |
| HHHH                             |      |     | /    | ?    | O    | _    | o    | *    |      |      |      |      | 1    | 9    | マ    | 〇    |

## 8.8. SPLC780C - 14

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |      |      | D    | E    | F    | G    | H    | I    | J    | K    | L    | M    | N    | O    | P    |
| LLHL                             |      |      |      | Q    | R    | S    | T    | U    | V    | W    | X    | Y    | Z    | [    | \    | ]    |
| LLHH                             |      |      |      | ^    | _    | `    | a    | b    | c    | d    | e    | f    | g    | h    | i    | j    |
| LHLL                             |      |      |      | k    | l    | m    | n    | o    | p    | q    | r    | s    | t    | u    | v    | w    |
| LHLH                             |      |      |      | x    | y    | z    | {    | }    | ~    |      |      |      |      |      |      |      |
| LHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

8.9. SPLC780C - 15

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |      | !    | 1    | A    | Q    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLHL                             |      |      | "    | 2    | B    | R    | b    | r    | #    | 7    | A    | V    | U    | X    | F    | B    |
| LLHH                             |      |      | #    | 3    | C    | S    | c    | s    | 3    | 7    | T    | 9    | T    | E    | E    | X    |
| LHLL                             |      |      | \$   | 4    | D    | T    | d    | t    | H    | 8    | n    | 9    | t    | k    | H    | Q    |
| LHLH                             |      |      | %    | 5    | E    | U    | e    | u    | M    | 9    | 1    | 3    | 4    | E    | U    | U    |
| LHHL                             |      |      | &    | 6    | F    | V    | f    | v    | J    | E    | X    | X    | 2    | 3    | P    | E    |
| LHHH                             |      |      | '    | 7    | G    | W    | w    | W    | 0    | X    | n    | 2    | X    | U    | 9    | π    |
| HLLL                             |      |      | (    | 8    | H    | X    | h    | x    | 9    | 0    | W    | 7    | 8    | U    | 5    | X    |
| HLLH                             |      |      | )    | 9    | I    | Y    | i    | y    | U    | 0    | '    | W    | J    | L    | '    | U    |
| HLHL                             |      |      | *    | :    | J    | Z    | j    | z    | 4    | 8    | 7    | n    | n    | L    | j    | 5    |
| HLHH                             |      |      | +    | :    | K    | L    | k    | l    | W    | E    | 3    | 4    | E    | 0    | X    | 5    |
| HHLL                             |      |      | ,    | <    | L    | π    | 1    | 1    | W    | 0    | 7    | 2    | 7    | 7    | 5    | π    |
| HHLH                             |      |      | =    | =    | M    | J    | m    | >    | 6    | 8    | 0    | 2    | X    | 2    | 6    | ÷    |
| HHHL                             |      |      | .    | >    | N    | ^    | n    | *    | U    | 0    | 0    | 0    | 0    | 0    | π    |      |
| HHHH                             |      |      | /    | ?    | 0    | _    | 0    | *    | 0    | 0    | 1    | U    | 2    | π    | 0    | ■    |





8.10. SPLC780C - 17

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      | 月    |      | 00P  |      |      |      |      |      |      |      |      | 一    | 夕    | 三    | 0P   |
| LLLH                             |      | 日    | !    | 1A   | Q    | 3    | 4    | 0    | 6    |      |      |      | ア    | チ    | 4    | 当    |
| LLHL                             |      | 合    | "    | 2B   | R    | b    | r    | 合    | 田    |      |      |      | イ    | ウ    | ×    | 目    |
| LLHH                             |      | 1    | #    | 3C   | S    | c    | 3    | 合    | 0    |      |      |      | ウ    | テ    | モ    | 3    |
| LHLL                             |      | 6    | *    | 4D   | T    | d    | t    | 合    | 0    |      |      |      | エ    | ト    | カ    | ム    |
| LHLH                             |      | 0    | %    | 5E   | U    | e    | u    | 合    | 0    |      |      |      | オ    | 大    | 工    | 0    |
| LHHL                             |      | 8    | &    | 6F   | V    | f    | v    | 合    | 0    |      |      |      | カ    | ニ    | ヨ    | 0    |
| LHHH                             |      | 9    | '    | 7G   | W    | w    | 9    | 0    | ア    |      |      |      | キ    | 又    | ラ    | 9    |
| HLLL                             |      | 0    | (    | 8H   | X    | h    | x    | 合    | 0    |      |      |      | イ    | ウ    | ネ    | リ    |
| HLLH                             |      | 0    | )    | 9I   | Y    | i    | y    | 合    | 0    |      |      |      | ウ    | ケ    | ル    | '    |
| HLHL                             |      | 0    | *    | J    | Z    | j    | z    | 合    | 0    |      |      |      | エ    | コ    | 0    | レ    |
| HLHH                             |      | 7    | +    | K    | E    | k    | e    | イ    | 0    |      |      |      | オ    | サ    | E    | 0    |
| HHLL                             |      | 7    | ,    | <    | L    | l    | 1    | イ    | 0    |      |      |      | カ    | シ    | フ    | 0    |
| HHLH                             |      | 1    | -    | =    | M    | m    | >    | 1    | 羊    |      |      |      | ユ    | 又    | 0    | モ    |
| HHHL                             |      | *    | .    | >    | N    | n    | *    | 月    | 限    |      |      |      | ヨ    | セ    | ホ    | '    |
| HHHH                             |      | *    | /    | ?0   | L    | 0    | <    | 月    | チ    |      |      |      | ウ    | マ    | "    | 0    |



8.11. SPLC780C - 18

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      | 0    | 1    | 2    | 3    | 4    | 5    | 6    | 7    | 8    | 9    | A    | B    | C    |
| LLLH                             |      |      | !    | 1    | A    | Q    | a    | 9    |      |      | U    | e    | i    | 3    | o    | I    |
| LLHL                             |      |      | "    | 2    | B    | R    | b    | r    |      |      | e    | E    | O    | X    | G    | F    |
| LLHH                             |      |      | #    | 3    | C    | S    | c    | s    |      |      | a    | o    | U    | X    | J    | q    |
| LHLL                             |      |      | \$   | 4    | D    | T    | d    | t    |      |      | a    | o    | Q    | O    | y    | .    |
| LHLH                             |      |      | %    | 5    | E    | U    | e    | u    |      |      | a    | o    | N    |      | Ö    | 圭    |
| LHHL                             |      |      | &    | 6    | F    | V    | f    | v    |      |      | '    | Q    | 3    | *    | 0    | 2    |
| LHHH                             |      |      | '    | 7    | G    | W    | g    | w    |      |      | 8    | U    | 2    | N    | 1    | 3    |
| HLLL                             |      |      | (    | 8    | H    | X    | h    | x    |      |      | e    | 9    | o    | u    | 0    | H    |
| HLLH                             |      |      | )    | 9    | I    | Y    | i    | y    |      |      | e    | 9    | o    | u    | 0    | H    |
| HLHL                             |      |      | *    | :    | J    | Z    | j    | z    |      |      | e    | U    | *    | L    | ,    | 2    |
| HLHH                             |      |      | +    | :    | K    | L    | k    | l    |      |      | i    | u    | 8    | I    | 0    | 15   |
| HHLL                             |      |      | ,    | <    | L    | \    | l    | ~    |      |      | i    | u    | 8    | I    | 0    | 15   |
| HHLH                             |      |      | -    | =    | M    | J    | m    | j    |      |      | 1    | ,    | i    | U    | 1    | 1    |
| HHHL                             |      |      | .    | >    | N    | ^    | n    | *    |      |      | Q    | 2    | 1    | 1    | 1    | 1    |
| HHHH                             |      |      | /    | ?    | O    | _    | o    | *    |      |      | U    | f    | 1    | 1    | 1    | 1    |

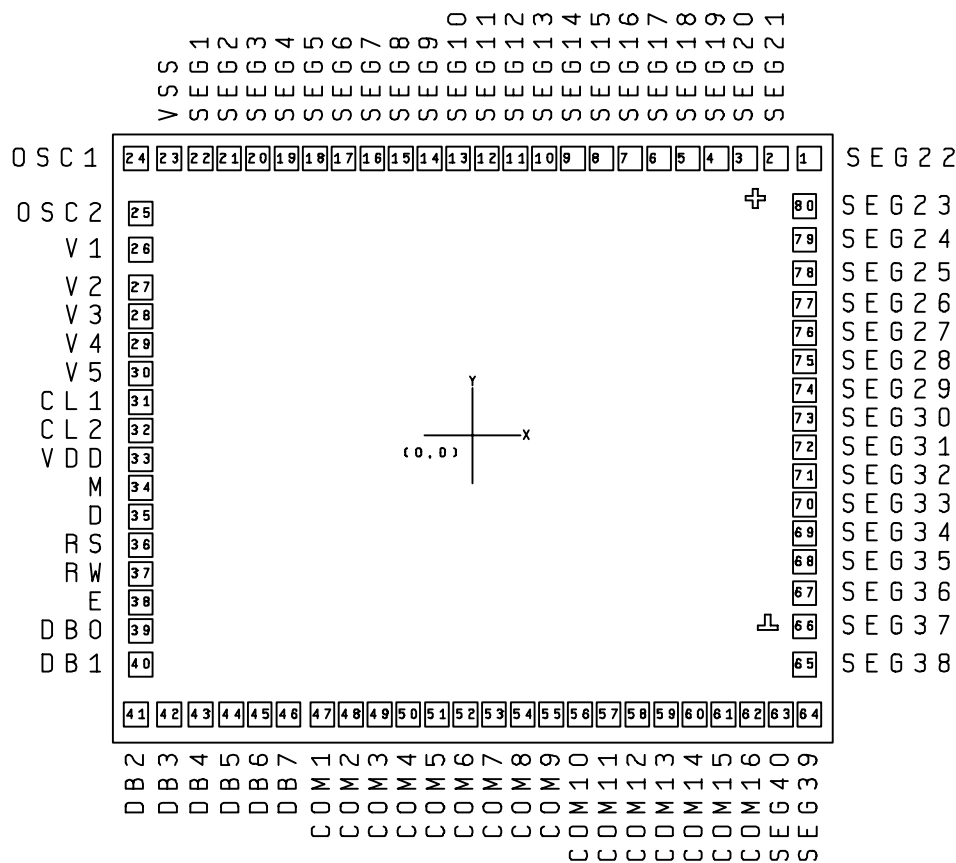


8.12. SPLC780C - 19

| Upper<br>4 bit<br>Lower<br>4 bit | LLLL | LLLH | LLHL | LLHH | LHLL | LHLH | LHHL | LHHH | HLLL | HLLH | HLHL | HLHH | HHLL | HHLH | HHHL | HHHH |
|----------------------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| LLLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LLHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| LHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HLHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHLH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHL                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |
| HHHH                             |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |      |

## 9. PACKAGE/PAD LOCATIONS

### 9.1. PAD Assignment



Chip Size: 3140μm x 2690μm

PAD Size: 94μm x 94μm

This IC substrate should be connected to VDD

**Note1:** Chip size included scribe line.

**Note2:** The 0.1μF capacitor between VDD and VSS should be placed to IC as close as possible.

### 9.2. Ordering Information

| Product Number      | Package Type           |
|---------------------|------------------------|
| SPLC780C-nnnnV-C    | Chip form              |
| SPLC780C-nnnnV-PQ05 | Package form - QFP 80L |

**Note1:** Code number (nnnnV) is assigned for customer.

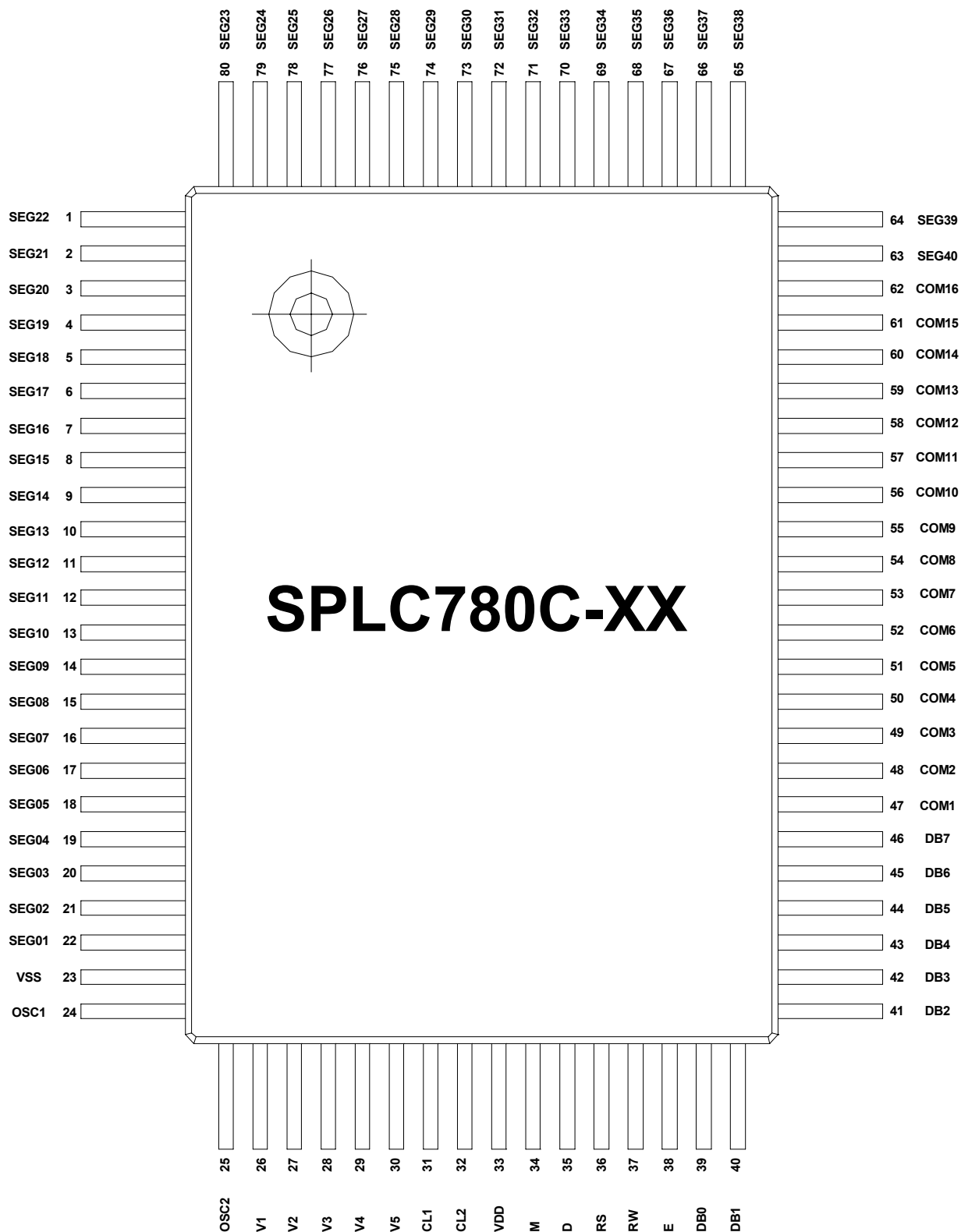
**Note2:** Code number (nnnn = 0000 - 9999); version (V = A - Z).

**9.3. PAD Locations**

| PAD No. | PAD Name | X     | Y    | PAD No. | PAD Name | X     | Y     |
|---------|----------|-------|------|---------|----------|-------|-------|
| 1       | SEG22    | 1410  | 1164 | 41      | DB2      | -1410 | -1165 |
| 2       | SEG21    | 1270  | 1164 | 42      | DB3      | -1272 | -1165 |
| 3       | SEG20    | 1137  | 1164 | 43      | DB4      | -1140 | -1165 |
| 4       | SEG19    | 1017  | 1164 | 44      | DB5      | -1013 | -1165 |
| 5       | SEG18    | 897   | 1164 | 45      | DB6      | -890  | -1165 |
| 6       | SEG17    | 777   | 1164 | 46      | DB7      | -770  | -1165 |
| 7       | SEG16    | 657   | 1164 | 47      | COM1     | -637  | -1165 |
| 8       | SEG15    | 537   | 1164 | 48      | COM2     | -517  | -1165 |
| 9       | SEG14    | 417   | 1164 | 49      | COM3     | -397  | -1165 |
| 10      | SEG13    | 297   | 1164 | 50      | COM4     | -277  | -1165 |
| 11      | SEG12    | 177   | 1164 | 51      | COM5     | -157  | -1165 |
| 12      | SEG11    | 57    | 1164 | 52      | COM6     | -37   | -1165 |
| 13      | SEG10    | -63   | 1164 | 53      | COM7     | 83    | -1165 |
| 14      | SEG9     | -183  | 1164 | 54      | COM8     | 203   | -1165 |
| 15      | SEG8     | -303  | 1164 | 55      | COM9     | 323   | -1165 |
| 16      | SEG7     | -423  | 1164 | 56      | COM10    | 443   | -1165 |
| 17      | SEG6     | -543  | 1164 | 57      | COM11    | 563   | -1165 |
| 18      | SEG5     | -663  | 1164 | 58      | COM12    | 683   | -1165 |
| 19      | SEG4     | -783  | 1164 | 59      | COM13    | 803   | -1165 |
| 20      | SEG3     | -903  | 1164 | 60      | COM14    | 923   | -1165 |
| 21      | SEG2     | -1023 | 1164 | 61      | COM15    | 1043  | -1165 |
| 22      | SEG1     | -1143 | 1164 | 62      | COM16    | 1163  | -1165 |
| 23      | VSS      | -1271 | 1164 | 63      | SEG40    | 1283  | -1165 |
| 24      | OSC1     | -1411 | 1164 | 64      | SEG39    | 1410  | -1165 |
| 25      | OSC2     | -1391 | 932  | 65      | SEG38    | 1390  | -963  |
| 26      | V1       | -1391 | 784  | 66      | SEG37    | 1390  | -802  |
| 27      | V2       | -1391 | 624  | 67      | SEG36    | 1390  | -662  |
| 28      | V3       | -1391 | 504  | 68      | SEG35    | 1390  | -532  |
| 29      | V4       | -1391 | 384  | 69      | SEG34    | 1390  | -412  |
| 30      | V5       | -1391 | 264  | 70      | SEG33    | 1390  | -292  |
| 31      | CL1      | -1391 | 144  | 71      | SEG32    | 1390  | -172  |
| 32      | CL2      | -1391 | 24   | 72      | SEG31    | 1390  | -52   |
| 33      | VDD      | -1391 | -96  | 73      | SEG30    | 1390  | 68    |
| 34      | M        | -1391 | -216 | 74      | SEG29    | 1390  | 188   |
| 35      | D        | -1391 | -336 | 75      | SEG28    | 1390  | 308   |
| 36      | RS       | -1391 | -456 | 76      | SEG27    | 1390  | 428   |
| 37      | RW       | -1391 | -576 | 77      | SEG26    | 1390  | 548   |
| 38      | E        | -1391 | -696 | 78      | SEG25    | 1390  | 683   |
| 39      | DB0      | -1391 | -816 | 79      | SEG24    | 1390  | 818   |
| 40      | DB1      | -1391 | -955 | 80      | SEG23    | 1390  | 963   |

## 9.4. Package Configuration

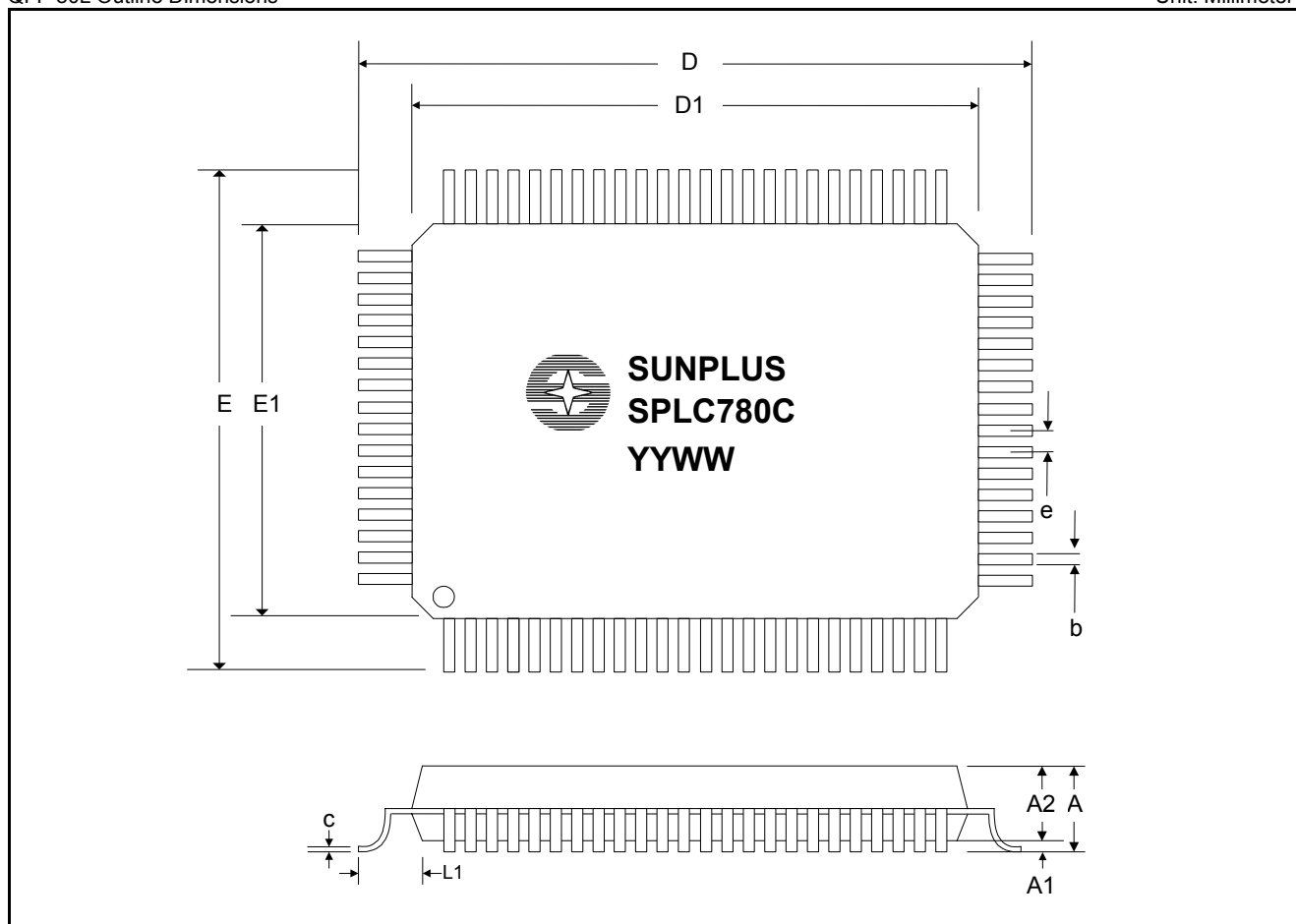
QFP 80L Top View



## 9.5. Package Information

QFP 80L Outline Dimensions

Unit: Millimeter



| Symbol | Min. | Nom.      | Max. | Unit       |
|--------|------|-----------|------|------------|
| D      |      | 23.20 REF |      | Millimeter |
| D1     |      | 20.00 REF |      | Millimeter |
| E      |      | 17.20 REF |      | Millimeter |
| E1     |      | 14.00 REF |      | Millimeter |
| e      |      | 0.80 REF  |      | Millimeter |
| b      | 0.30 | 0.35      | 0.45 | Millimeter |
| A      | -    | -         | 3.40 | Millimeter |
| A1     | 0.25 | -         | -    | Millimeter |
| A2     | 2.50 | 2.72      | 2.90 | Millimeter |
| c      | 0.11 | 0.15      | 0.23 | Millimeter |
| L1     |      | 1.60 REF  |      | Millimeter |

## 10. DISCLAIMER

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## 11. REVISION HISTORY

| Date          | Revision # | Description  | Page         |
|---------------|------------|--|--------------|
| JUN. 04, 2001 | 0.1        | Original   |              |
| OCT. 02, 2001 | 1.0        | 1. Delete " <u>PRELIMINARY</u> "<br>2. Correct " <u>8.3 SPLC780C-03</u> "<br>3. Add " <u>8.4 SPLC780C-08</u> " and " <u>8.12 SPLC780C-19</u> " | 32<br>33, 41 |
| JUL. 09, 2002 | 1.1        | 1. Update " <u>9.2 Ordering Information</u> "<br>2. Update " <u>9.5 Package Information</u> "  | 42<br>45     |



## APPENDIX C: APPLICATION NOTE FOR 3.3V OPERATION

This module can be used with a 3.3v power supply. In order to meet the requirements of  $V_{LCD}$ , you must provide a negative voltage source for  $V_O$  (pin 3, see [Interface Pin Functions \(Pg. 10\)](#)). You need to drive  $V_O$  to below ground (typically -1v or -2v) until the  $V_{LCD}$  is met, making display contrast acceptable.

You can supply the negative voltage by one of the following methods:

1. Use an available source for the negative voltage.

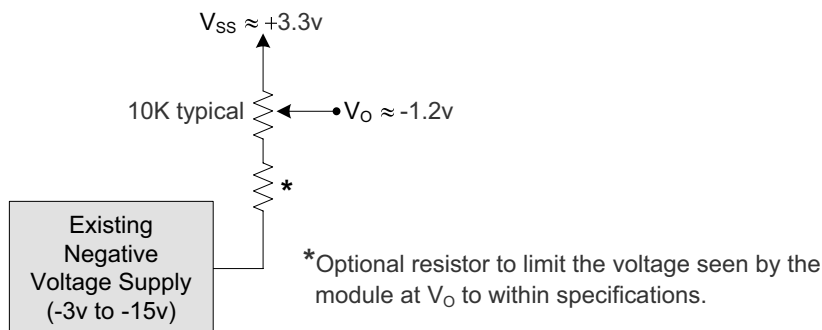


Figure 1. Use Existing Negative Voltage Supply

2. Use a "7660" CMOS switched-capacitor voltage converter or one of the many other available solutions for creating a negative voltage from a positive supply.

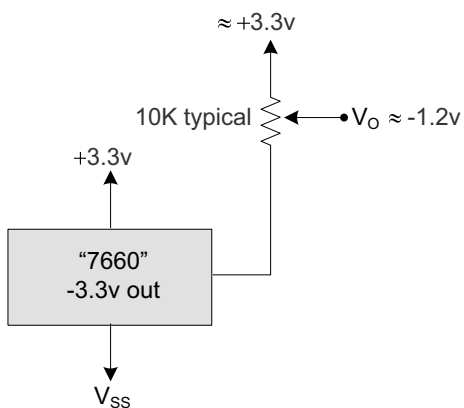


Figure 2. "7660" Switched-Capacitor Voltage Converter





3. Use the circuit in the figure below to create the voltage for  $V_O$  by using a PWM (Pulse Width Modulation) output of your microcontroller. This circuit allows the contrast to be adjusted under software control.

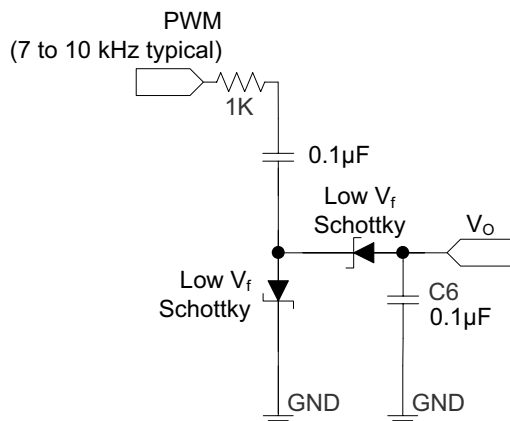


Figure 3.  $V_O$  Driving Circuit

Since  $V_O$  is pulled up internally by the LCD controller, this circuit will produce positive ( $\approx +1\text{V}$ )  $V_{LCD}$  ( $V_{LCD} = \text{small}$ , contrast is light) for low ( $\approx 10\%$ ) or high ( $90\%$ ) duty cycles. For duty cycles near  $50\%$ , this circuit will produce negative ( $\approx -2\text{V}$ ) levels of  $V_O$  ( $V_{LCD} = \text{big}$ , contrast is dark).

4. Replace this module with the module in this series that has an on-board negative voltage generator. (The part number has a "V" at the end of it.)

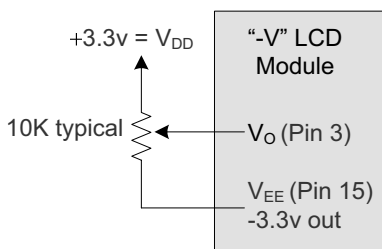


Figure 4. On-Board Negative Voltage Generator